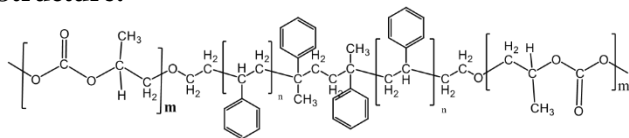


Sample Name:

Poly(propylene carbonate)-b-poly(styrene)-b-poly(propylene carbonate)

Sample#: P43063-PPCSPPC

Structure:**Composition:**

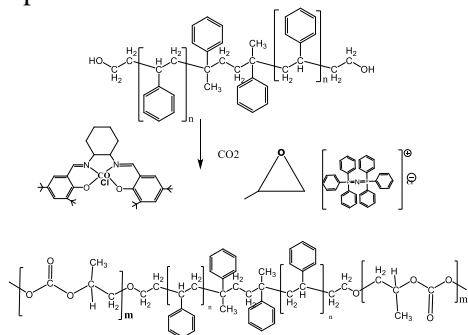
Mn x 10 ³ PPC-S-PPC	PDI
8.5-10.0-8.5	1.25

Thermal properties:

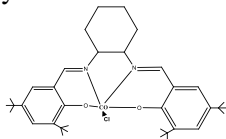
T _g for PPC block	T _g for PS block
35 °C	84 °C

Synthesis Procedure:

The following reaction scheme shows how the product was prepared:

**Purification:**

The polymer was purified to remove homopolycarbonate fraction generated by Ionic polymerization of Propylene oxide by the following catalyst : (R,R)-N,N'-Bis(3,5-di-tert-butylsalicylidene)-1,2-cyclohexanediaminocobalt(II) chloride used in the synthesis:



Product was purified to remove:

1. Homopolystyrene if any
 2. Homopoly propylene carbonate
- Using solvent /non solvent mixture and the purification followed by SEC profile.

Characterization:

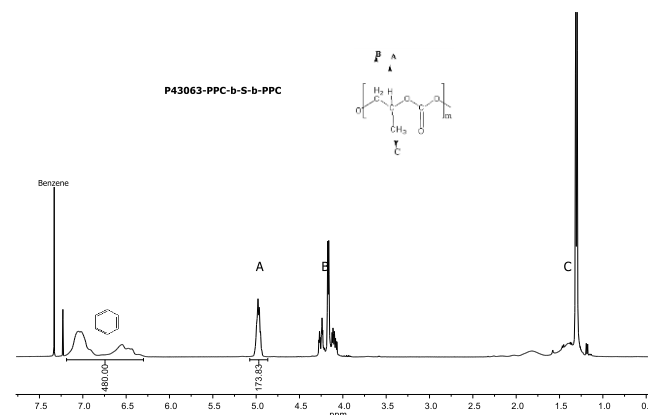
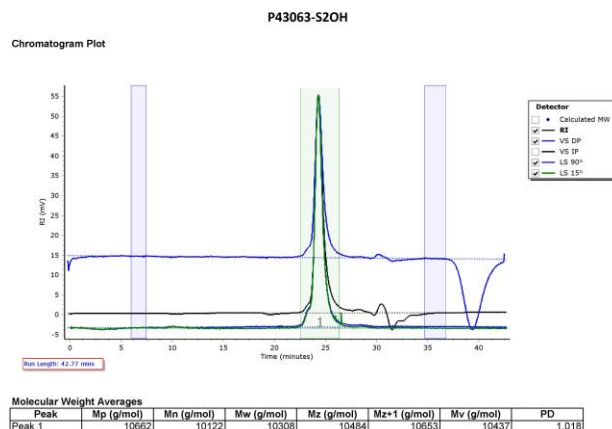
Polymer analyzed by size exclusion chromatography (SEC), ¹H-NMR data analysis and DSC thermogram.

Thermal analysis

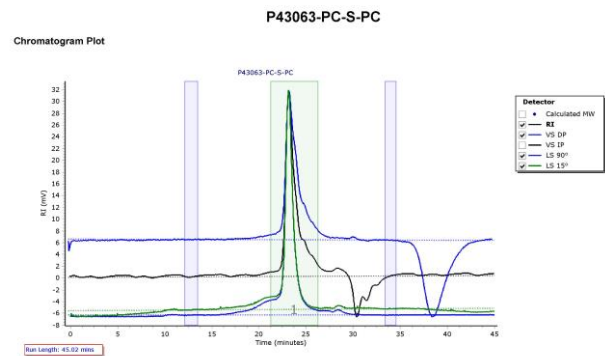
Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter under a nitrogen atmosphere at a heating rate of 10 °C/min.

Solubility:

The polymer is soluble in THF, toluene, and CHCl₃.

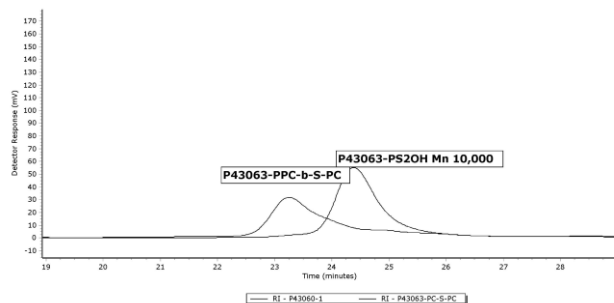
¹H-NMR Spectrum of the product:**SEC elugram of the PS2OH sample used:**

SEC elugram of the sample:



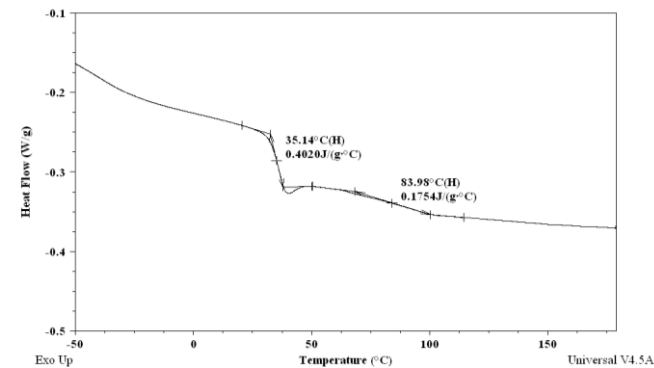
Molecular Weight Averages

Peak	Mp (g/mol)	Mn (g/mol)	Mw (g/mol)	Mz (g/mol)	Mz+1 (g/mol)	Mv (g/mol)	PD
Peak 1	39434	26531	33256	39136	45179	0	1.253



DSC thermogram of the polymer:

The glass transition temperature (T_g) for PPC and PS blocks were obtained from the second heating scan at a rate of 10 °C/min.



* Lowering T_g of PS is related to certain miscibility between PPC and PS blocks.