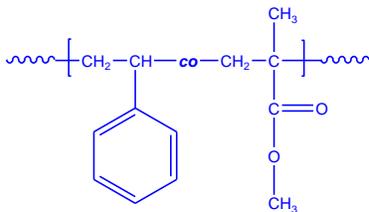


## Sample Name:

Random Copolymer Poly(styrene-co-methyl methacrylate)

Sample #: P6595-SMMArAn

## Structure:



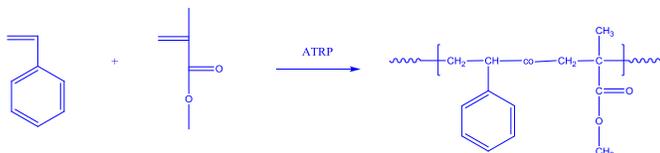
## Composition:

PS (wt.%) : 40.0% (39.1mol%)

$M_n \times 10^3$ PS-co-PMMA	PDI
26.0	1.30
$T_g$ for random polymer	102°C

## Synthesis Procedure:

Random Copolymer Poly(styrene-co-methyl methacrylate) is prepared by living radical polymerization of styrene and methyl methacrylate. The scheme of the reaction is illustrated below:



## Characterization:

The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The copolymer composition was calculated from  $^1\text{H-NMR}$  spectroscopy by comparing the peak area of the aromatic protons from 6.66 to 7.05 ppm with the protons of methyl methacrylate at about 0.8-3.8 ppm that deducts the contribution of the styrene backbone protons.

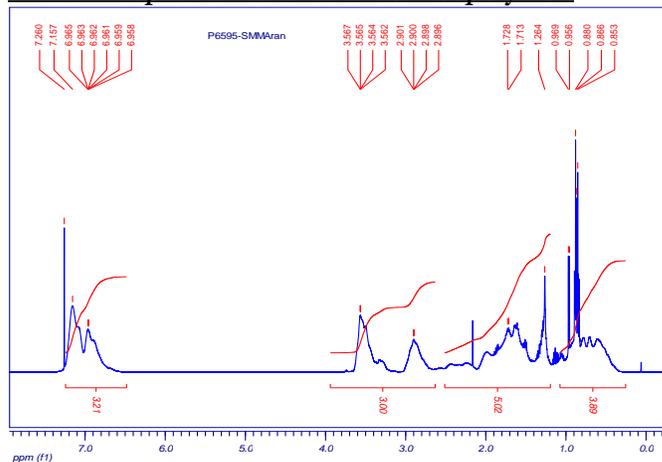
## Thermal analysis:

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature ( $T_g$ ).

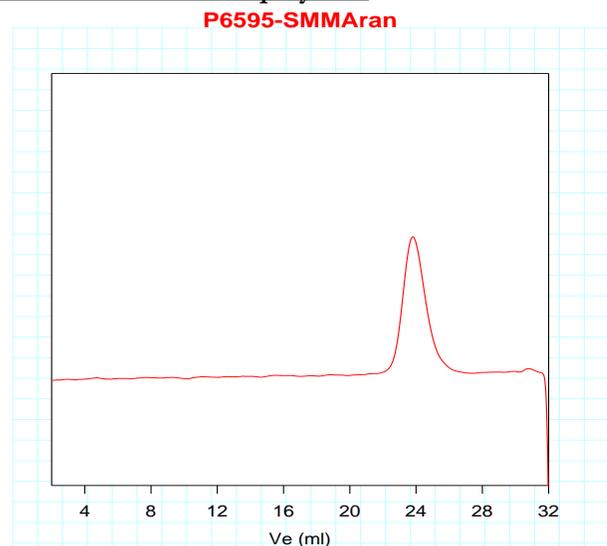
## Solubility:

Random Copolymer Poly(styrene-co-methyl methacrylate) is soluble in  $\text{CHCl}_3$ , THF, DMF, toluene and precipitated out from methanol.

## $^1\text{H-NMR}$ Spectrum of the random copolymer:



## SEC of the random copolymer:



Size exclusion chromatograph of random copolymer: poly(styrene-co-MMA):

$M_n=26,000$ ,  $M_w=33,800$   $M_w/M_n=1.30$

Polystyrene content: 40.0 wt% by NMR

## DSC thermogram for the sample:

