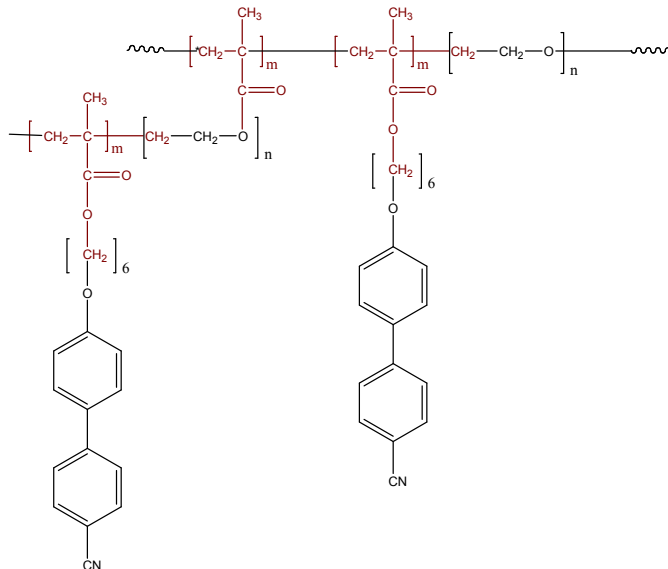


Sample Name:

Poly(6-(4'-cyanobiphenyl-4-yloxy)hexyl methacrylate-block -6-(4'-cyanobiphenyl-4-yloxy)hexyl methacrylate-PEO)

Sample #:

P9522B-4CNBPHMA-b-EO-G-4CNBPHMAEO

Structure:**Composition:**

Mn x 10 ³ 4CNBPHMA-EO-G- 4CNBPHMAEO	PDI
3.0-b-7.0-G-12.0	1.20
Microstructure of 4CNBPHMA block	Syndio;Hetero;iso contents 52:46:2

Synthesis Procedure:

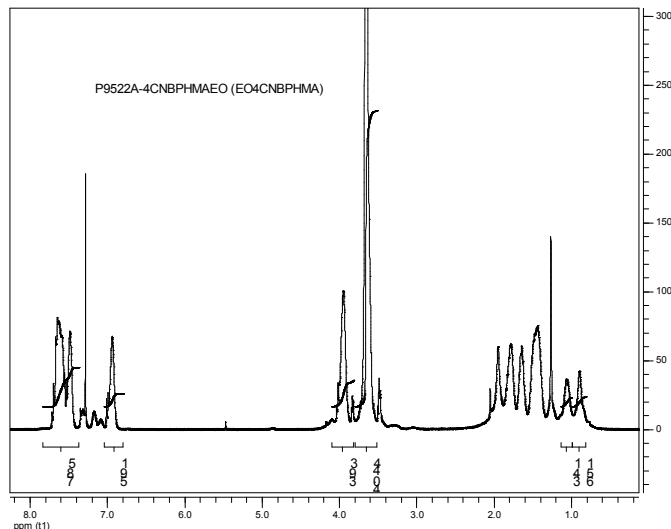
Polymer is synthesized by ionic polymerization process.

Purification of the polymer:

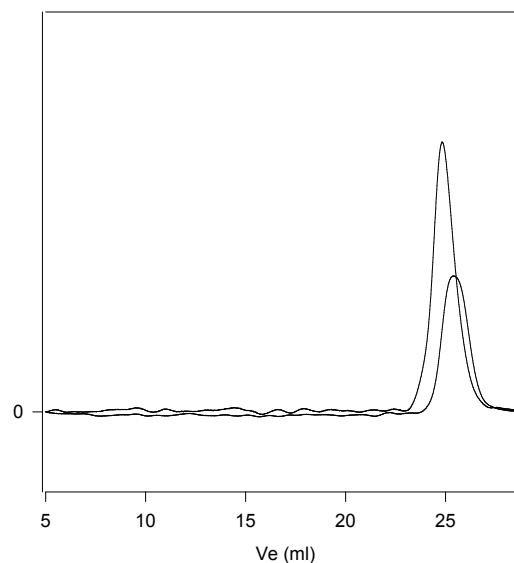
The un-reacted PEG can be removed by stirring the polymer in hot water/Methanol. The obtained polymer dissolved in CHCl₃/toluene and pass through the column packed with silica. The polymer was recovered by precipitation in cold ether/hexane mixture.

Solubility:

Polymer is soluble in CHCl₃, THF and toluene. The polymer precipitated out from hexane.

HNMR of the Product:**SEC of the block copolymer:**

P9522B-4CNBPHMA-G-4CNBPHMAEO



Size exclusion chromatography of the product:

— Poly(4CNBPHMA), M_n=5000, M_w=6000, PI=1.20

— Block Copolymer 4CNBPHMA(5000)-G-4CNBPHMAEO(17000), PI=1.20

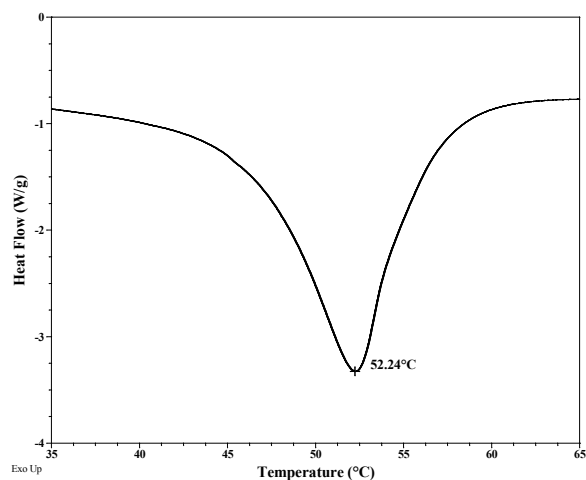
Thermal analysis of the P9522A-EO4CNBPHMA

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Melting and crystallization curve for the sample

The melting temperature (T_m) was taken as the maximum of the endothermic peak where as the crystallization temperature (T_c) was considered as the minimum of the exothermic peak.

Melting curve for PEO block:



Typical thermal analysis results at a glance:

Sample	T_m (°C)	T_c (°C)	T_g (°C)
EO	52	28	-
4CNBPHMA	-	-	-

Crystallization curve for PEO block:

