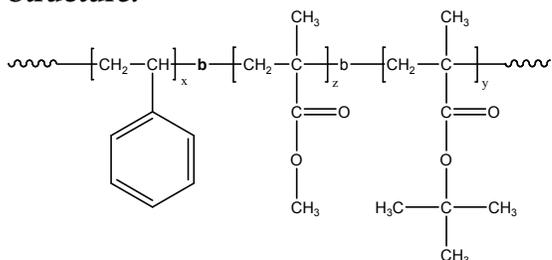


Sample Name:

Poly(styrene-b-methylmethacrylate-b-Tert.butylmethacrylate)

Sample #: P9959-SMMAtBuMA

Structure:**Composition:**

$M_n \times 10^3$ S-b-MMA-b-tBuMA	PDI
45.-b-38.0-b-3.0	1.18

Synthesis Procedure:

By living anionic polymerization with sequence addition of styrene, methyl methacrylate (MMA) than tert.butylmethacrylate.

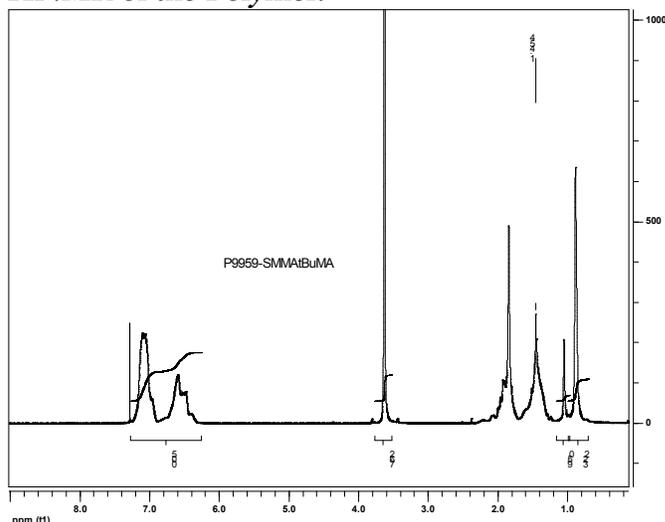
Characterization:

First Block: Size exclusion chromatography (SEC): Varian liquid chromatograph equipped with UV and refractive detector. SEC columns from Supelco were used with THF as the eluent. The columns were calibrated with monodisperse polystyrene. The molecular weights and the polydispersity index were calculated.

Second and Third Block: The chemical composition was extracted from proton NMR, which was recorded from Varian 500MHz instrument using $CDCl_3$ as solvent. The molecular weights of second and third block were calculated based on the molecular weight of other blocks and the chemical composition. The polydispersity index of block copolymer was obtained by SEC as described above.

Solubility:

Polymer is soluble in THF, toluene, and $CHCl_3$. The polymer readily precipitates from hexanes, ether and water.

HNMR of the Polymer:***SEC for the polymer:***