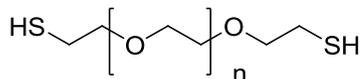


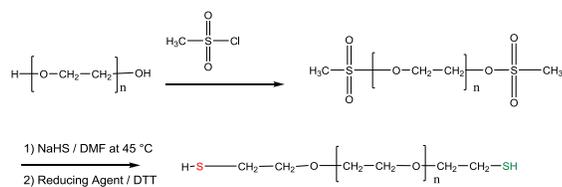
**Sample Name:**

Poly (ethylene glycol) dithiol or  
 $\alpha,\omega$ -dithiol Terminated Poly(ethylene glycol)  
 Sample: P20229B-EG2SH

**Structure:****Composition:**

$M_n \times 10^3$	PDI	SH functionality
4.0 (SEC)*	1.03	75%

\* - starting material

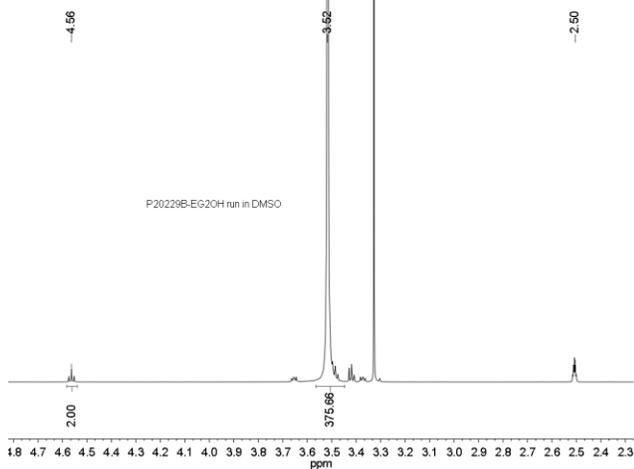
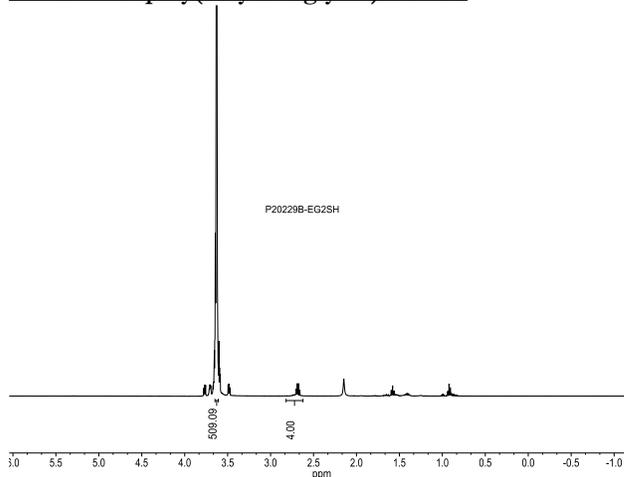
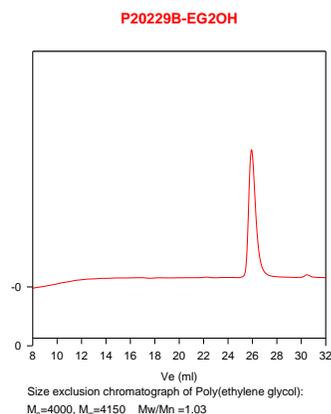
**Synthetic Procedure:****Characterization:**

The molecular weight and polydispersity index were determined by  $^1\text{H NMR}$  and size exclusion chromatography (SEC) using a Varian liquid chromatograph equipped with UV and refractive index detector.

**Functionality:** Functionality of the polymer was determined by  $^1\text{H NMR}$ .

**Solubility:**

Polymer is soluble in water, acetone, THF,  $\text{CHCl}_3$ .  
 It was precipitated from hexane / ether.

 **$^1\text{H NMR}$  of initial poly(ethylene glycol):** **$^1\text{H NMR}$  of poly(ethylene glycol) dithiol:****SEC of Sample: PEG for the starting EG2OH****References:**

S. K. Varshney, J.X. Zhang, Apply US patent 09/895,323, 2001. Heterofunctional Polyethylene glycol and Polyethylene oxide, process for their Manufacture.