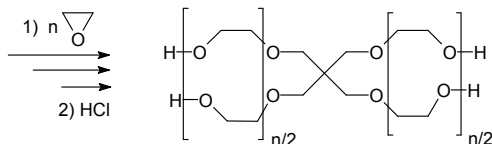
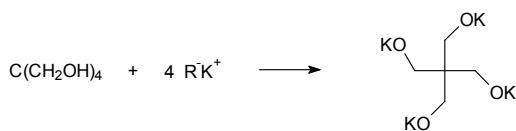


## Four arm Poly ethylene oxide

Mn x 10 <sup>3</sup> (total)	PDI
2.0	1.10
Of each branch (0.50)	

The polymer was prepared by anionic living polymerization of ethylene oxide using pentaerythritol potassium salt as the initiator. The scheme of the reaction is illustrated below:



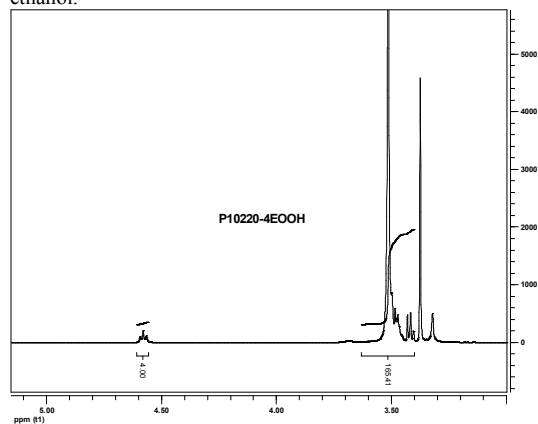
By Size exclusion chromatography (SEC): Varian liquid chromatograph equipped with UV and refractive detector. SEC columns from Supelco were used with THF containing 2 vol% (Et)<sub>3</sub>N as the eluent. The molecular weights were determined using light scattering detector and viscosity detector. The molecular weights and the polydispersity indice were calculated.

weights and the polydispersity index of polyethylene oxide were calculated by using a Visual Basic GPC software.

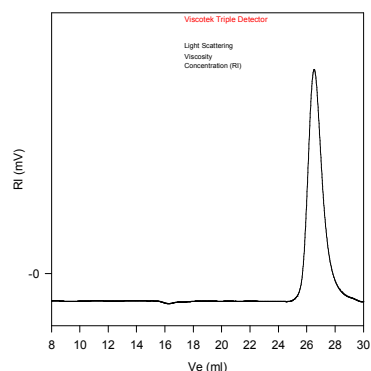
Purification of the obtained polymer was carried out rigorously as follows to ensure the removal of the catalyst side product:

1. Dissolved the polymer in de-ionized distilled water to remove the any insoluble organic catalyst side product.
2. Polymer extracted from water with dichloromethane.
3. Polymer solution in dichloromethane was dried over anhydrous sodium sulfate.
4. Solution filtered and than passed through a column packed with basic  $\text{Al}_2\text{O}_3$  .
5. Solution concentrated on rota-evaporator
6. Solution precipitated in cold diethyl ether.
7. Dried under vacuum for 48h at 38 oC.

Polymer is soluble in toluene, THF, water and  $\text{CHCl}_3$ . The polymer is insoluble in hexane, ether, cold isopropanol and ethanol.



P10222-4EOOH



Size Exclusion Chromatography of four arm poly(ethylene oxide)  
 —  $M_n = 2,000$ ,  $M_w = 2,200$ ,  $M_w/M_n = 1.10$   
 Each arm  $M_n$ : 500