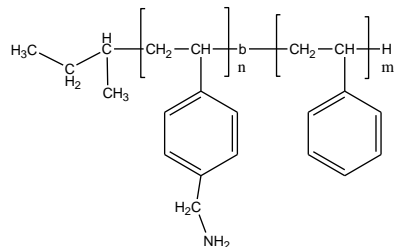


Sample Name:

Poly(4-amino methyl styrene-b-styrene)

Sample #: **P40621-4AMSS**

Structure:

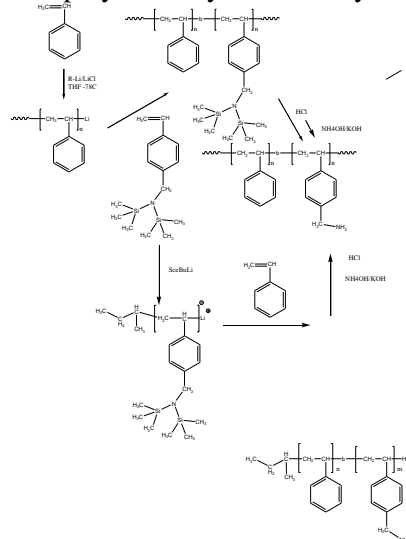


Composition:

Mn x 10 ³ 4AMS-b-S	Mw/Mn (PDI)
3.2-b-141.5	1.04

Synthesis Procedure:

The polymer is synthesized by anionic process:



Characterization:

Polymer analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The final block copolymer composition was calculated from ¹H-NMR spectroscopy by comparing the peak area of the styrene protons at 6.3-7.2 ppm with the peak area at 3.76. HNMR analysis was carried out in CdCl₃ for the amino protected group with trimethyl silyl groups. Block copolymer PDI is determined by SEC.

Solubility of the polymer

Poly(4-amino methyl styrene-b-styrene) polymer (protected Amino compound) is soluble in THF, CHCl₃, Toluene. Once the trimethyl silyl group removed the amino methyl styrene block polymer was

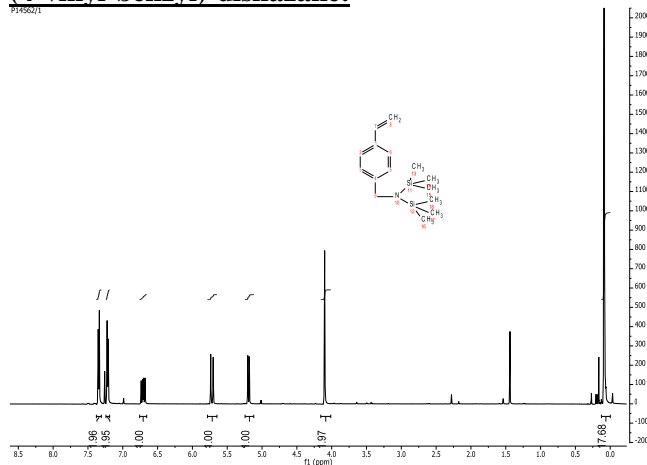
found insoluble in most of the solvents. It was brought back to free amino group by treatment with NH₄OH solution in THF/water mixture.

The solubility of such type of polymer in different solvent is based on its composition: The following table illustrate the solubility in the following solvents:

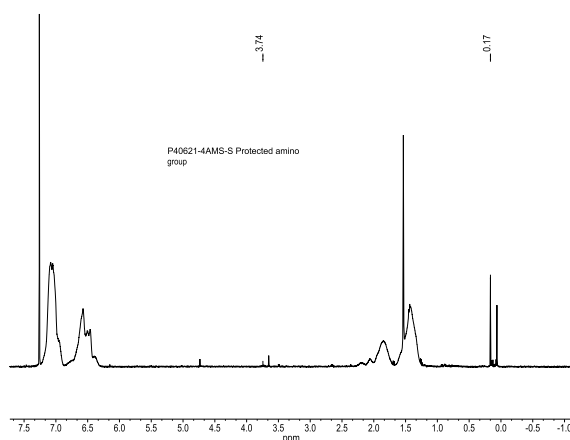
THF	THF/Methanol 90:10	CHCl ₃	DMF	DMF- CH ₃ OH 95:5	DMF:THF 50:50
Soluble	Soluble	Soluble	Soluble	soluble	soluble

Partial Solubility: The solution light blue coloration illustrates formation of micelles.

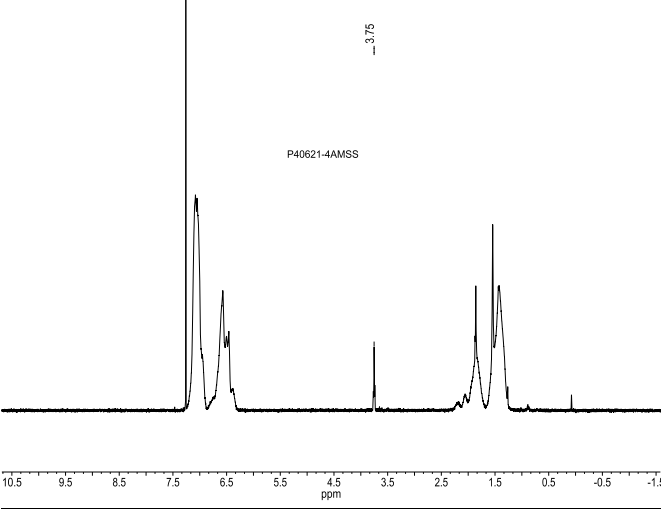
¹H NMR of the Monomer 1,1,1,3,3,3-Hexamethyl-2-(4-vinyl-benzyl)-disilazane:



¹H NMR of the polymer: Poly(styrene-b-4-(N,N-bis(trimethylsilyl) aminomethyl) styrene)

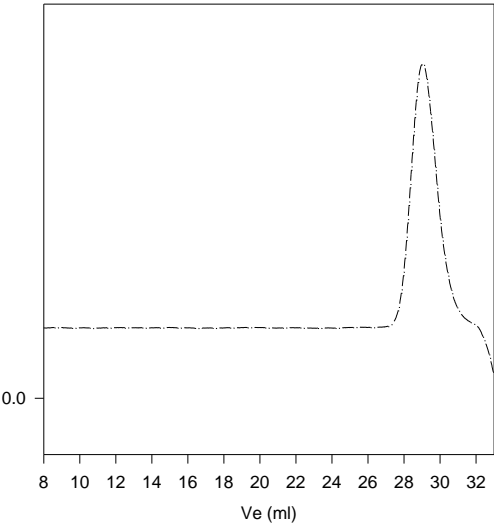


¹HNMR of Poly(4-amino methyl styrene-b-styrene)



SEC profile of the first block

P40621-4AMS (NH2 protected)



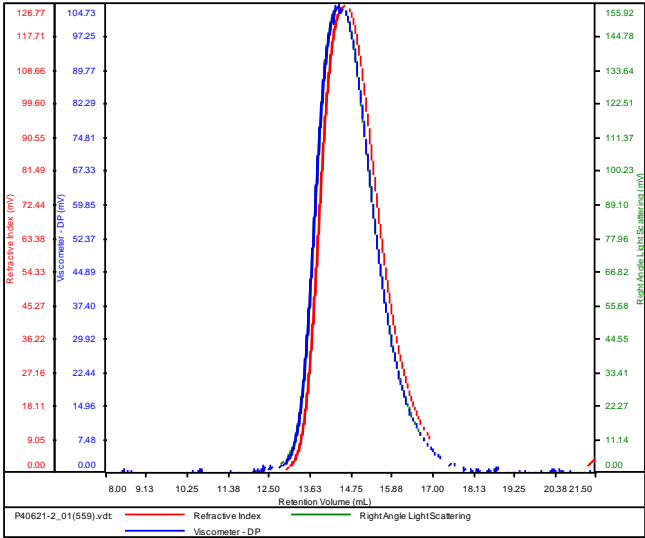
Size Exclusion Chromatogram of Poly(4-aminomethylstyrene protected -b-styrene)

— 4-Amino methylstyrene-Protected: $M_n=3,200$, $M_w=3700$, $M_w/M_n=1.13$

SEC elugram of the block polymer

P40621-4AMS-S

Conc	10.7503
dn/dc	0.1650
Solvent	DMF w 0.023M LiBr
Flow Rate	0.7000
Method	PS80k-May2017-0000.vcm



Sample	Mn	Mw	Mp	Mw/Mn	IV
P40621-2_01(559).vdt	144,404	149,995	148,615	1.039	1.0000