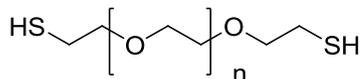


### Sample Name:

Poly (ethylene glycol) dithiol or  
 $\alpha,\omega$ -dithiol Terminated Poly(ethylene glycol)  
Sample: P20223F-EG2SH

### Structure:

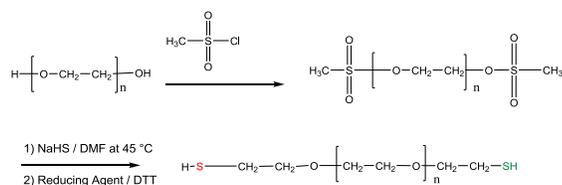


### Composition:

Mn x 10 <sup>3</sup>	PDI	SH functionality
11.0(SEC)*	1.10	99%

\* - starting material

### Synthetic Procedure:



### Characterization:

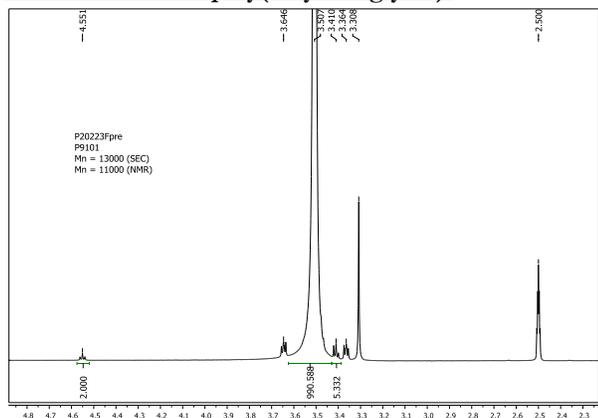
The molecular weight and polydispersity index were determined by <sup>1</sup>H NMR and size exclusion chromatography (SEC) using a Varian liquid chromatograph equipped with UV and refractive index detector.

**Functionality:** Functionality of the polymer was determined by <sup>1</sup>H NMR.

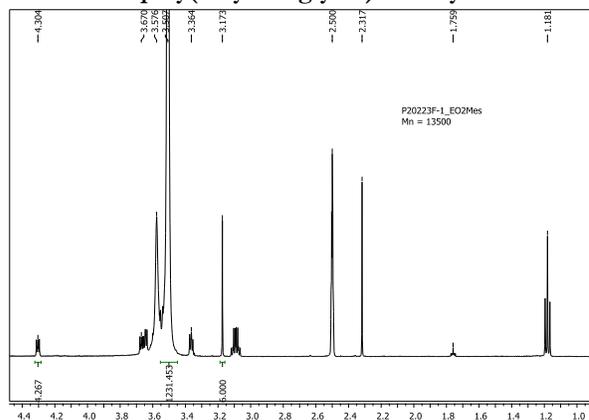
### Solubility:

Polymer is soluble in water, acetone, THF, CHCl<sub>3</sub>.  
It was precipitated from hexane / ether.

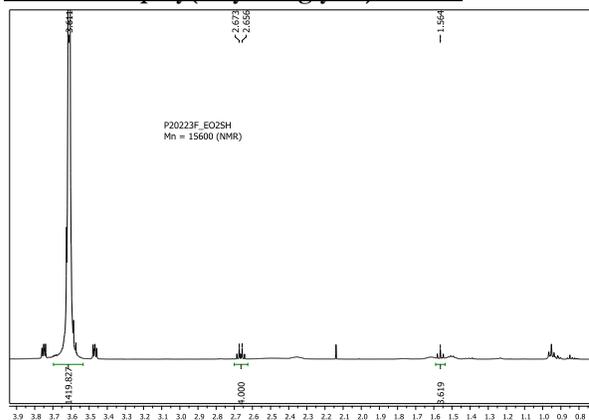
### <sup>1</sup>H NMR of initial poly(ethylene glycol):



### <sup>1</sup>H NMR of poly(ethylene glycol) dimesylate:

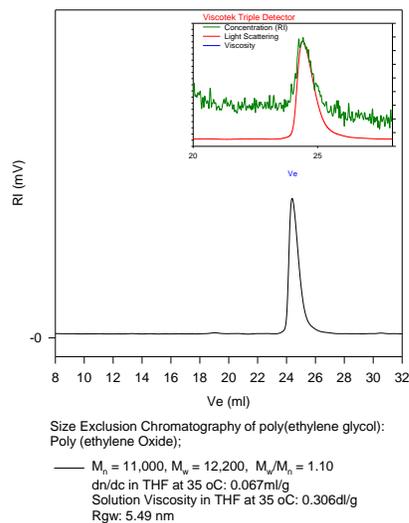


### <sup>1</sup>H NMR of poly(ethylene glycol) dithiol:



### SEC of Sample:

#### P20223F-EG2OH



### References:

S. K. Varshney, J.X. Zhang, Apply US patent 09/895,323, 2001. Heterofunctional Polyethylene glycol and Poly ethylene oxide, process for their Manufacture.