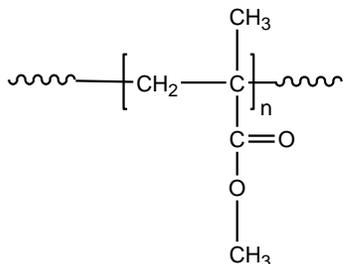


**Sample Name: Poly(methyl methacrylate)**  
*Isotactic (>80%)*

**Sample #: P5452-MMA**

**Structure:**



**Composition:**

$M_n \times 10^3$	PDI
9.0	3.6
Syndio : Hetero : Iso	7 : 9 : 84

**Synthesis Procedure:**

Tacticity of the poly(methyl methacrylate) is tailored by anionic polymerization of MMA monomer in different polarity solvents mixture and using different ligands.

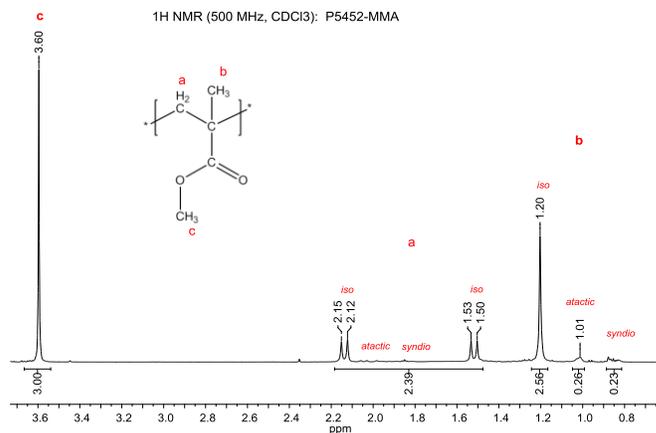
**Characterization:**

Tacticity of the polymer was determined by  $^1\text{H NMR}$ . The molecular weight and polydispersity index (PDI) were obtained by size exclusion chromatography (SEC) in THF. SEC analysis was performed on a Varian liquid chromatograph equipped with refractive and UV light scattering detectors. Three SEC columns from Supelco (G6000-4000-2000 HXL) were used with triple detectors from Viscotek Co.

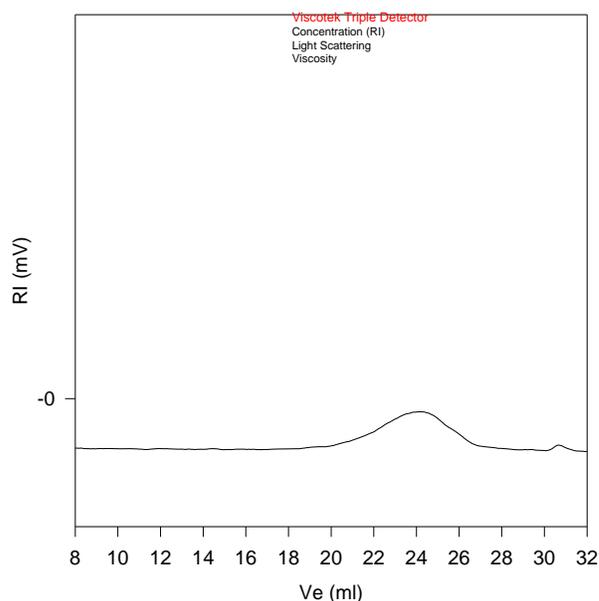
**Solubility:**

The polymer is soluble in chloroform.

**$^1\text{H NMR}$  spectrum of PMMA:**



**SEC elugram of PMMA homopolymer:**  
**P5452-MMA**

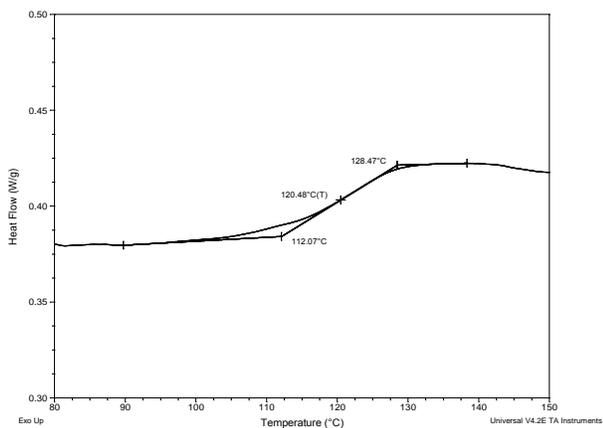


Size Exclusion Chromatography of isotactic poly(methyl methacrylate):

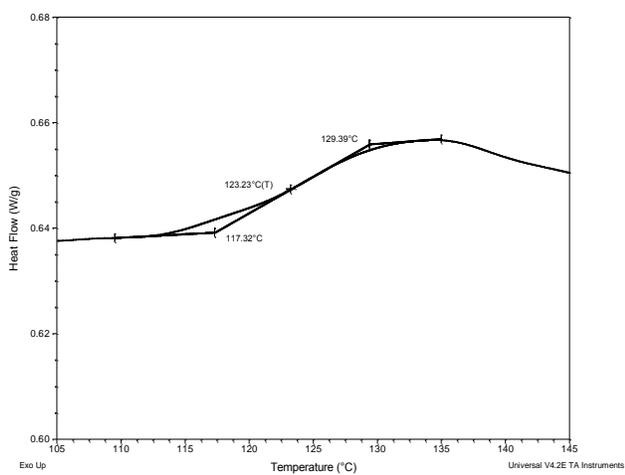
—  $M_n = 9,000$ ,  $M_w = 32,500$ ,  $M_w/M_n = 3.6$

## Thermograms of PMMA:

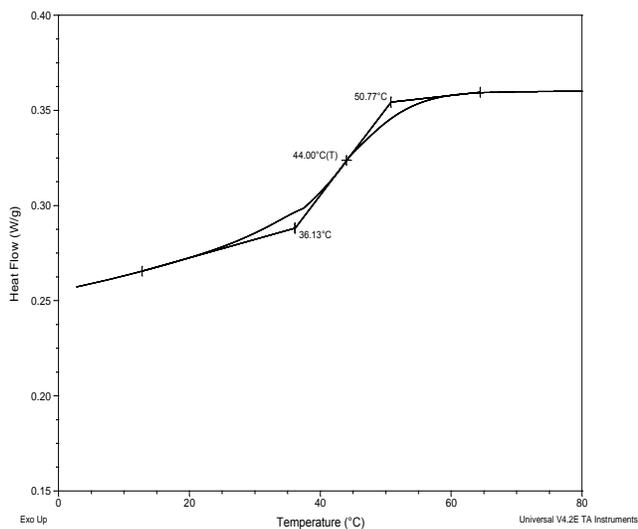
**(a) syndiotactic >79%**



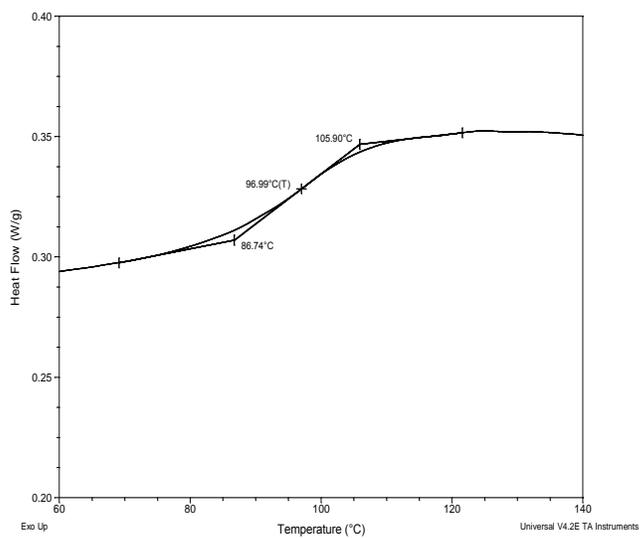
**(b) syndiotactic >85%**



**(c) isotactic >97%**



**(d) atactic**



**Summary of DSC results for PMMA  
of different tacticity:**

<i>PMMA microstructure</i>	<i>Tacticity Syndio : Iso : Hetero</i>	<i>T<sub>g</sub> (°C)</i>
Syndiotactic >79%	79 : 19 : 2	120
Syndiotactic >85%	86 : 0 : 14	123
Isotactic >97%	0 : 97 : 3	44
Atactic	56 : 6 : 38	97