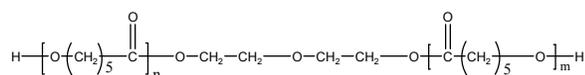


**Sample Name:**  
**Dihydroxyl ended Poly( $\epsilon$ -caprolactone)**

**Sample #: P8651-CL2OH**

**Structure:**

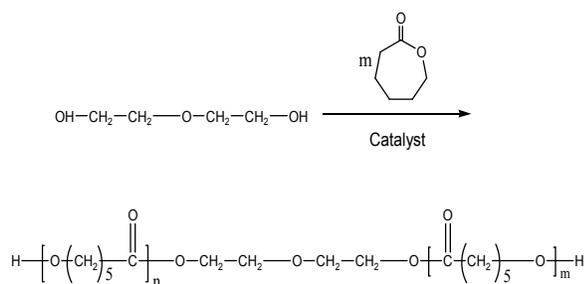


**Composition:**

$M_n \times 10^3$	PDI
5.5	1.25

**Synthesis Procedure:**

The poly( $\epsilon$ -caprolactone) is prepared by ring opening polymerization with the Tin catalyst. The reaction scheme is shown below:



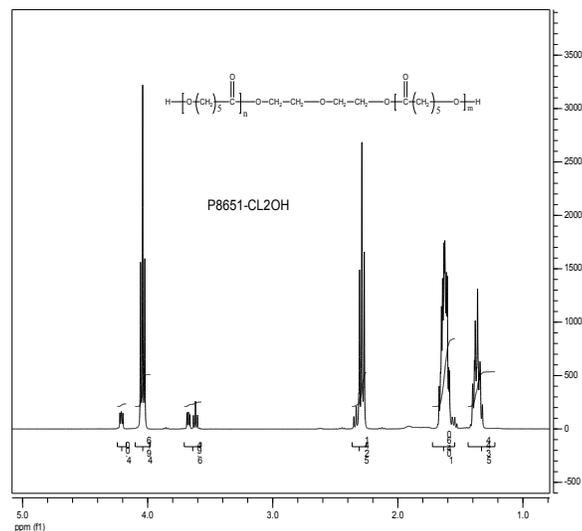
**Characterization:**

The molecular weight is calculated from NMR of poly( $\epsilon$ -caprolactone) by comparing by comparing the peak area of the ethylene oxide protons at about about 3.6 ppm with the  $\epsilon$ -caprolactone protons at about 4.1 ppm. The polydispersity index (PDI) is obtained by size exclusion chromatography.

**Solubility:**

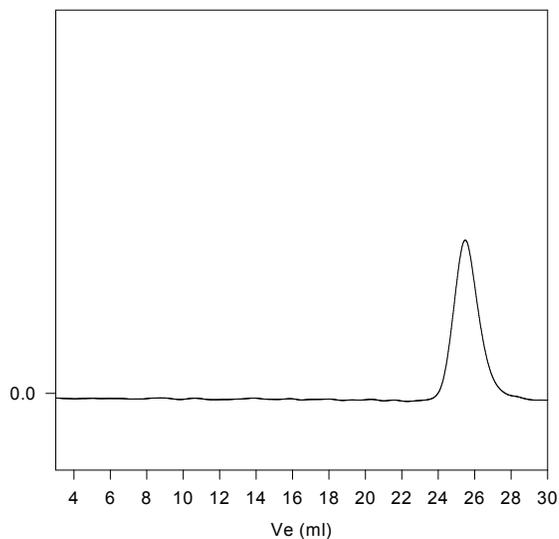
Poly( $\epsilon$ -caprolactone) is soluble in toluene, THF,  $\text{CHCl}_3$  and  $\text{CH}_2\text{Cl}_2$ . The polymer is insoluble in methanol, hexane and ether.

**NMR of sample:**



**SEC of Sample:**

**P8651-CL2OH**



Size exclusion chromatography result:  
 $M_n=5500$ ,  $M_w=6900$   $PI=1.25$  by SEC ( $M_n$  calculated by HNMR)

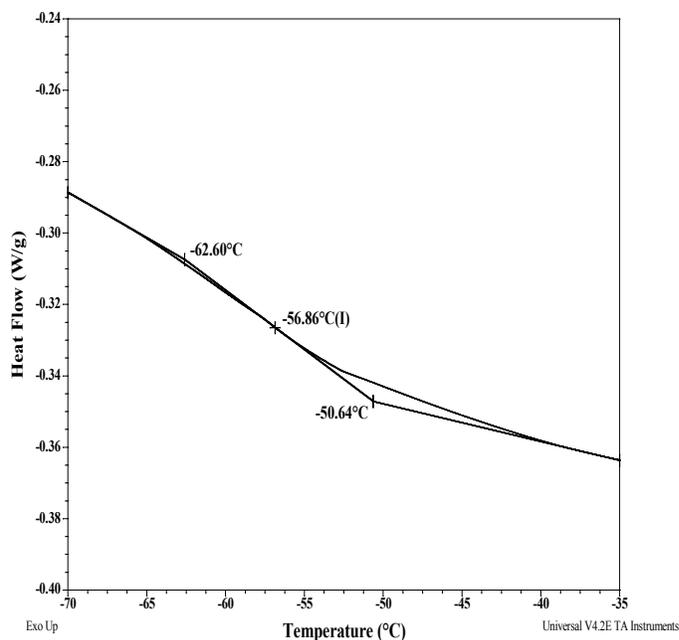
## Thermal analysis of the sample P8651-CL2OH

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature ( $T_g$ ).

### Thermal analysis results at a glance

$T_m$ (°C)	$T_c$ (°C)	$T_g$ (°C)
59	27	-57

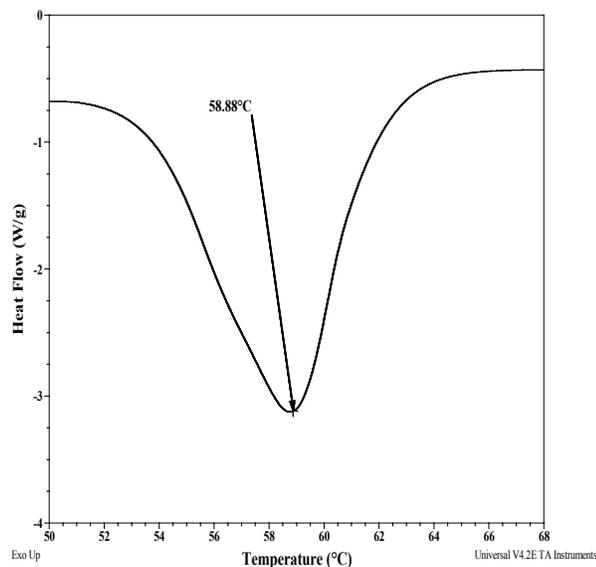
### Thermogram for the sample



### Melting and crystallization curve for the sample

The melting temperature ( $T_m$ ) was taken as the maximum of the endothermic peak where as the crystallization temperature ( $T_c$ ) was considered as the minimum of the exothermic peak.

### Melting curve for the CL sample:



### Crystallization curve for the CL sample:

