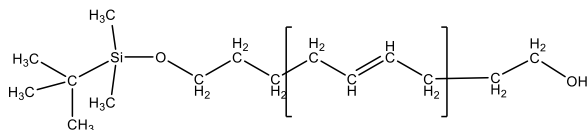


Sample Name:

**Poly(1,4-butadiene), ( $\alpha$ -tert-butyl dimethylsiloxyl,  $\omega$ -hydroxy)-terminated**

Sample #: **P43872A-Bd-tBuDMSOH**

**Structure:**

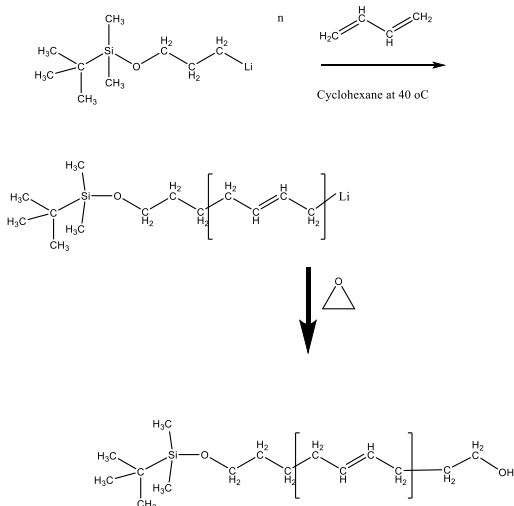


**Composition:**

Mn x 10 <sup>3</sup>	PDI
2.0	1.08
1,4 Contents 90%	

**Synthesis Procedure:**

1,4-rich microstructure addition dihydroxy terminated polybutadiene was prepared by anionic living polymerization of butadiene in apolar solvent such as cyclohexane.



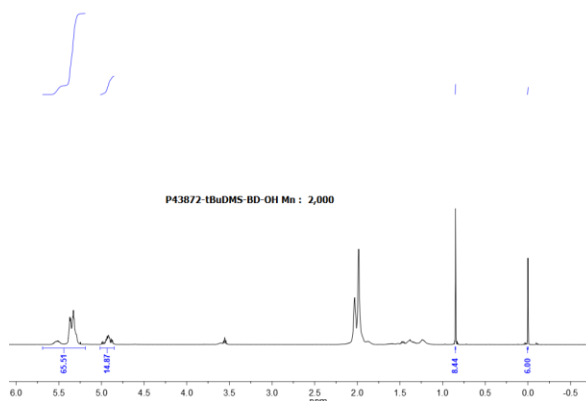
**Characterization:**

The product was characterized by size exclusion chromatography (SEC) and <sup>1</sup>H NMR data analysis.

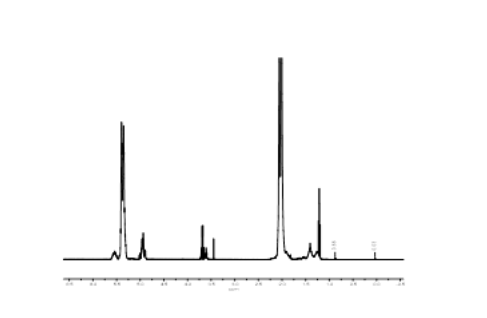
**Solubility:**

Hydroxy terminated polybutadiene is soluble in THF, toluene, hexane, cyclohexane and CHCl<sub>3</sub>. It is also soluble in methanol and ethanol.

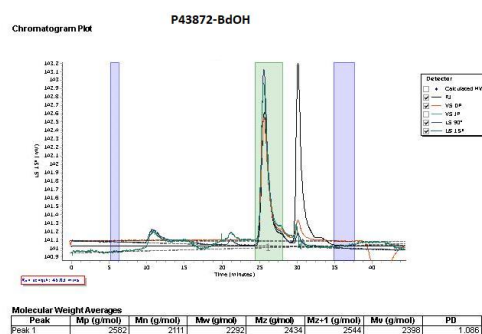
**<sup>1</sup>H-NMR spectrum of the Product: Tert Butyldimethylsiloxyl OH terminated:**



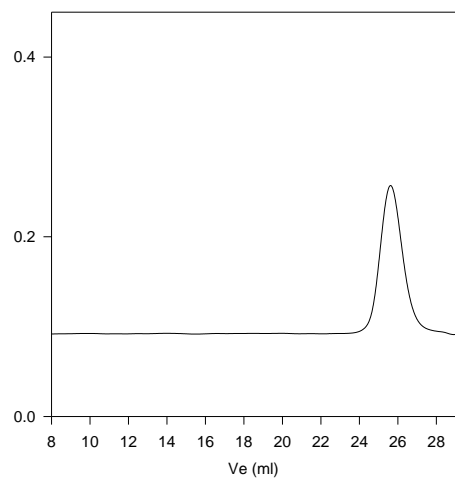
**Cleavage of tert. Butyl Dimethylsiloxyl end group using (Bu)<sub>4</sub>NF in THF:**



**SEC profile of the Sample:**



**P43852-BdOH (1,2 addition)**



Size exclusion chromatography of poly(butadiene-b-ethylene oxide):

—— 1,4 rich polybutadiene  $M_n=2,900$ ,  $M_w=3,000$ ,  $PI=1.02$