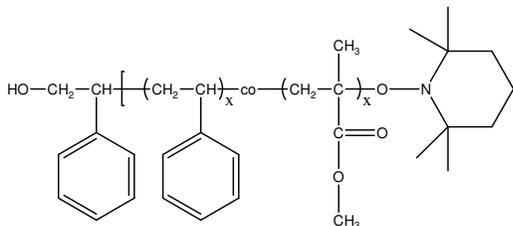


**Sample:** Poly(Styrene-co-Methyl Methacrylate),  $\alpha$ -Hydroxy,  $\omega$ -TEMPO-moiety terminated random copolymer

**Sample #** P20201B-SMMAranOHT

**Structure:**



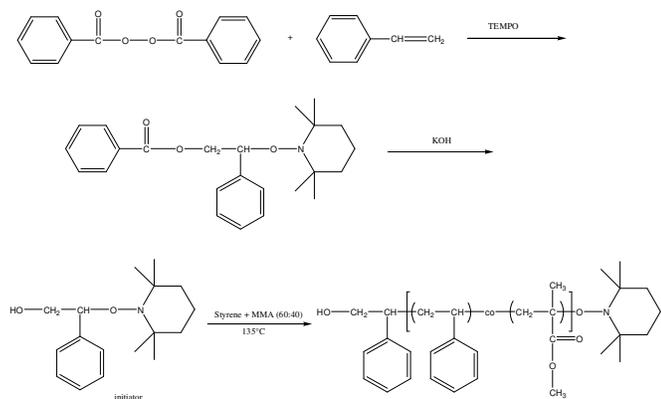
**Composition:**

$M_n \times 10^3$ (g/mol)	$M_w/M_n$ (PDI)
6.5	1.26

Polystyrene content: 54 mol %
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**Synthesis:**

Hydroxy-terminated poly(styrene-co-methyl methacrylate) was prepared by stable free radical polymerization at 135°C. The reaction scheme is shown below:



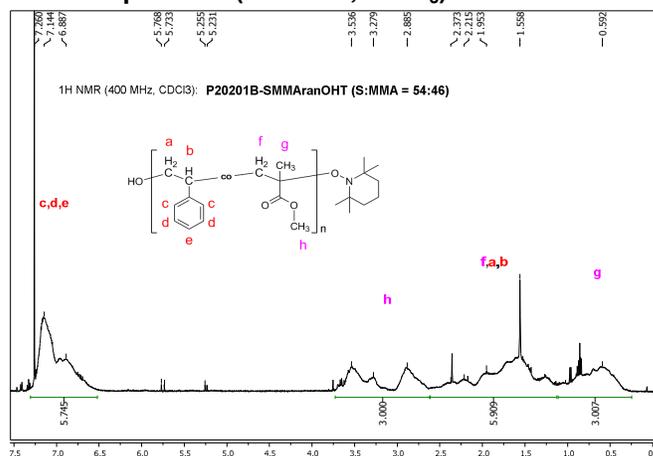
**Characterization:**

The molecular weight and polydispersity index (PDI) of the product was determined by size exclusion chromatography (SEC), using polystyrene as a standard. The ratio between polystyrene and poly(methyl methacrylate) in PS-PMMA copolymer was calculated from  $^1\text{H}$  NMR spectroscopy by comparing the peak area of the PS phenyl protons at 6.5–7.3 ppm and the peak area of PMMA methyl protons at 3–3.6 ppm.

**Solubility:**

Poly(styrene-co-methyl methacrylate) is soluble in THF, DMF, toluene, and chloroform. It precipitates from methanol and hexanes.

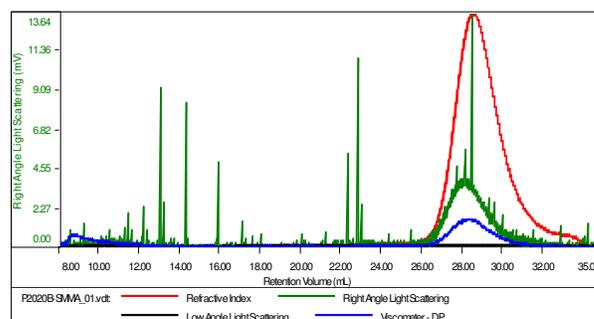
**$^1\text{H}$  NMR spectrum (500 MHz,  $\text{CDCl}_3$ ):**



**SEC elugram of the copolymer:**

**Sample ID:** P20201B-SMMAranOHT

Concentration (mg/mL)	4.6670
Sample conc: (mL/g)	0.1300
Method File	PS80K-March6-2015-0000.vcm
Column Set	3xPL 1113-6300
Solvent	THF



Sample	MW Number Average (Da)	MW Weight Average (Da)	MW at Peak (Da)	Polydispersity	Intrinsic Viscosity (dL/g)
P2020B-SMAA_01.vct	6,565	8,286	8,587	1.262	0.0581