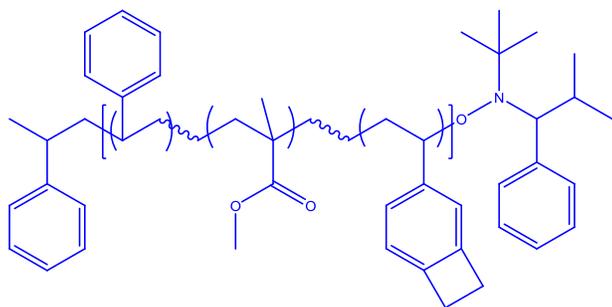


Sample Name:

**Random Copolymer Poly(styrene-co-methyl methacrylate-co-vinyl benzocyclobutene)**

Sample #: **P6588-SMMAranVB**

Structure:



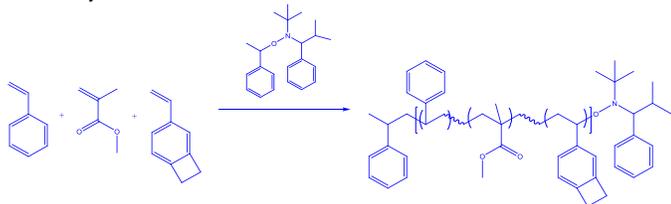
**Composition:**

PS (mol%): 56%; MMA: 42%; VB: 2%

$M_n \times 10^3$ S-co-MMA-co-VB	PDI
45.0	1.25
$T_g$ for the random copolymer	90°C

**Synthesis Procedure:**

Random Copolymer is prepared by nitroxide-mediated radical polymerization of styrene, vinyl benzocyclobutene and MMA.



**Characterization:**

The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The copolymer composition was calculated from  $^1\text{H-NMR}$  spectroscopy by comparing the peak area the aromatic protons at 6.66-7.05 ppm with the protons of methyl methacrylate at about 0.8-3.8 ppm that deducts the contribution of the styrene back bone protons.

**Thermal analysis:**

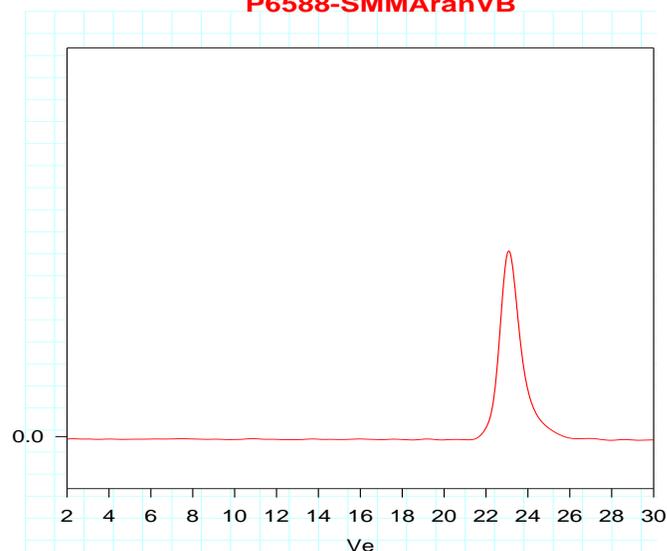
Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature ( $T_g$ ). During thermal scan a peak was observed at 230°C which corresponds to cross-linking of the polymer. In addition, heat treated polymer was not dissolved in  $\text{CHCl}_3$ .

**Solubility:**

Random Copolymer Poly(styrene-co-MMA-co-VB) is soluble in  $\text{CHCl}_3$ , THF, DMF, toluene and precipitated out from methanol.

**SEC of the random copolymer:**

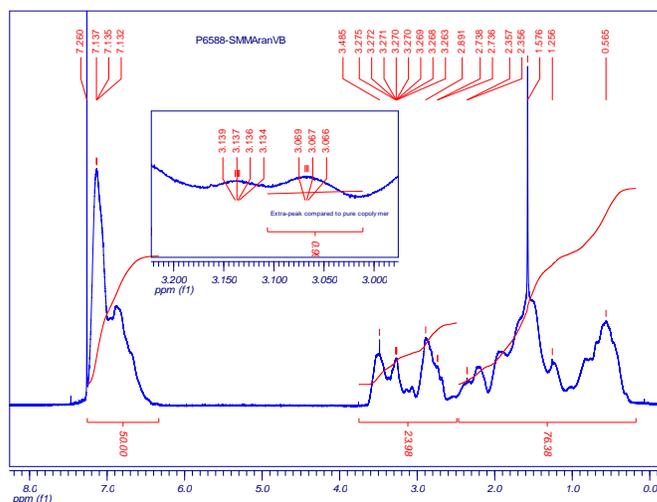
**P6588-SMMAranVB**



Size Exclusion Chromatography of Poly(Styrene-co-MMA-co-VB):

$M_n = 45,000$ ,  $M_w = 56,300$ ,  $M_w/M_n = 1.25$

**Proton NMR of copolymer:**



**DSC thermogram for the sample:**

