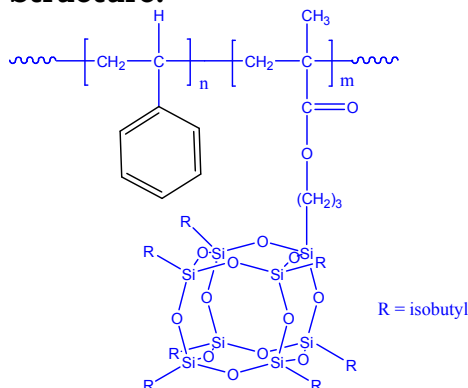


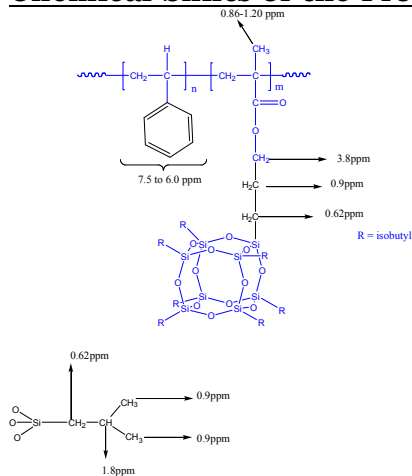
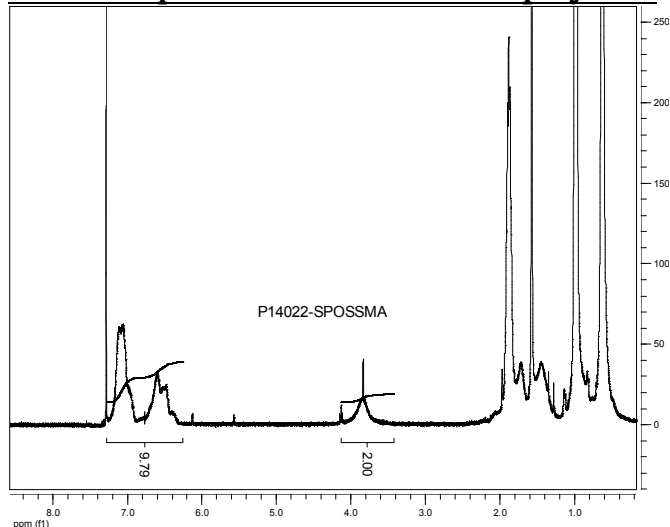
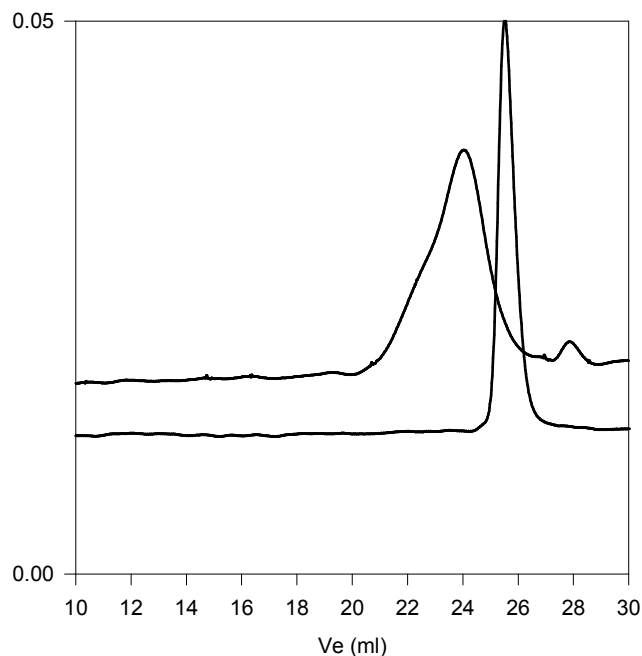
Sample Name:**Poly(styrene-b-isobutyl-POSS methacrylate)****Sample #: P14022-SPOSSMA****Structure:****Composition:**

| | |
|------------------------------------|-----|
| Mn × 10 ³ S-b-POSSMA | PDI |
| 6.0-b-23.0 | 1.6 |

Synthesis Procedure: Poly(Styrene-b-isobutyl-POSS methacrylate) Block copolymer is synthesized by living anionic polymerization or by controlled radical process. The obtained polymer was precipitation in hot methanol to remove unreacted POSSMA monomer.

Characterization: Polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The final block copolymer composition was calculated from HNMR.

Solubility: Polymer is soluble in THF, toluene. It is precipitated into methanol.

Chemical Shifts of the Products:**¹H-NMR Spectrum of the block copolymer:****SEC of the block copolymer:****P14022-SPOSSMA**

— Poly(styrene): M_n=6000, M_w=6300, M_w/M_n=1.05

— Block Copolymer PS(6000)-b-POSSMA(23,000), M_w/M_n=1.6

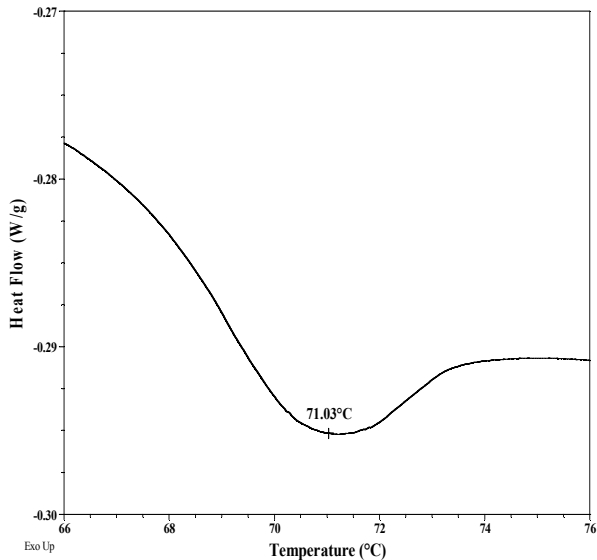
Thermal analysis of the *P14022-SPOSSMA*

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Melting and crystallization curve for the sample

The melting temperature (T_m) was taken as the maximum of the endothermic peak where as the crystallization temperature (T_c) was considered as the minimum of the exothermic peak.

Melting curves for POSSBuMA:



Thermal analysis results at a glance:

| Sample | T_m (°C) | T_c (°C) | T_g (°C) |
|--------------|------------|------------|------------|
| POSSMA block | 71 | - | - |
| PS block | - | - | 90 |

Glass transition for PS block:

