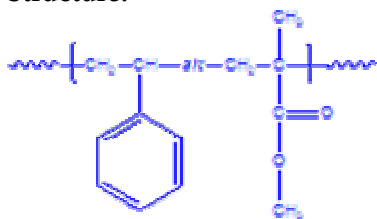


**Sample Name:**

Alternating Copolymer Poly(styrene-alt- methyl methacrylate)

**Sample #: P1603-SMMAalt****Structure:****Composition:**

Mn x 10 <sup>3</sup>	PDI
PS-alt-PMMA	
48.5	2.24
T <sub>g</sub> for alternating polymer	100°C

**Synthesis Procedure:**

Poly(styrene-alt- methyl methacrylate) is prepared by free radical polymerization in toluene with BPO as an initiator in the presence of ethyl aluminum sesquichloride.

**Characterization:**

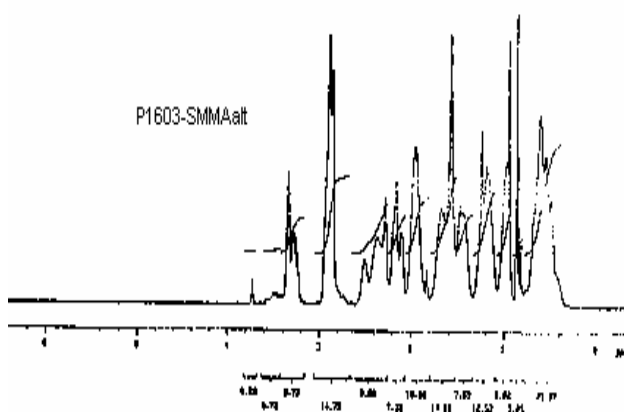
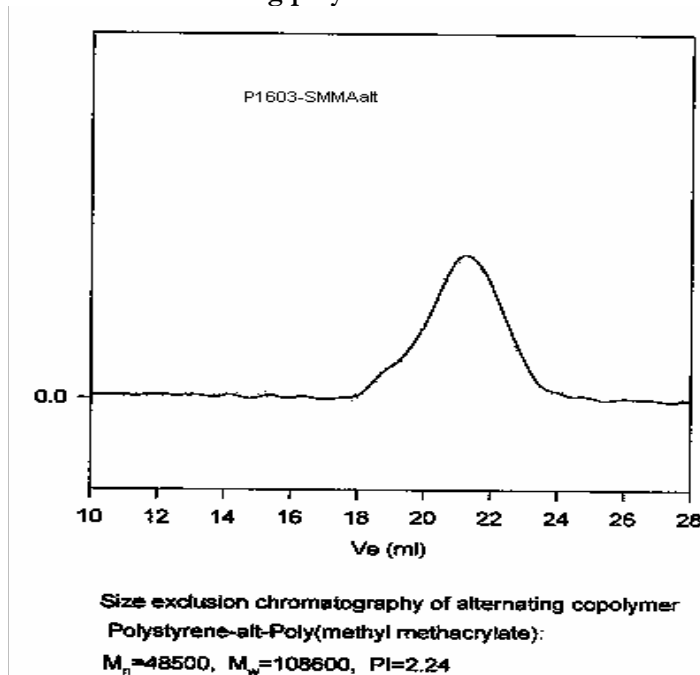
The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The copolymer composition was calculated from <sup>1</sup>H-NMR spectroscopy by comparing the peak area the aromatic protons of styrene at about 7.05 ppm with the peak area of methyl methacrylate at 3.6 ppm.

**Thermal analysis:**

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T<sub>g</sub>).

**Solubility:**

Random copolymer Poly(styrene-alt- methyl methacrylate) is soluble in CHCl<sub>3</sub>, THF, DMF, toluene and precipitated out from methanol.

**<sup>1</sup>H-NMR for the polymer****SEC of the alternating polymer:****DSC thermogram for the sample**