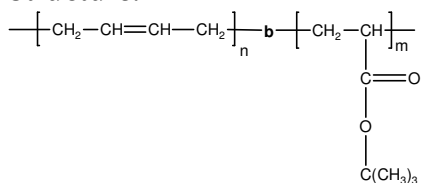


Sample Name:

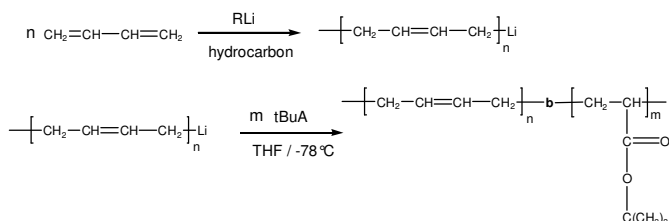
Poly(1,4-butadiene -b- tert.butylacrylate)

Sample #: P5533-BdtBuA**Structure:****Composition:**

Mn x 10 ³ PBd-b-tBuA	PDI
9.0-b-6.0	1.10
T _g for tBuA block (°C)	18
T _g for 1,4 Bd block (°C)	Not distinct

Synthesis Procedure:

Poly(1,4-butadiene-b-t-butyl acrylate) is prepared by living anionic polymerization with sequence addition of butadiene followed by t-butyl acrylate. The reaction scheme is shown below:

**Characterization:**

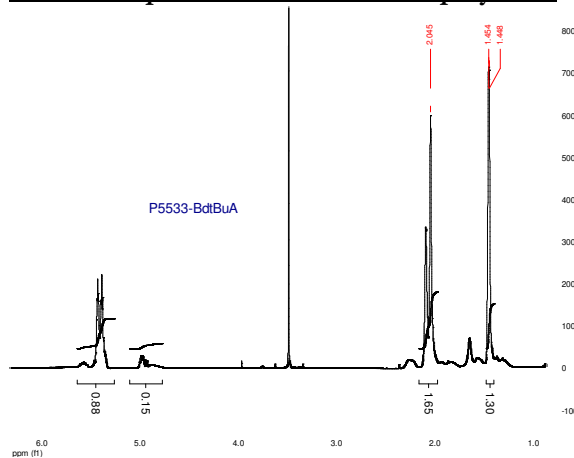
An aliquot of the anionic poly(butadiene) block was terminated before addition of t-butyl acrylate and analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The final block copolymer composition was calculated from ¹H-NMR spectroscopy by comparing the peak area of the vinylic butadiene protons at about 5.4 ppm with the t-butyl protons at 1.43 ppm. Block copolymer PDI is determined by SEC.

Thermal analysis:

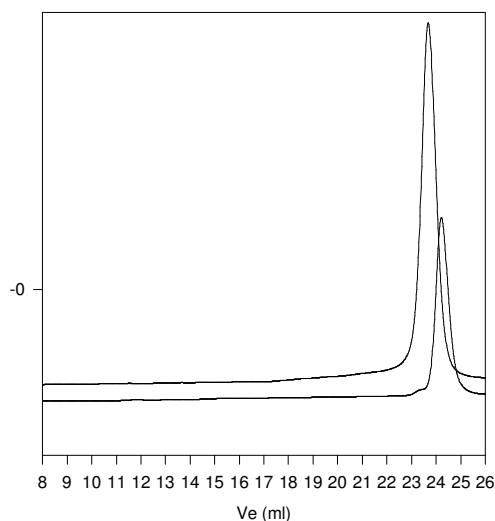
Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Solubility:

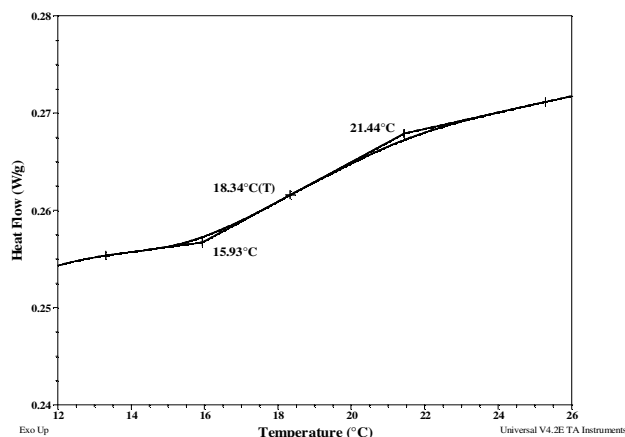
Polymer is soluble in THF, CHCl₃, dioxane and benzene.

¹H-NMR Spectrum of the block copolymer :**SEC of the block copolymer:**

P5533-Bd 1,4 rich addition tBuA



— SEC profile of Poly(Butadiene 1,4 addition -b- tert. butylacrylate):
 — Polybutadiene, M_n=9,000, M_w=9,500, PI=1.05
 — Block Copolymer PBd(9,000)-b-PtBuA(6,000), PI=1.10
 (Composition from ¹H NMR)

DSC thermogram for the sample:**References for further information:**

1. S. K. Varshney, R. Fayt, Ph. Teyssie, and J.P. Hautekeer US Patent 5,264,527 (1993)
2. Ph. Teyssie, Ph. Bayard, R. Jerome, S. K. Varshney, and J. S. Wang, 35th IUPAC International Union of Pure & Applied Chemistry International Symposium on Macromolecules" 1994, 67.
3. Ph. Teyssie, R. Fayt, J. P. Hautekeer, C. Jacobs, R. Jerome, L. Leemans and S. K. Varshney *Makromolekulare Chemie, Macromol. Symp.*, 1990, 32,61-73.
4. S. K. Varshney, J. P. Hautekeer, R. Fayt, R. Jerome, and Ph.Teyssie *Macromolecules*, 1990, 23, 2618-2622.