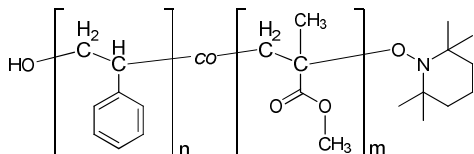


**Sample:** Poly(Styrene-co-Methyl Methacrylate),  
 $\alpha$ -Hydroxy,  $\omega$ -TEMPO-moiety terminated random copolymer

**Sample #** P20256B-SMMAranOHT

**Structure:**



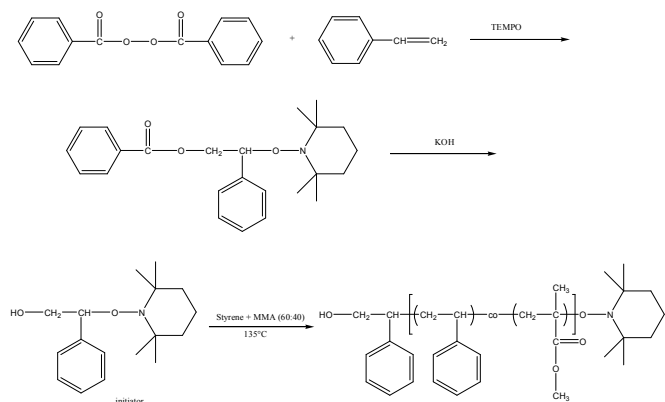
**Composition:**

$M_n \times 10^3$ (g/mol)	$M_w/M_n$ (PDI)
44.0	1.35

Polystyrene content: 86 mol %

**Synthesis:**

Hydroxy-terminated poly(styrene-co-methyl methacrylate) was prepared by stable free radical polymerization at 135°C. The reaction scheme is shown below:



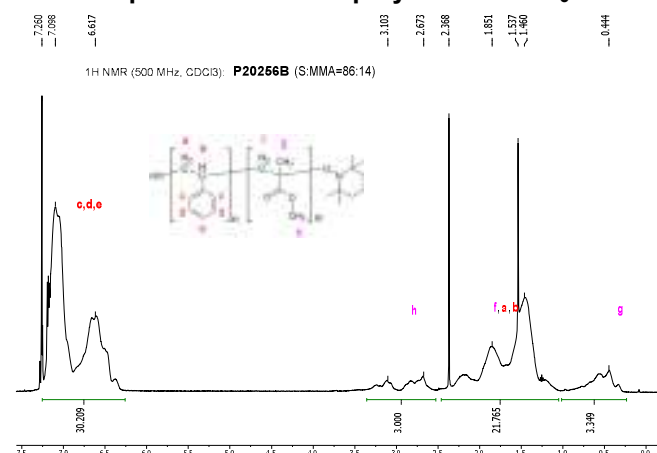
**Characterization:**

The molecular weight and polydispersity index (PDI) of the product was determined by size exclusion chromatography (SEC), using polystyrene as a standard. The ratio between polystyrene and poly(methyl methacrylate) in PS-PMMA copolymer was calculated from  $^1\text{H}$  NMR spectroscopy by comparing the peak area of the PS phenyl protons at 6.5–7.3 ppm and the peak area of PMMA methyl protons at 2.6–3.6 ppm.

**Solubility:**

Poly(styrene-co-methyl methacrylate) is soluble in THF, DMF, toluene, and chloroform. It precipitates from methanol and hexanes.

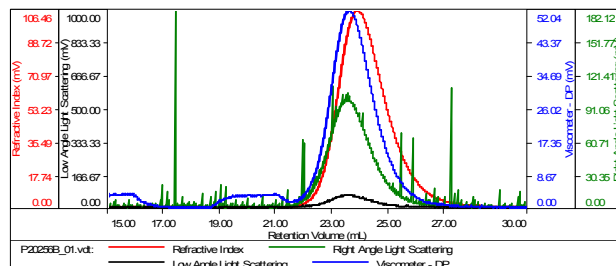
**$^1\text{H}$  NMR spectrum of the copolymer in  $\text{CDCl}_3$ :**



**SEC elugram of the copolymer:**

Sample ID: P20256B-SMMAranOHT

Concentration (mg/mL)	1.1028
Sample dn/dc (mL/g)	0.1850
Method File	PS80K-June30-2015-0000.vcm
Column Set	3x PL 1113-6300
Solvent	THF



Sample	MW Number Average (Da)	MW Weight Average (Da)	MW at Peak (Da)	Polydispersity	Intrinsic Viscosity (dL/g)
P20256B_01.vcl	44,063	59,357	57,129	1.347	1.8224