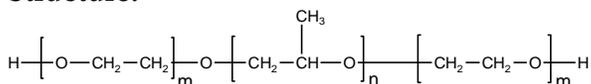


Sample Name:

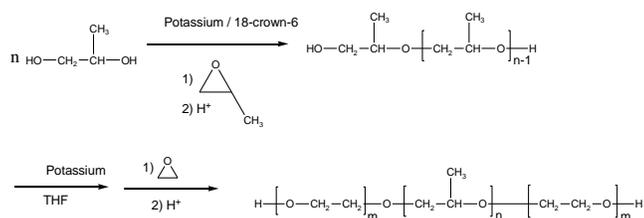
Poly(ethylene oxide-b- propylene oxide -b- ethylene oxide)

Sample #: P8734-EOPOEO**Structure:****Composition:**

Mn x 10 ³	PDI
6.3b-3.2-b-6.3	1.18

Synthesis Procedure:

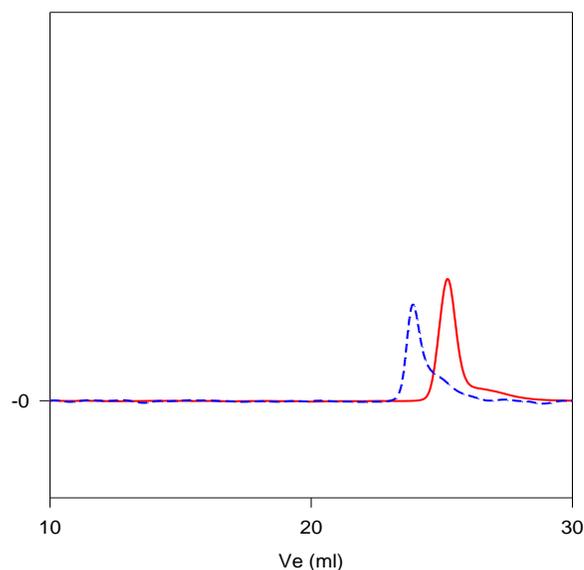
Poly(ethylene oxide-b- propylene oxide -b- ethylene oxide) is prepared by living anionic polymerization with sequence addition of propylene oxide followed by ethylene oxide. The scheme of the reaction is illustrated below:

**Characterization:**

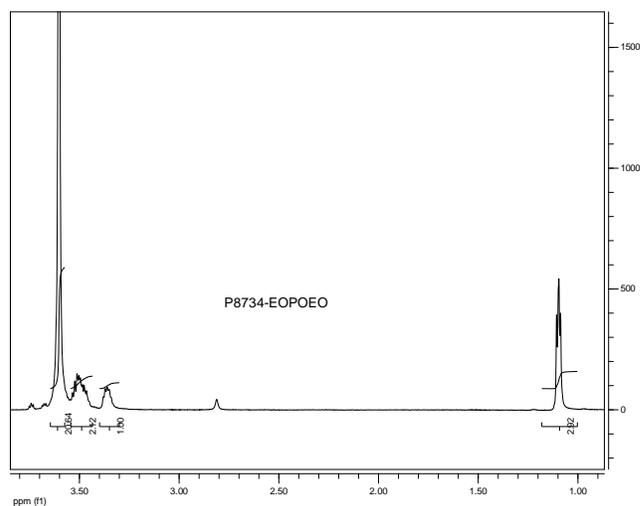
The molecular weight and polydispersity index of this polymer were determined by size exclusion chromatography (SEC) using a Varian liquid chromatograph equipped with a UV and refractive index detector.

Solubility:

The polymer is soluble in THF, CHCl₃ and toluene.

SEC of Sample:**P8734-EOPOEO**

Size exclusion chromatography of:
 (ethylene oxide-propylene oxide-ethylene oxide) triblock copolymer:
 — Poly(propylene oxide) center block: M_n=3200, M_w=3500, M_w/M_n=1.09
 - - - Block Copolymer EO(6300)-b-PO(3200)-b-EO(6300), M_w/M_n=1.18

¹H NMR of the sample:

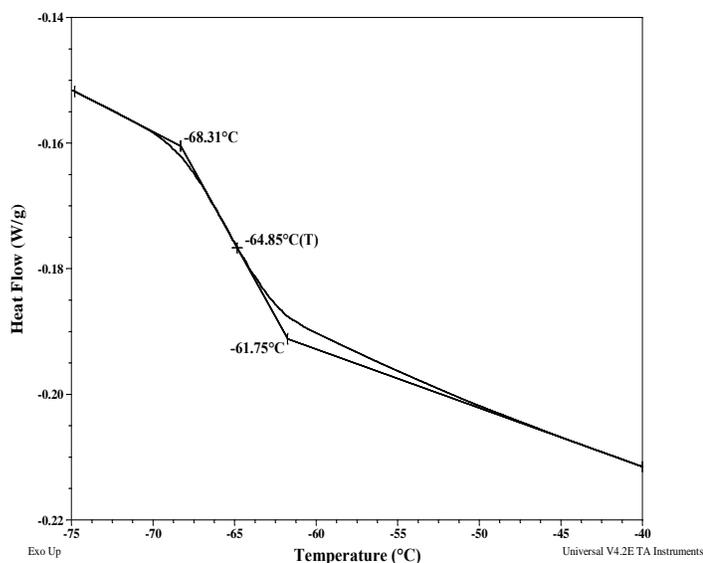
Thermal analysis of the sample# P8734-EOPOEO

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Thermal analysis results at a glance (EO-PO-EO)

Sample	T_m (°C)	T_c (°C)	T_g (°C)
EO block	60	32	-65
PO block		-	-65

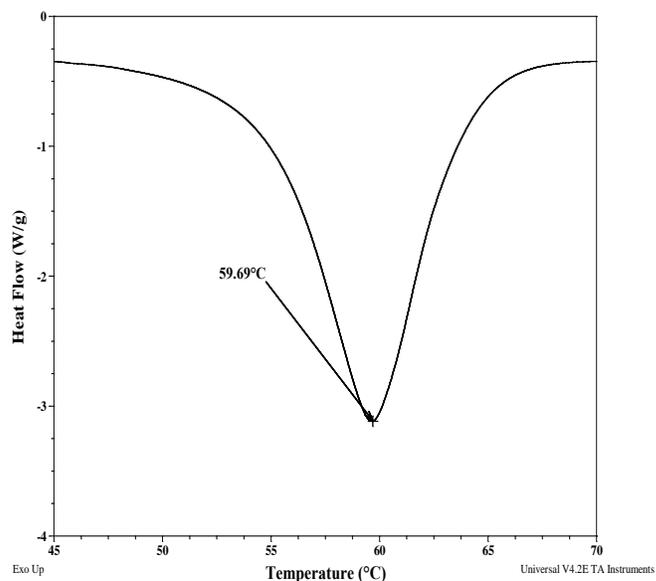
Typical thermogram for the PO-EO block



Melting and crystallization curve for the sample

The melting temperature (T_m) was taken as the maximum of the endothermic peak where as the crystallization temperature (T_c) was considered as the minimum of the exothermic peak.

Melting curve for PEO block:



Crystallization curve for PEO block:

