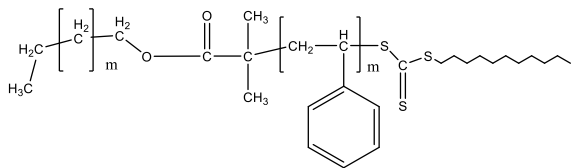


Sample Name: Poly(methylene)-b-poly(styrene)

Sample #: P42201-M-S

Structure:

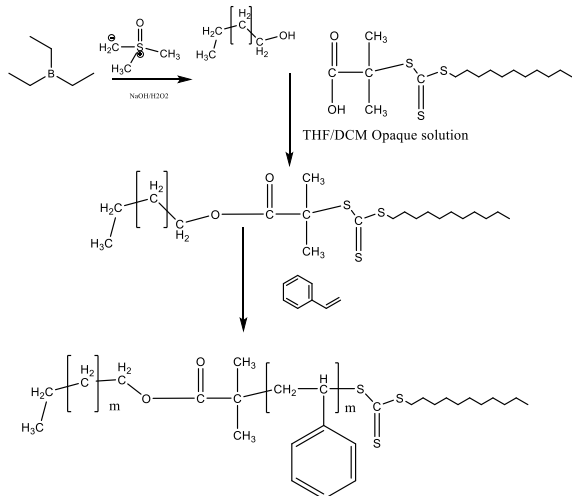


Composition:

Mn x 10 ³ PM-b-PS	PDI
1.0-b-4.5	1.2

Synthesis:

The following reaction scheme shows how the product was prepared:



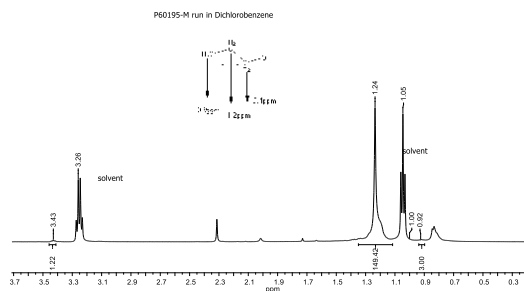
Characterization:

The molecular weight and polydispersity index (PDI) are obtained by size exclusion chromatography (SEC) in Toluene at 70°C. SEC analysis was performed on a Varian liquid chromatograph equipped with refractive and UV light scattering detectors. Three SEC columns from Supelco (G6000-4000-2000 HXL) were used with triple detectors from Viscotek Co.

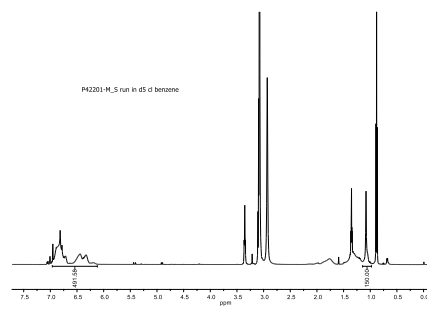
Solubility:

Poly(methylene)-b-poly(styrene) is soluble in hot toluene and hot xylene. The polymer is insoluble in hexane, methanol and ethers.

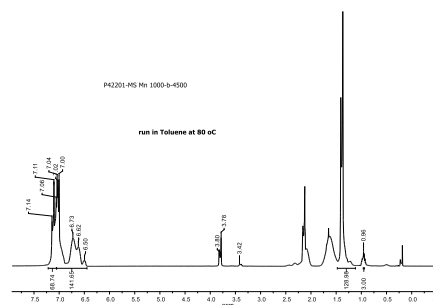
HNMR spectrum of Poly Methylene OH terminated (lot# P60195) run in d5 Chlorobenzene:



HNMR spectrum of the Sample runs in d5 Chlorobenzene:



HNMR spectrum of the Sample runs in Toluene at 80 °C:



SEC profile of the Poly Methylene OH terminated (lot# P60195):

