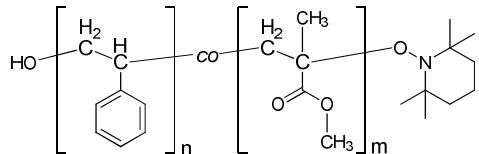


**Sample: Poly(Styrene–co–Methyl Methacrylate),
 α -Hydroxy, ω -TEMPO-moiety terminated random copolymer**

Sample # P20252B-SMMAranOHT

Structure:

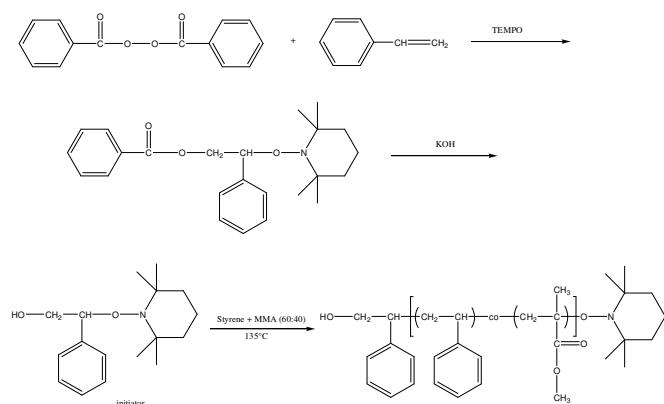


Composition:

M _n × 10 ³ (g/mol)	M _w /M _n (PDI)
16.7	1.24
Polystyrene content: 55 mol %	

Synthesis:

Hydroxy-terminated poly(styrene–co–methyl methacrylate) was prepared by stable free radical polymerization at 135 °C. The reaction scheme is shown below:



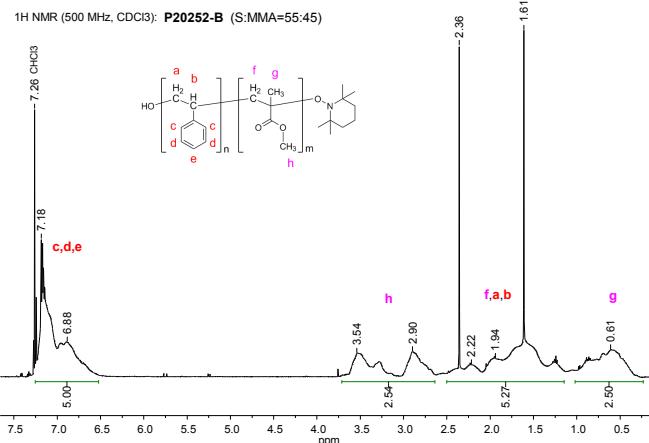
Characterization:

The molecular weight and polydispersity index (PDI) of the product was determined by size exclusion chromatography (SEC), using polystyrene as a standard. The ratio between polystyrene and poly(methyl methacrylate) in PS-PMMA copolymer was calculated from ¹H NMR spectroscopy by comparing the peak area of the PS phenyl protons at 6.5–7.3 ppm and the peak area of PMMA methyl protons at 2.6–3.6 ppm.

Solubility:

Poly(styrene–co–methyl methacrylate) is soluble in THF, DMF, toluene, and chloroform. It precipitates from methanol and hexanes.

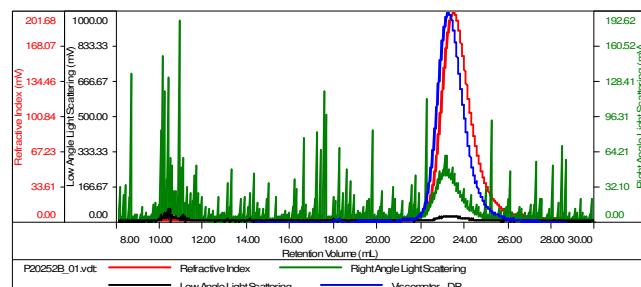
¹H NMR spectrum of the copolymer in CDCl₃:



SEC elugram of the copolymer:

Sample ID:P20252B-SMMAranOHT

Concentration (mg/mL)	2.324
Sample dv/dc (mL/g)	0.1300
Method File	P380K-June30-2015-0000.vsm
Column Set	3x PL 1113-6300
Solvent	THF



Sample	MW Number Average (Da)	MW Weight Average (Da)	MW at Peak (Da)	Polydispersity	Intrinsic Viscosity (dL/g)
P20252B_01.vdt	16,741	20,761	18,268	1.240	0.6828