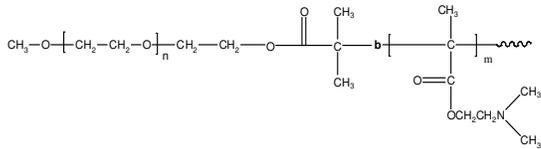


Sample Name: Poly (ethylene oxide-*b*-2-(dimethylamino) ethyl methacrylate)

Sample #: P19597D-EODMAEMA

Structure:



Composition:

| Mn x 10 ³ PEO- <i>b</i> -PDMAEMA | PDI |
|--|------|
| 2.0- <i>b</i> -5.0 | 1.18 |

Synthesis Procedure:

Poly [ethylene oxide-*b*-2-(dimethylamino) ethyl methacrylate] is prepared by living anionic polymerization of ethylene oxide followed by control radical process for 2-(dimethyl amino) ethyl methacrylate polymerization.

Characterization:

The polymer was characterized by SEC and ¹H NMR.

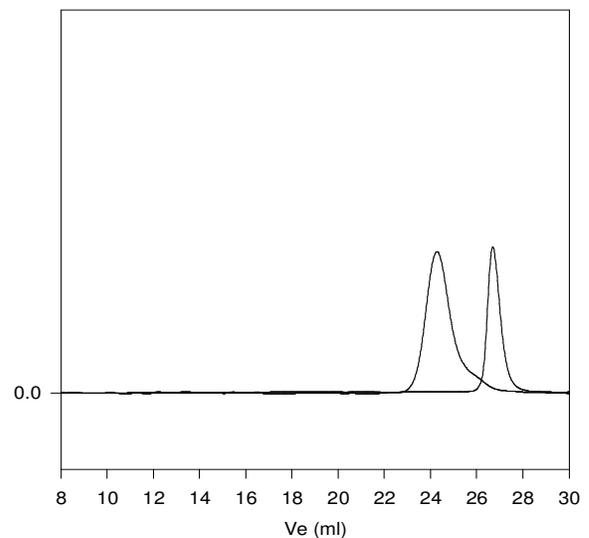
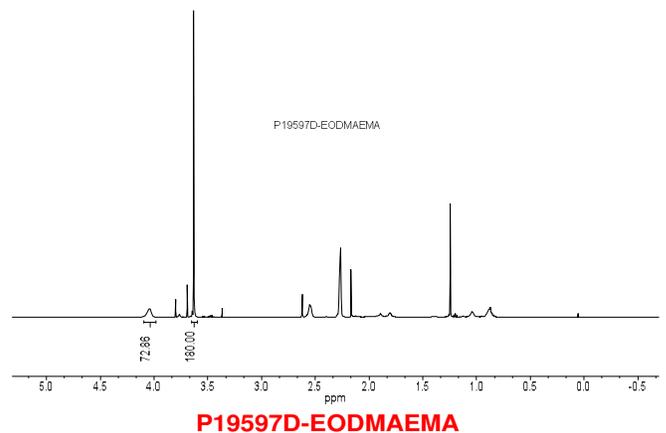
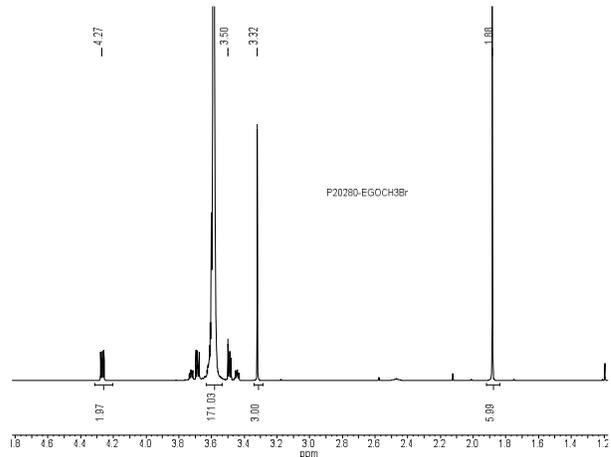
Purification of the polymer and removal of any unreacted homopolyethylene oxide from the diblock copolymer:

Polymer dissolved in water and the pH of the medium increased to about 13 by addition of NaOH. The polymer precipitated out by warming the solution at 80°C. The process was repeated twice to remove homo PEO completely. The obtained polymer dissolved in methanol and pH was adjusted to about 8 by adding HCL and filtered. The solvent was removed by rota-evaporator. The highly viscous solution was cold precipitated by hexane/ether mixture and finally dried under vacuum at 40°C.

Solubility:

The polymer is soluble in water.

¹H-NMR Spectrum of the Macroinitiator :



Size exclusion chromatography of the product

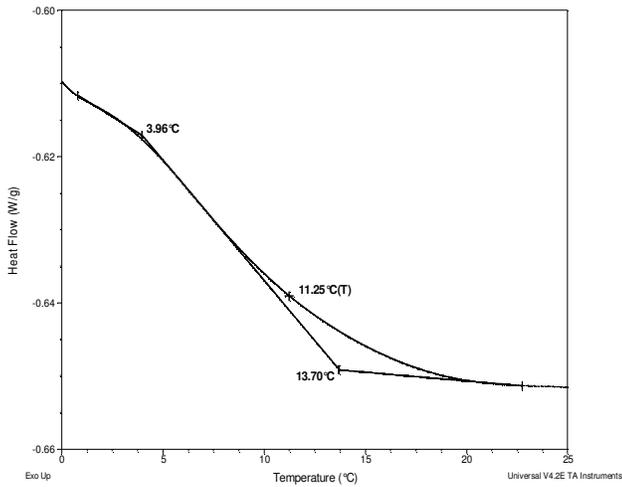
— PEO, M_n=2,000, M_w=2,100, M_w/M_n=1.05

— Poly(ethylene oxide-*b*-N,N-dimethylaminoethylmethacrylate)

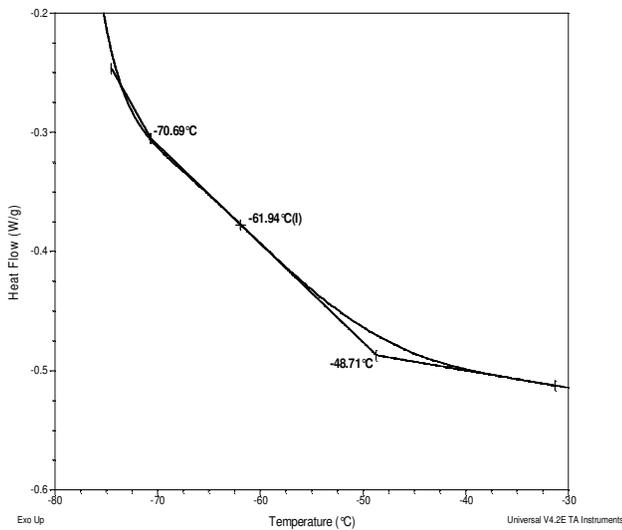
Mn: PEO(2,000)-*b*-DMAEMA (5,000) M_w/M_n=1.18

(v.K-01)

Thermograms for the sample
For DMAEMA block



For PEO block

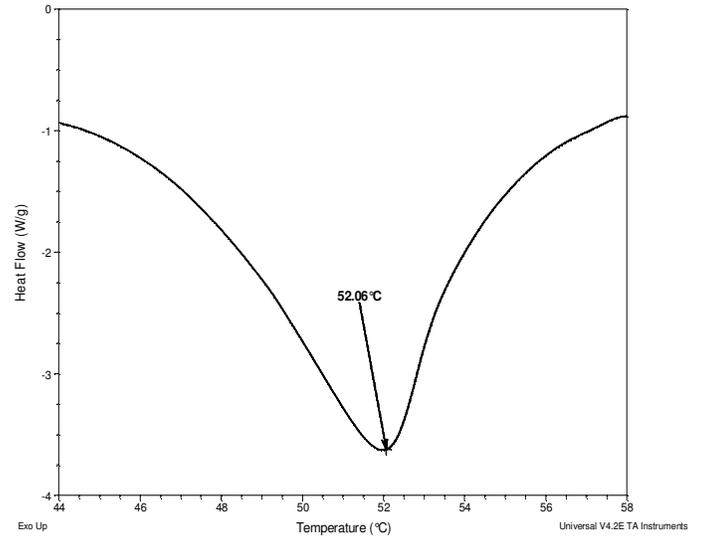


Thermal analysis results at a glance

| For DMAEMA block | | |
|------------------|--------------|--------------|
| T_g : 11°C | T_m : - | T_c : - |
| For PEO block | | |
| T_g : -62°C | T_m : 52°C | T_c : 16°C |

Melting and crystallization curve for the sample
 The melting temperature (T_m) was taken as the maximum of the endothermic peak where as the crystallization temperature (T_c) was considered as the minimum of the exothermic peak. The T_c was calculated during **cooling ramp**.

Melting curve for PEO block



Crystallization curve for PEO block

