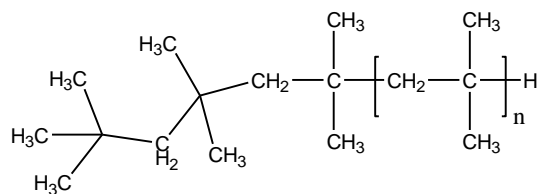


Sample Name: Polyisobutylene

Sample #: P8895A-IB (Lot 8883KK)

**Structure:**

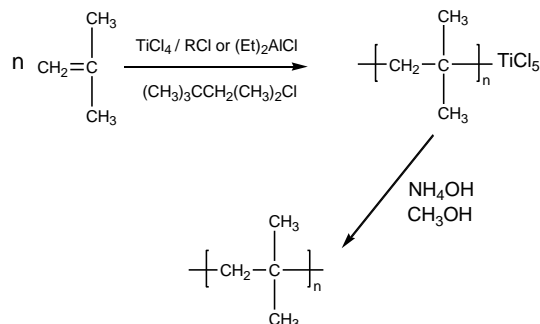


**Composition:**

Mn x 10 <sup>3</sup>	PDI
13.9	1.7

**Synthesis Procedure:**

Polyisobutylene is synthesized by living cationic polymerization of isobutylene in hexane at -78 °C using a tin based catalyst and a 2,4,4-dimethyl pentene / HCl initiator. The reaction scheme is shown below:



**Purification:**

After polymerization the catalyst residues are removed by filtration and washing with acidic water after which the pH is returned to nominal values and finally the polymer is freeze dried.

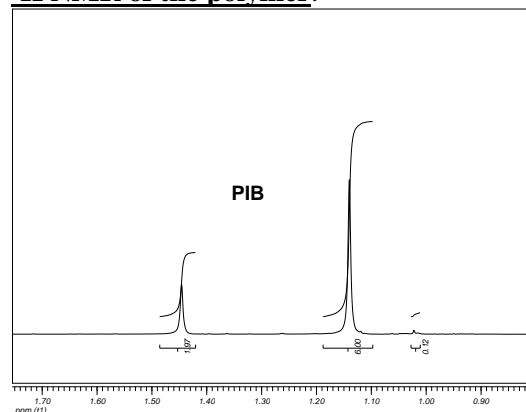
**Characterization:**

The molecular weight and polydispersity index (PDI) of polyisobutylene are obtained by size exclusion chromatography.

**Solubility:**

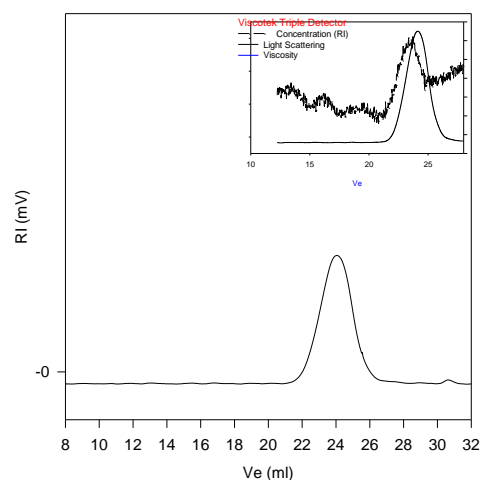
Polyisobutylene is soluble in THF, toluene, hexane, pentane and cyclohexane and precipitates from methanol and ethanol.

**<sup>1</sup>H NMR of the polymer:**



**SEC of Homopolymer:**

P8895A-IB (lot# 8883KK)



Size Exclusion Chromatography of polymer:

— M<sub>n</sub> = 13900, M<sub>w</sub> = 23800, M<sub>w</sub>/M<sub>n</sub> = 1.7  
Solution Viscosity in THF at 35 °C: 0.255dl/g  
Rgw: 5.08m  
dn/dc in THF at 35 °C: 0.112 ml/g