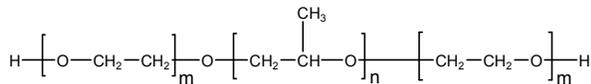


Sample Name:

Poly(ethylene oxide-b- propylene oxide -b-ethylene oxide)

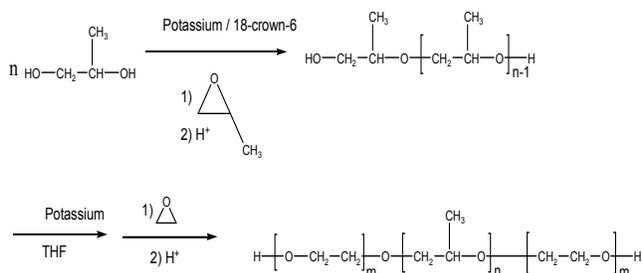
Sample #: P3504-EOPOEO

Structure:**Composition:**

| Mn x 10 ³ | PDI |
|----------------------|------|
| 5.5-b-2.6-b-5.5 | 1.05 |

Synthesis Procedure:

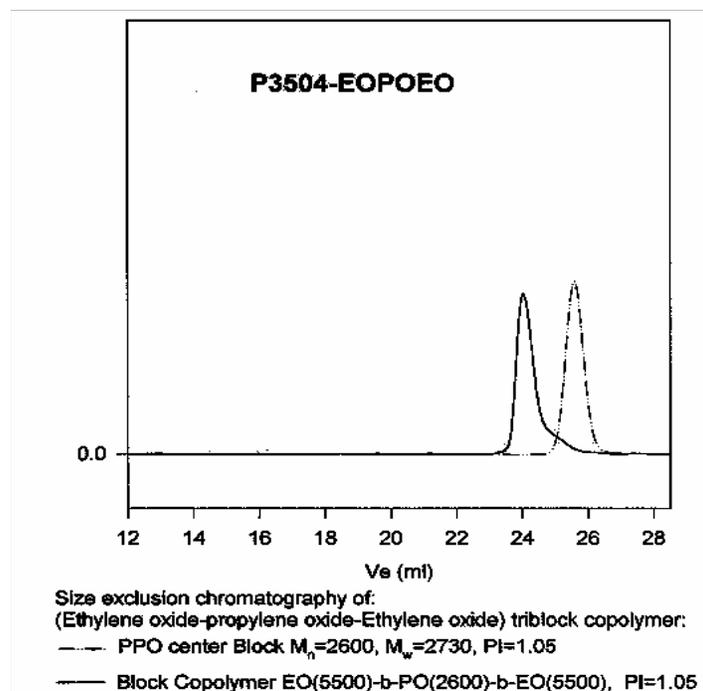
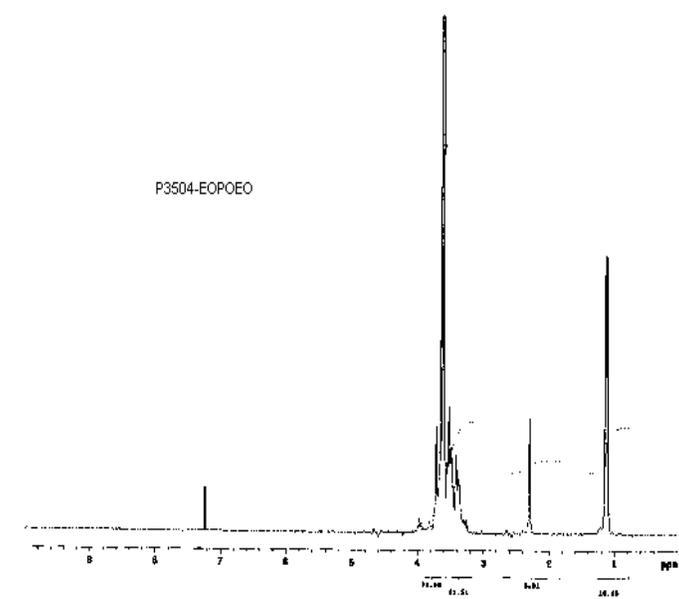
Poly(ethylene oxide-b-propylene oxide-b-ethylene oxide) is prepared by living anionic polymerization with sequence addition of propylene oxide followed by ethylene oxide. The scheme of the reaction is illustrated below:

**Characterization:**

The molecular weight and polydispersity index of this polymer were determined by size exclusion chromatography (SEC) using a Varian liquid chromatograph equipped with a UV and refractive index detector.

Solubility:

Polymer is soluble in THF, CHCl₃ and toluene.

SEC of Sample:**¹H NMR for the polymer:**

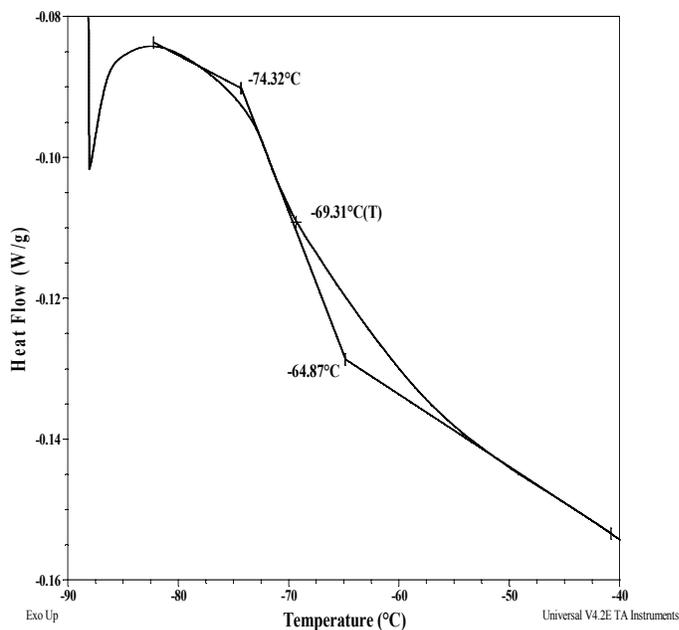
Thermal analysis of the sample# P3504-EOPOEO

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Thermal analysis results at a glance (EO-PO-EO)

| Sample | T_m (°C) | T_c (°C) | T_g (°C) |
|----------|------------|------------|------------|
| EO block | 48 | 21 | -69 |
| PO block | | - | -69 |

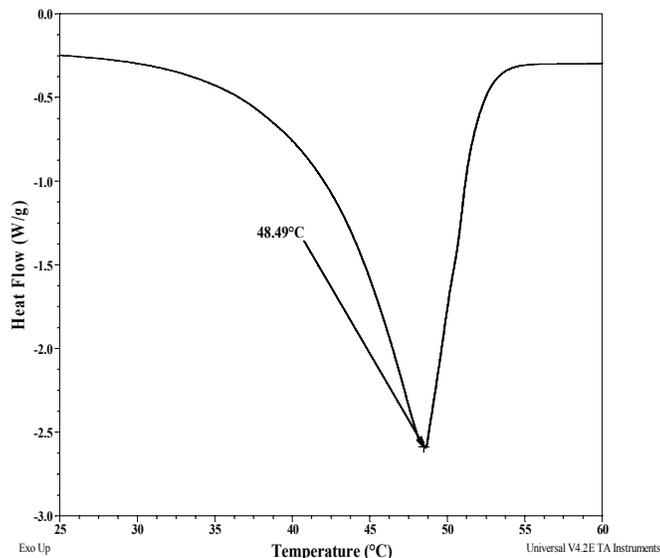
Typical thermogram for the PO-EO block



Melting and crystallization curve for the sample

The melting temperature (T_m) was taken as the maximum of the endothermic peak where as the crystallization temperature (T_c) was considered as the minimum of the exothermic peak.

Melting curve for PEO block:



Crystallization curve for PEO block:

