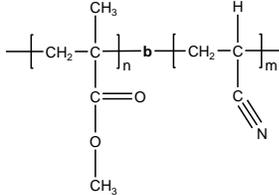


**Sample Name:**  
**Poly (Methylmethacrylate-b-Acrylonitrile)**

**Sample #:** P41245-MMAACN  
*PMMA block rich in Syndiotactic fraction*

**Structure:**



**Composition:**

Mn × 10 <sup>3</sup> MMA-b-ACN	Mw/Mn (PDI)
31.0-b-25.0	1.27
Color of the Product : Ivory color	

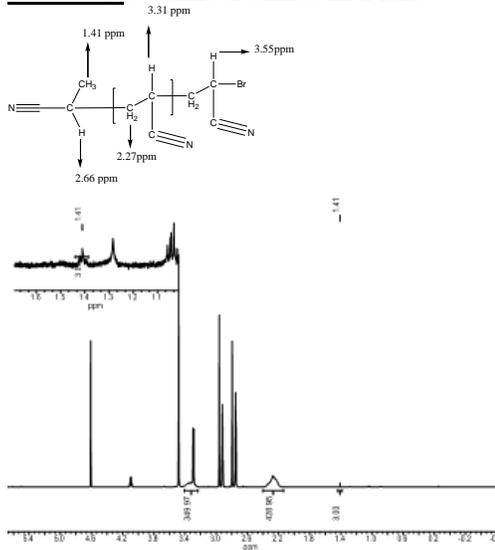
**Synthesis Procedure:**

The polymer is prepared by controlled radical polymerization process. PACN-Br macroinitiator prepared by controlled radical process in ethylene carbonate as solvent.

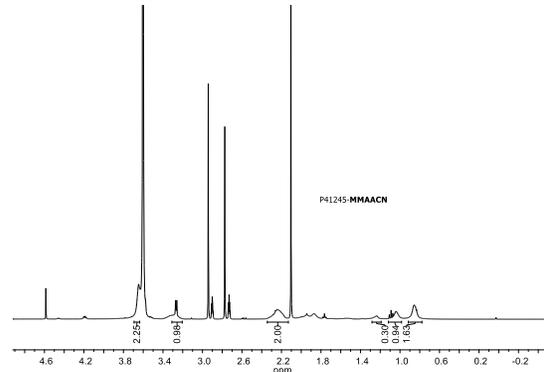
**Characterization:**

The polymer was characterized by <sup>1</sup>H NMR and size exclusion chromatography (SEC) in DMF. Composition determined by HNMR and Distribution in DMF by GPC.

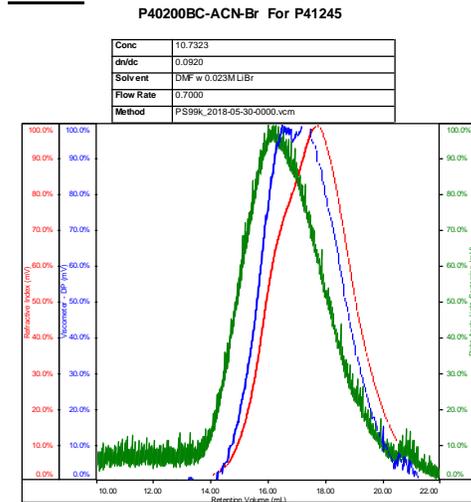
**<sup>1</sup>H NMR spectrum of the PACN-Br macroinitiator in DMF: Chemical Shifts in DMF**



**<sup>1</sup>H NMR spectrum of the Block copolymer in DMF:**

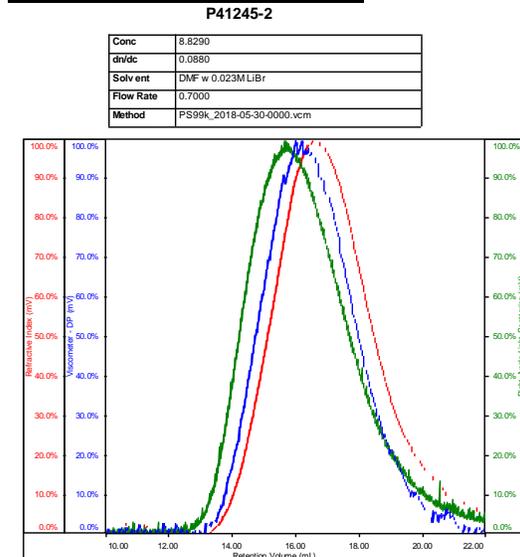


**SEC elugram of the PACN-Br macroinitiator in DMF:**



Sample	Mn	Mw	Mp	Mw/Mn	IV
P40200BC-ACN-Br_01.vdt	24,910	36,427	21,449	1.462	0.9435

**SEC elugram of the Sample:**



Sample	Mn	Mw	Mp	Mw/Mn	IV
P41245-MMAACN_01.vdt	56,278	71,445	58,165	1.269	1.1546