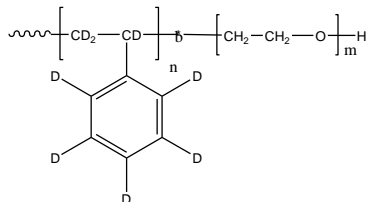


**Sample Name: Deuterated Polystyrene
(d₈)- ethylene oxide (protonated)**

Sample #: P8786-dPSEO

Structure:



Composition:

Mn x 10 ³ (dPS-b-EO)	PDI
6.5-b-12.0	1.05

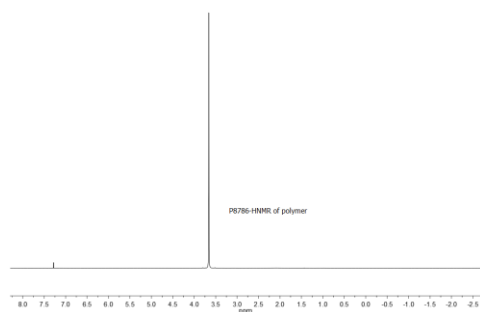
Synthesis Procedure:

Deuterated Poly(styrene-b-ethylene oxide) diblock copolymer is prepared by living anionic polymerization.

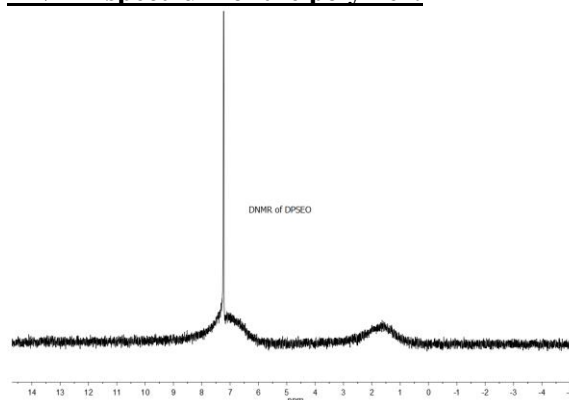
Characterization:

The molecular weight and polydispersity index (PDI) of the block copolymer are characterized by size exclusion chromatography (SEC). The composition of the block copolymer was calculated from ¹H-NMR by comparing the peak area of the phenyl polystyrene protons between 6.4 to 7.2 ppm (indicating about 1% protonated fraction) and the ethylene oxide protons at 3.65 ppm. This is given an approximate analysis. The yield of the polymer from the theoretical amount of deuterated styrene and protonated ethylene oxide monomer calculate also the compositions required.

HNMR spectrum of the polymer:

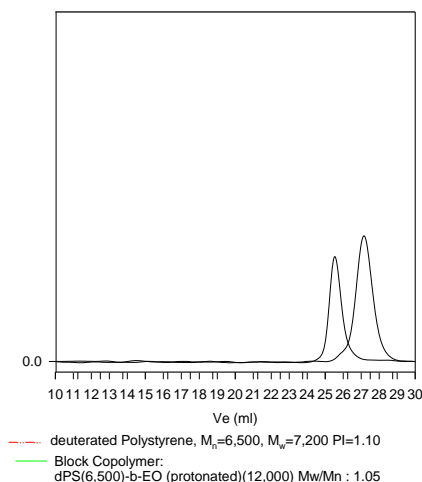


DNMR spectrum of the polymer:



SEC profile of the product:

P8786-dPSEO



References for further information:

1. S. K. Varshney, R. Fayt, Ph. Teyssie, and J.P. Hautekeer US Patent 5,264,527 (1993)
2. Ph. Teyssie, Ph. Bayard, R. Jerome, S. K. Varshney, and J. S. Wang, *35th IUPAC International Union of Pure & Applied Chemistry International Symposium on Macromolecules* 1994, 67.
3. Ph. Teyssie, R. Fayt, J. P. Hautekeer, C. Jacobs, R. Jerome, L. Leemans and S. K. Varshney *Makromolekular Chemie, Macromol. Symp.*, 1990, 32,61-73.
4. S. K. Varshney, J. P. Hautekeer, R. Fayt, R. Jerome, and Ph.Teyssie *Macromolecules*, 1990, 23, 2618-2622.
5. R. Jerome, R. Forte, S. K. Varshney, R. Fayt, and Ph. Teyssie "The Anionic Polymerization of Alkylacrylates:A Challenge" in the Recent Advances in Mechanistic and Synthetic Aspects of Polymerization: M. Fontanaille and A. Guyot Ed., NATO ASI Series C 215,101 (1987), CA Vol. 108, 12, 094992.