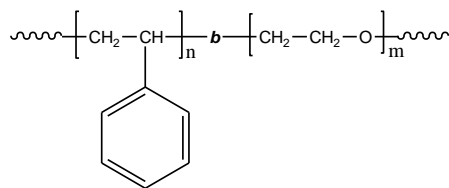


Sample Name: Poly(styrene-b-ethylene oxide)

Sample #: P9069-SEO

Structure:



Composition:

| Mn x 10 ³ S-b-EO | PDI |
|--------------------------------|------|
| 58.0-b-8.2 | 1.05 |

Synthesis Procedure:

Poly(styrene-b-ethylene oxide) diblock copolymer is prepared by living anionic polymerization.

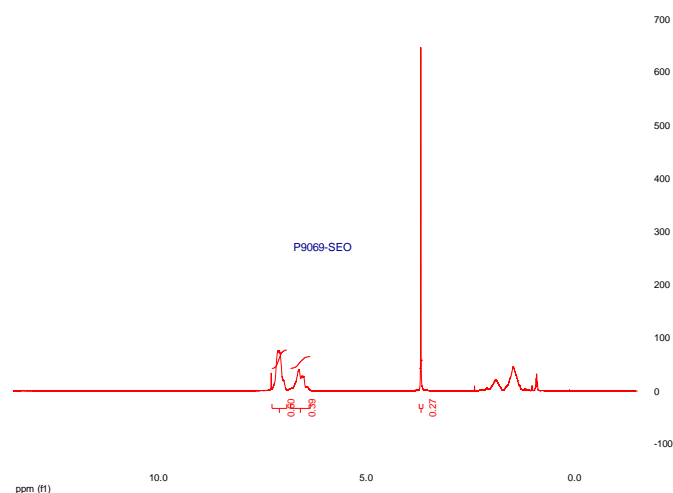
Characterization:

The molecular weight and polydispersity index (PDI) of the block copolymer are characterized by size exclusion chromatography (SEC). The composition of the block copolymer was calculated from ¹H-NMR by comparing the peak area of the phenyl polystyrene protons between 6.4 to 7.2 ppm and the ethylene oxide protons at 3.65 ppm.

Solubility:

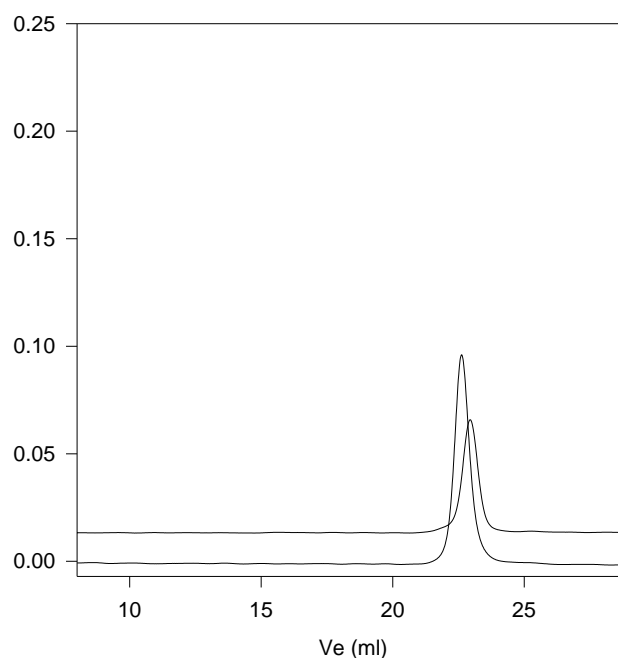
The polymer is soluble in THF (at 35 °C), CHCl₃, benzene, toluene, dioxane. Low molecular weight SEO with high contents of the polyethylene oxide block can also be solubilized in methanol and water.

¹H NMR spectrum of the sample



SEC profile of the block copolymer

P9069-SEO



Size exclusion chromatography of
poly(styrene-b-ethylene oxide contain C13 label ethylene oxide:15%)

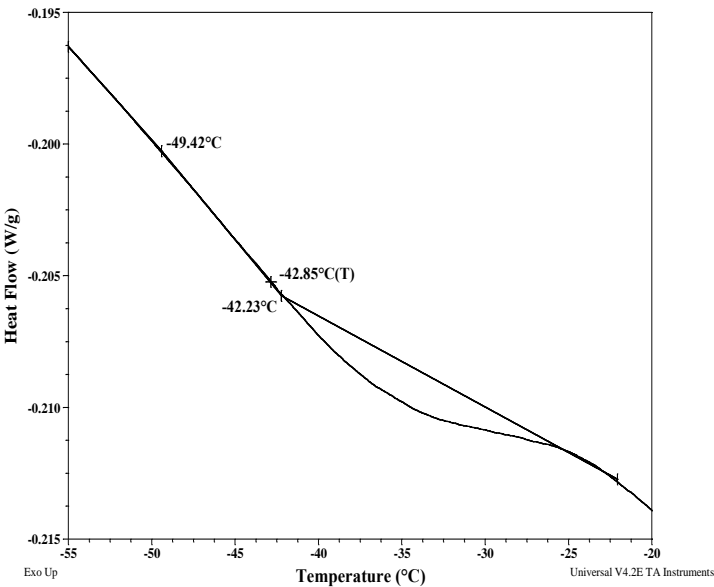
- Poly(styrene), M_n=58000, M_w=61400, PI=1.06
 - Block Copolymer PSt(58000)-b-PEO(8200), PI=1.05
- Composition from ¹H NMR

Thermal analysis of the sample# P9069-SEO

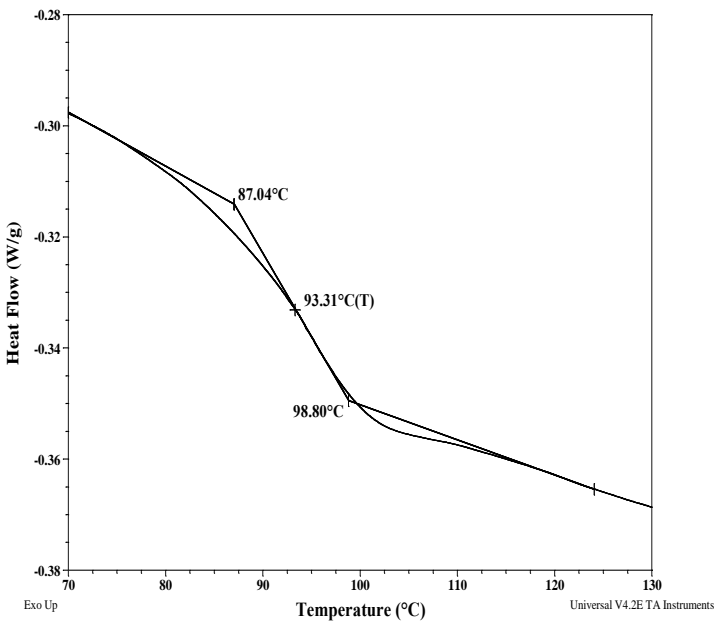
Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 20°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Thermogram for the sample

For PEO block:



Thermogram for PS block:

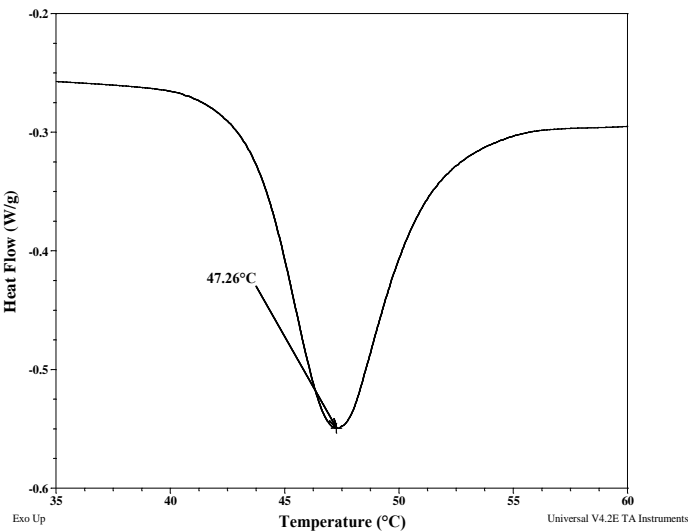


Thermal analysis results at a glance

| For PS block T_g : 93°C | | |
|---------------------------|--------------|---------------|
| For PEO block | | |
| T_g : -43°C | T_m : 47°C | T_c : -33°C |

Melting & crystallization curves for the PEO block

The melting temperature (T_m) was taken as the maximum of the endothermic peak where as the crystallization temperature (T_c) was considered as the minimum of the exothermic peak.



Crystallization curve for the sample:

