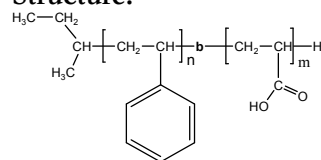


Sample Name: Poly (styrene -b- acrylic acid)

Sample #: P19511-SAA

Structure:



Composition:

Mn x 10 ³ PS-b-PAA	PDI
3.0-B-10.0	1.4
Dp: 29-b-139	

Synthesis Procedure:

Poly (styrene-b-acrylic acid) is prepared by living anionic polymerization with sequence addition of styrene followed by t-butyl acrylate and hydrolysis of the t-butyl group.

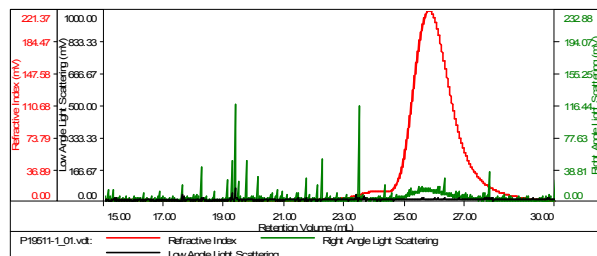
Characterization:

By HNMR. SEC and by FTIR.

Solubility: Polymer must be soluble in THF if not than it has been cross linked due to the formation of inter molecular anhydride formation.

Sample ID:P19511-S first block

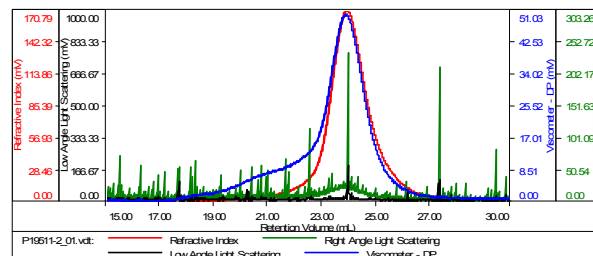
Concentration (mg/mL)	1.7267
Sample ch/c: (mL/g)	0.1850
Method File	PS80K-June30-2015-0000.vcm
Column Set	3x PL 1113-6300
Solvent	THF



Sample	MW Number Average (Da)	MW Weight Average (Da)	MW at Peak (Da)	Polydispersity	Intrinsic Viscosity (dL/g)
P19511-1_01.vdt	3,484	3,680	3,536	1.056	0.3099

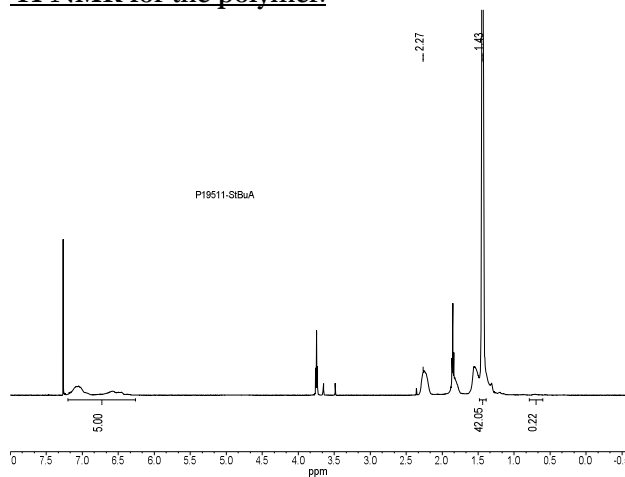
Sample ID:P19511-StBuA

Concentration (mg/mL)	3.1920
Sample ch/c: (mL/g)	0.0880
Method File	PS80K-June30-2015-0000.vcm
Column Set	3x PL 1113-6300
Solvent	THF



Sample	MW Number Average (Da)	MW Weight Average (Da)	MW at Peak (Da)	Polydispersity	Intrinsic Viscosity (dL/g)
P19511-2_01.vdt	19,367	27,366	16,264	1.413	0.8571

¹H NMR for the polymer:



References for further information:

1. S. K. Varshney, R. Fayt, Ph. Teyssie, and J.P. Hautekeer US Patent 5,264,527 (1993)
2. Ph. Teyssie, R. Fayt, S. K. Varshney, and C. Jacobs Eur. Pat. Appl., Jan 16, 1991 Eur.Pat.408420
Patent Assignees- Atochem S.A France. CA. Vol 114, 26, 247998." Star Block Copolymers based on Acrylates and Methacrylates and their Manufacture process".
3. Ph.Teyssie, R. Fayt, and S. K. Varshney, Eur. Pat. Appl. Dec. 12, 1990. Eur. Pat.402204 Patent Assignees-Norsolor S.A. France. CA Vol 114, 20, 186314."Catalyst for the the Anionic Living Polymerization (Meth)acrylates".