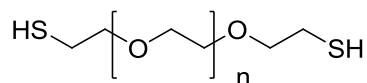


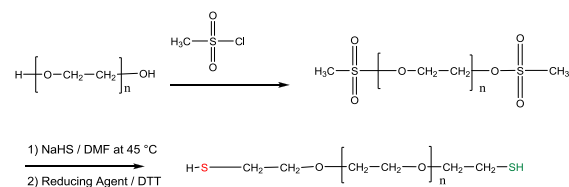
Sample Name:

Poly (ethylene glycol) dithiol or
 α,ω -dithiol Terminated Poly(ethylene glycol)
 Sample: P20223F-EG2SH

Structure:**Composition:**

Mn x 10 ³	PDI	SH functionality
11.0(SEC)*	1.10	99%

* - starting material

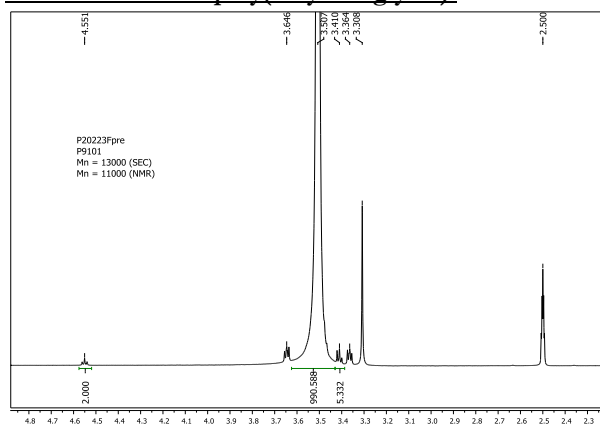
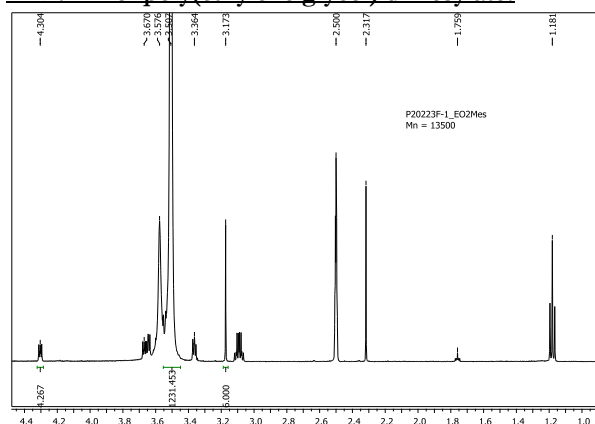
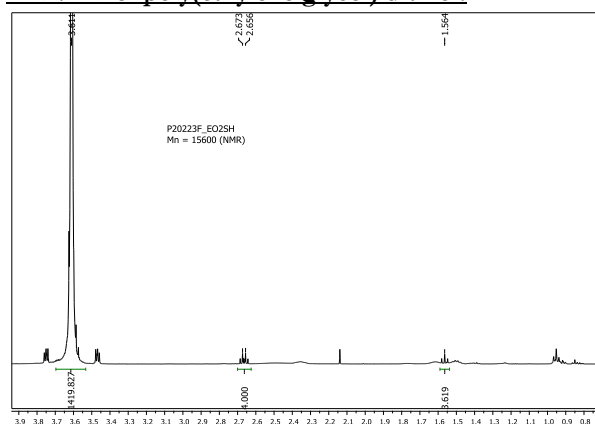
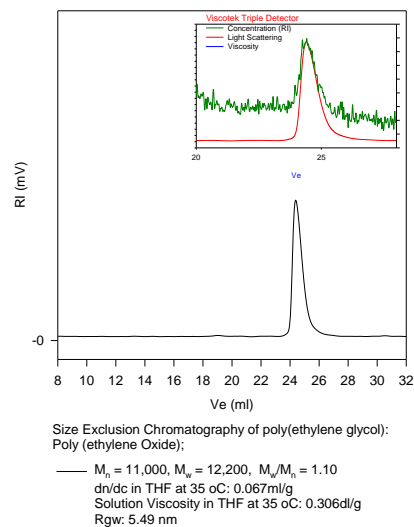
Synthetic Procedure:**Characterization:**

The molecular weight and polydispersity index were determined by ¹H NMR and size exclusion chromatography (SEC) using a Varian liquid chromatograph equipped with UV and refractive index detector.

Functionality: Functionality of the polymer was determined by ¹H NMR.

Solubility:

Polymer is soluble in water, acetone, THF, CHCl₃.
 It was precipitated from hexane / ether.

¹H NMR of initial poly(ethylene glycol):**¹H NMR of poly(ethylene glycol) dimesylate:****¹H NMR of poly(ethylene glycol) dithiol:****SEC of Sample:****P20223F-EG2OH****References:**

S. K. Varshney, J.X. Zhang, Apply US patent 09/895,323, 2001. Heterofunctional Polyethylene glycol and Poly ethylene oxide, process for their Manufacture.