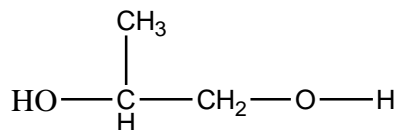
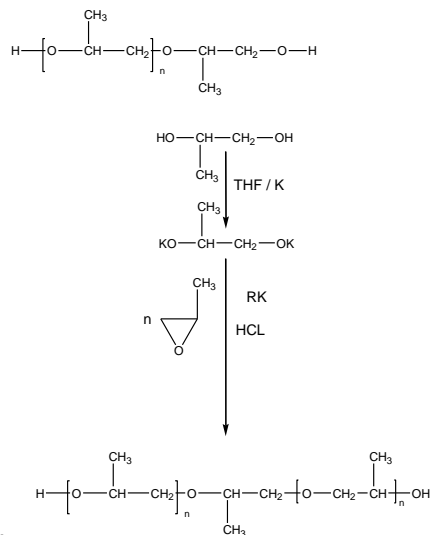


Sample Name: **α,ω - dihydroxy terminated-propylene glycol monomer****Sample #:** P9822-PO2OH**Structure:****Composition:**

Mn x 10 ³	PDI
0.076	1.0

Synthesis Procedure:

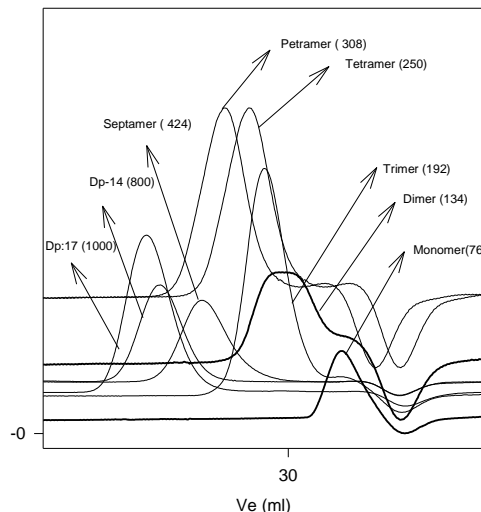
Polypropylene oxide is synthesized by anionic polymerization of propylene oxide as illustrated in the reaction scheme below

**Characterization:**

The molecular weight and polydispersity index (PDI) are obtained by size exclusion chromatography.

Purification:

The reaction mixture is filtered to remove the precipitated KCl after which the solvent is removed under reduced pressure.

SEC:**Oligomers of Polypropylene glycol**

Size exclusion chromatography of oligomers:

1. Monomer (Mass 76) 2. Dimer (Mn: 134) 3. Trimer: Mn (192)
 4. Tetramer (Mn 250) 5. Pentamer (Mn 308) 6. Septamer (Mn 424)
 7. Dp=14 (Mn 800) 8. Dp: 17 (Mn 1000)