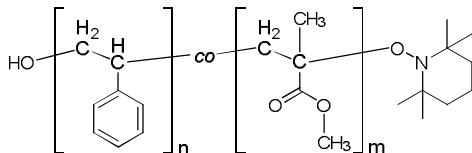


**Sample:** Poly(Styrene-*co*-Methyl Methacrylate),  
 **$\alpha$ -Hydroxy,  $\omega$ -TEMPO-moiety terminated random copolymer**

**Sample #** P20296-SMMAranOHT

**Structure:**



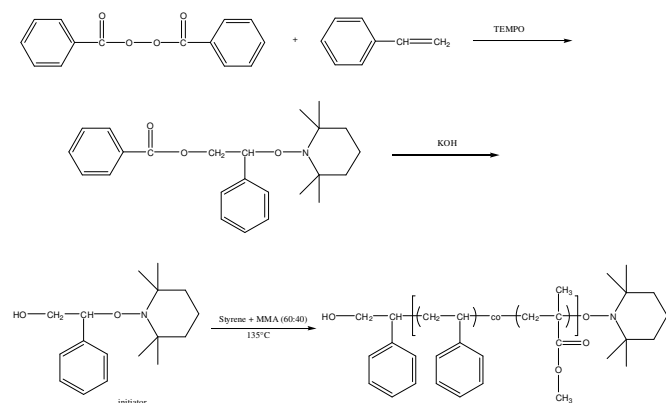
**Composition:**

$M_n \times 10^3$ (g/mol)	$M_w/M_n$ (PDI)
25.5	1.14

Polystyrene content: 94 mol %

**Synthesis:**

$\alpha$ -Hydroxy, $\omega$ -TEMPO-terminated poly(styrene-*co*-methyl methacrylate) was prepared by nitroxide-mediated radical polymerization at 135°C. The reaction scheme is shown below:



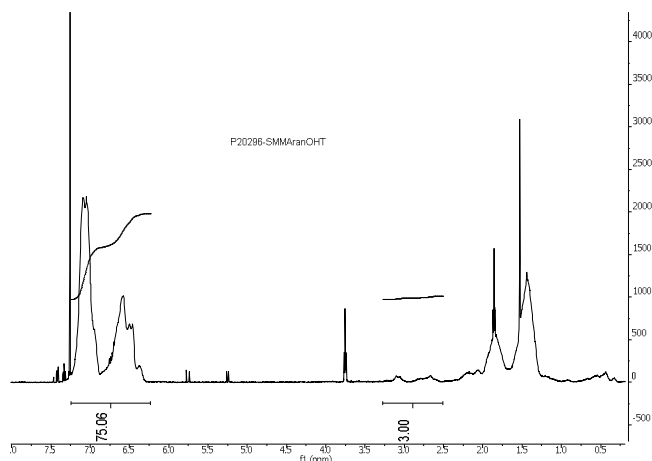
**Characterization:**

The molecular weight and polydispersity index (PDI) of the product was determined by size exclusion chromatography (SEC), using polystyrene as a standard. The ratio between polystyrene and poly(methyl methacrylate) in PS-PMMA copolymer was calculated from  $^1\text{H}$  NMR spectroscopy by comparing the peak area of the PS phenyl protons at 6.5–7.3 ppm and the peak area of PMMA methyl protons at 2.6–3.6 ppm.

**Solubility:**

Poly(styrene-*co*-methyl methacrylate) is soluble in THF, DMF, toluene, and chloroform. It precipitates from methanol and hexanes.

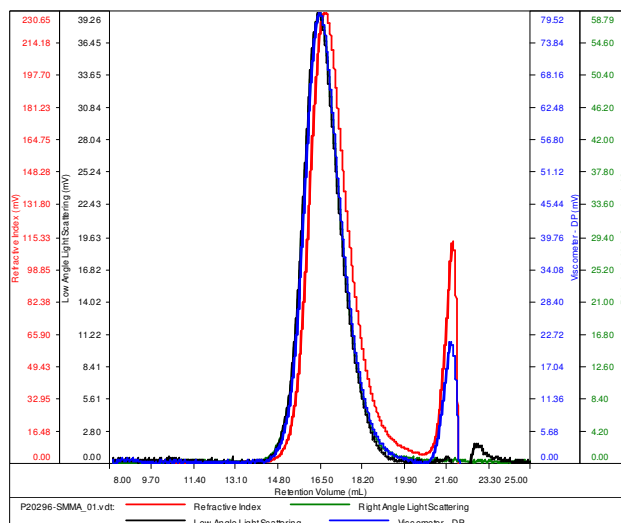
**$^1\text{H}$  NMR spectrum of the copolymer in  $\text{CDCl}_3$ :**



**SEC elugram of the copolymer:**

**SAMPLE ID:** P20296-SMMAranOHT

Conc (mg/mL)	9.8430
dn/dc (mL/g)	0.1650
Method	ps80k-21Jan2016-DMF-0000.vcm
Solvent	DMF w 0.023M LiBr
Column	PSS



Sample	$M_n$	$M_w$	$M_p$	$M_w/M_n$	IV
P20296-SMMA_01.vdt	25,699	29,173	28,766	1.135	0.1594