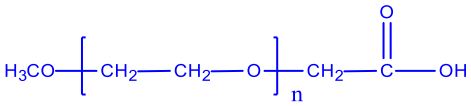
Sample Name: **ω-Carboxyl Terminated Poly(ethylene glycol) methyl ether (O-Acetic Acid Ester Terminal group)**

Sample #: **P14170-EGOCH3CH2COOH**

Structure:

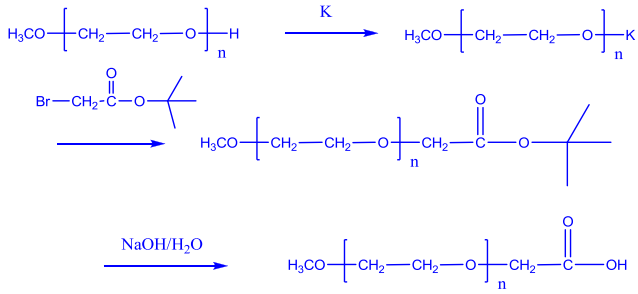


Composition:

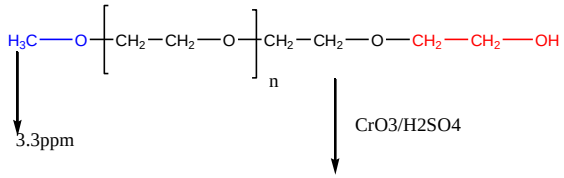
Mn × 10^3	PDI
5.0	1.09
COOH Functionality by HNMR	0.99
COOH functionality by titration	0.98

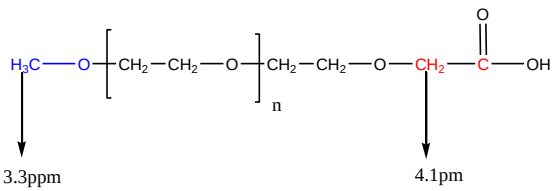
Synthesis Procedure:

Carboxy terminated poly(ethylene glycol**)** was synthesized by anionic living polymerization of ethylene oxide using ethylene glycol/potassium salt as an initiator. The hydroxyl end groups were converted into carboxyl groups by reacting them with 2-bromoacetate or using Jones Reagent (CrO3 H2SO4) as oxidizing agent. The reaction is illustrated as Scheme 1.



or:





Characterization:

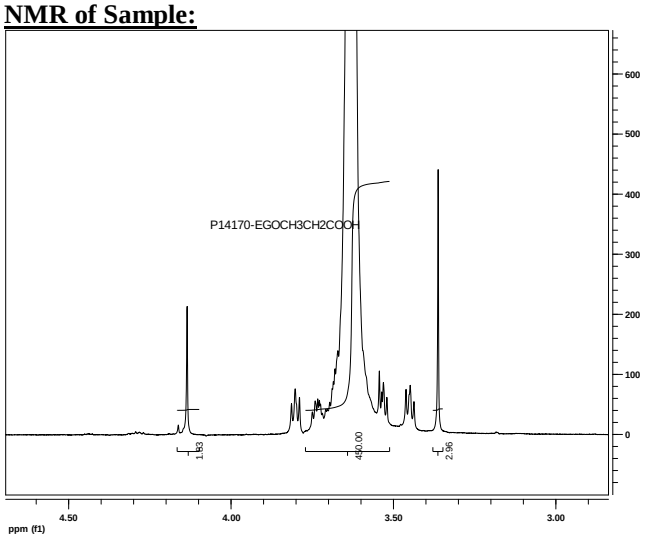
The molecular weight and polydispersity index of this polymer were determined by size exclusion chromatography (SEC) using a Varian liquid chromatograph equipped with a UV and refractive index detector.

Functionality: Functionality of the polymer was determined by H NMR analysis or FT-IR spectroscopy.

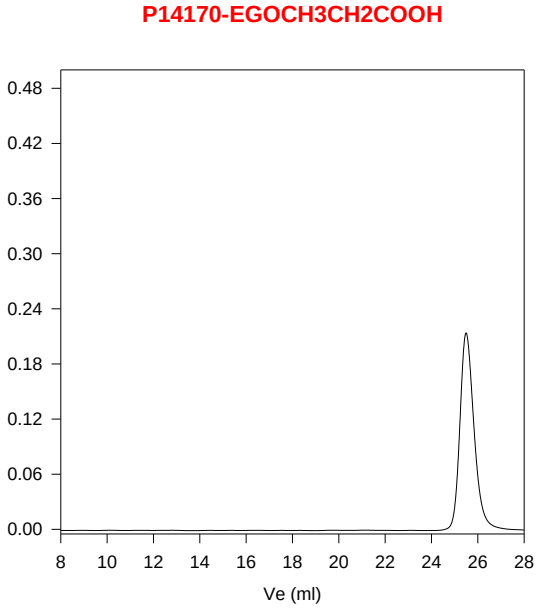
Solubility:

Polymer is soluble in water, methanol and ethanol, THF, $CHCl_3$. It is precipitated out from cold ethanol, isopropanol, hexane and ether.

NMR of Sample:



SEC of Polymer



Size Exclusion Chromatography of Polyethylene glycol methyl ether before converting terminal OH to COOH M_n=5000, M_w=5500, PI=1.09