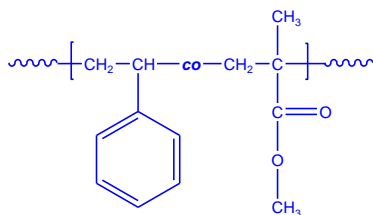


Sample Name:

Random Copolymer Poly(styrene-co-methyl methacrylate)

Sample #: P6595-SMMAran

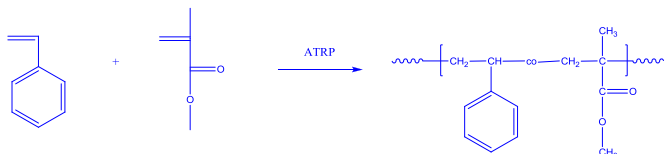
Structure:**Composition:**

PS (wt.%) : 40.0% (39.1mol%)

| | |
|---------------------------------|-------|
| $M_n \times 10^3$ PS-co-PMMA | PDI |
| 26.0 | 1.30 |
| T_g for random polymer | 102°C |

Synthesis Procedure:

Random Copolymer Poly(styrene-co-methyl methacrylate) is prepared by living radical polymerization of styrene and methyl methacrylate. The scheme of the reaction is illustrated below:

**Characterization:**

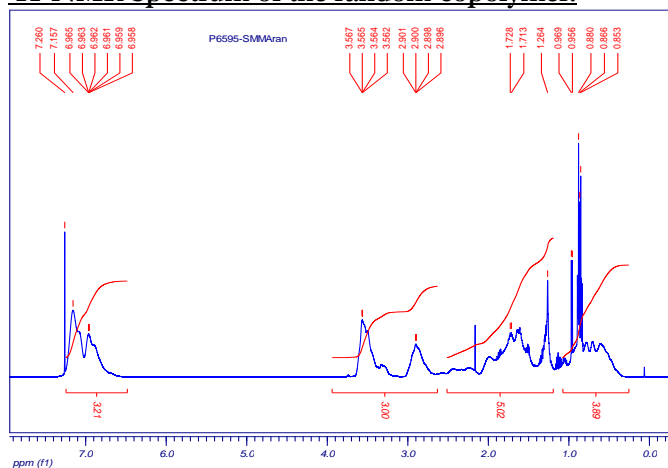
The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The copolymer composition was calculated from $^1\text{H-NMR}$ spectroscopy by comparing the peak area of the aromatic protons from 6.66 to 7.05 ppm with the protons of methyl methacrylate at about 0.8-3.8 ppm that deducts the contribution of the styrene backbone protons.

Thermal analysis:

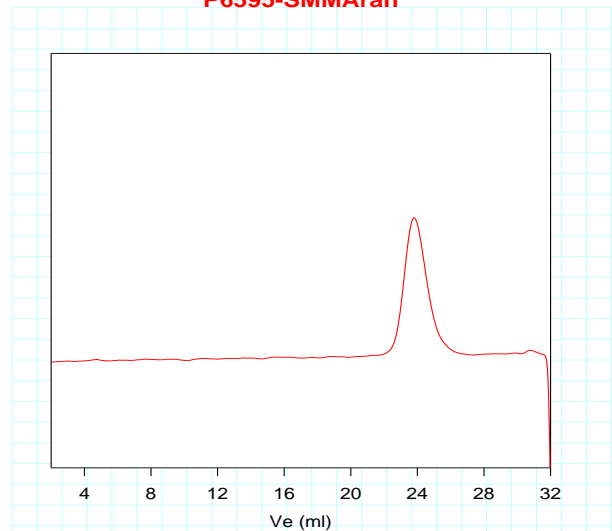
Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Solubility:

Random Copolymer Poly(styrene-co-methyl methacrylate) is soluble in CHCl_3 , THF, DMF, toluene and precipitated out from methanol.

 $^1\text{H-NMR}$ Spectrum of the random copolymer:**SEC of the random copolymer:**

P6595-SMMAran



Size exclusion chromatograph of random copolymer: poly(styrene-co-MMA):

$M_n=26,000$, $M_w=33,800$ $M_w/M_n=1.30$

Polystyrene content: 40.0 wt% by NMR

DSC thermogram for the sample: