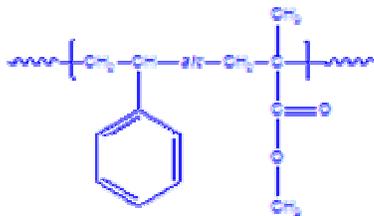


### Sample Name:

Alternating Copolymer Poly(styrene-alt- methyl methacrylate)

Sample #: P1603-SMMAalt

### Structure:



### Composition:

Mn x 10 <sup>3</sup>	PDI
PS-alt-PMMA	
48.5	2.24
T <sub>g</sub> for alternating polymer	100°C

### Synthesis Procedure:

Poly(styrene-alt- methyl methacrylate) is prepared by free radical polymerization in toluene with BPO as an initiator in the presence of ethyl aluminum sesquichloride.

### Characterization:

The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The copolymer composition was calculated from <sup>1</sup>H-NMR spectroscopy by comparing the peak area the aromatic protons of styrene at about 7.05 ppm with the peak area of methyl methacrylate at 3.6 ppm.

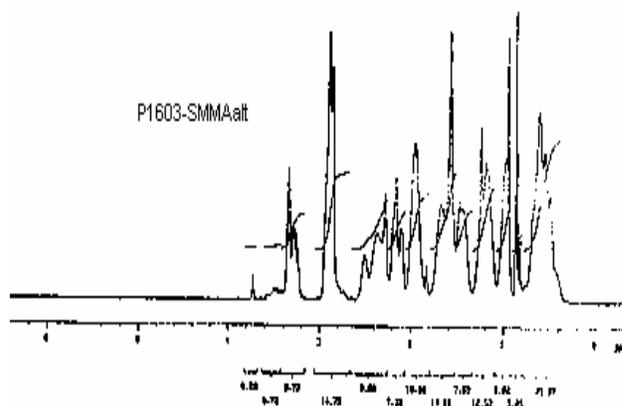
### Thermal analysis:

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T<sub>g</sub>).

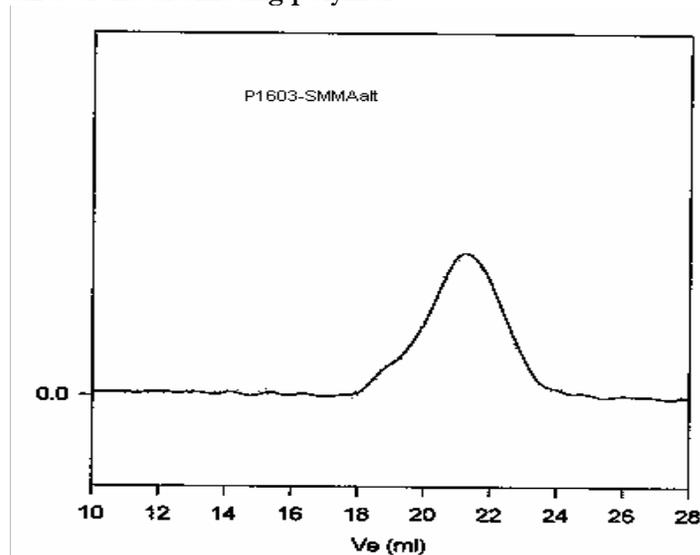
### Solubility:

Random copolymer Poly(styrene-alt- methyl methacrylate) is soluble in CHCl<sub>3</sub>, THF, DMF, toluene and precipitated out from methanol.

### <sup>1</sup>H-NMR for the polymer



### SEC of the alternating polymer:



Size exclusion chromatography of alternating copolymer  
Polystyrene-alt-Poly(methyl methacrylate):  
M<sub>n</sub>=48500, M<sub>w</sub>=108600, PI=2.24

### DSC thermogram for the sample

