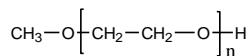


Sample Name: Poly(ethylene glycol) methyl ether

Sample #: P19008-EGOCH3

Structure:



Composition:

Mn x 10 ³	PDI
10.0	1.2

Synthesis Procedure:

Polymer is obtained by living anionic polymerization.

Characterization:

By Size exclusion chromatography (SEC): Varian liquid chromatograph equipped with UV and refractive detector. SEC columns from Supelco were used with THF containing 2 vol% (Et)₃N as the eluent. The molecular weights were determined using light scattering detector and viscosity detector. The molecular weights and the polydispersity indice were calculated.

An aqueous GPC column from Supelco(G5000 PWXL) was also used with 0.5 M acetic acid and 0.8 M NaNO₃ as the eluent. It was kept at a constant temperature of 50°C. The flow rate was 1.0 ml/min. The column was calibrated with monodisperse poly(ethylene oxide) standards. The molecular weights and the polydispersity index of polyethylene oxide were calculated by using a Visual Basic GPC software.

Purification of the obtained polymer:

Purification of the obtained polymer was carried out rigorously as follows to ensure the removal of the catalyst side product:

1. Dissolved the polymer in de-ionized distilled water to remove the any insoluble organic catalyst side product.
2. Polymer extracted from water with dichloromethane.
3. Polymer solution in dichloromethane was dried over anhydrous sodium sulfate.
4. Solution filtered and than passed through a column packed with basic Al₂O₃.
5. Solution concentrated on rota-evaporator
6. Solution precipitated in cold diethyl ether.
7. Dried under vacuum for 48h at 38 oC.

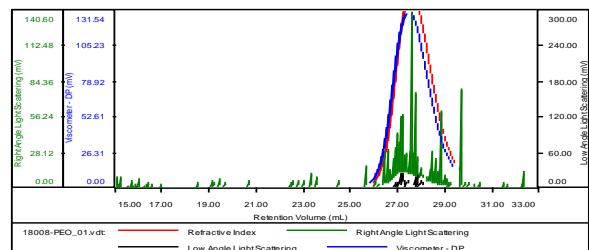
Solubility:

Poly(ethyl glycol) is soluble in toluene, THF, water and CHCl₃. The polymer is insoluble in hexane, ether, cold isopropanol and ethanol.

SEC elugram of the polymer:

Sample ID: P19008-PEO

Concentration (mg/mL)	5.2891
Sample dn/dc (mL/g)	0.0670
Method File	PS80K-NOV27-2014-0001.vcm
Column Set	3x PL 1113-6300
Solvent	THF



Sample	MW Number Average (Da)	MW Weight Average (Da)	MW at Peak (Da)	Polydispersity	Intrinsic Viscosity (dL/g)
18008-PEO_01.vdt	10,213	12,425	10,313	1.217	1.0445