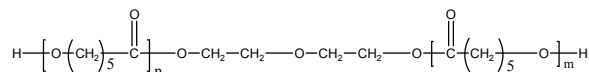


**Sample Name:** Dihydorxyl ended Poly( $\epsilon$ -caprolactone)

**Sample #: P7121-CL2OH**

### Structure:

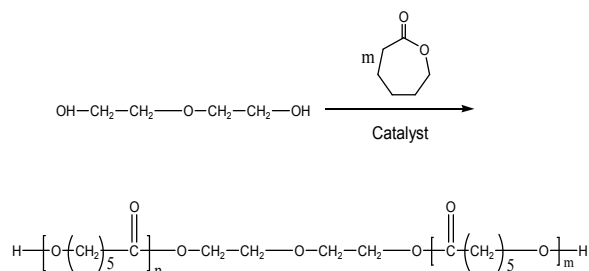


**Composition:**

Mn x 10 <sup>3</sup>	PDI
7.0	1.11

### Synthesis Procedure:

The poly( $\epsilon$ -caprolactone) is prepared by ring opening polymerization with the Tin catalyst. The reaction scheme is shown below:



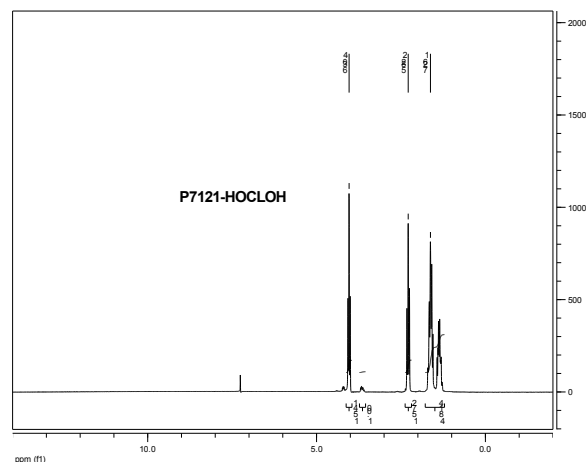
### Characterization:

The molecular weight is calculated from NMR of poly( $\epsilon$ -caprolactone) by comparing by comparing the peak area of the ethylene oxide protons at about about 3.6 ppm with the  $\epsilon$ -caprolactone protons at about 4.1 ppm. The polydispersity index (PDI) is obtained by size exclusion chromatography.

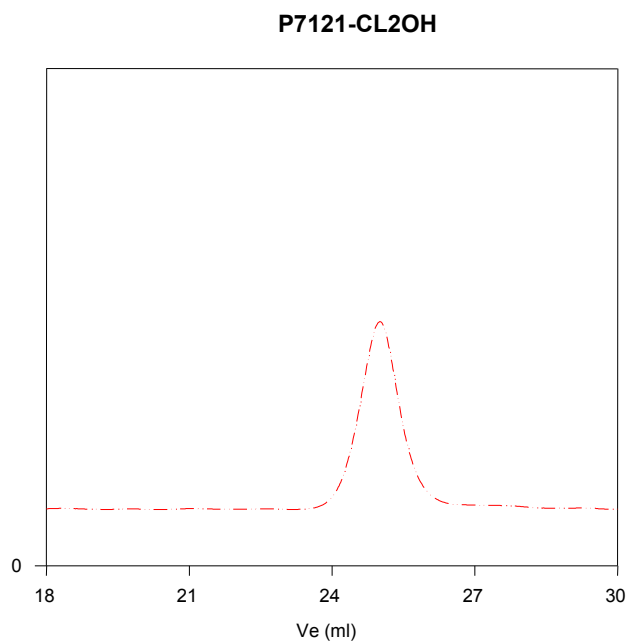
**Solubility:**

Poly( $\epsilon$ -caprolactone) is soluble in toluene, THF,  $\text{CHCl}_3$  and  $\text{CH}_2\text{Cl}_2$ . The polymer is insoluble in methanol, hexane and ether.

NMR of sample:



**SEC of Sample:**



Size exclusion chromatography result:

— · — · — ·  $M_n=7,000$ ,  $M_w=7800$   $PI=1.11$  ( $M_n$  calculated from NMR)

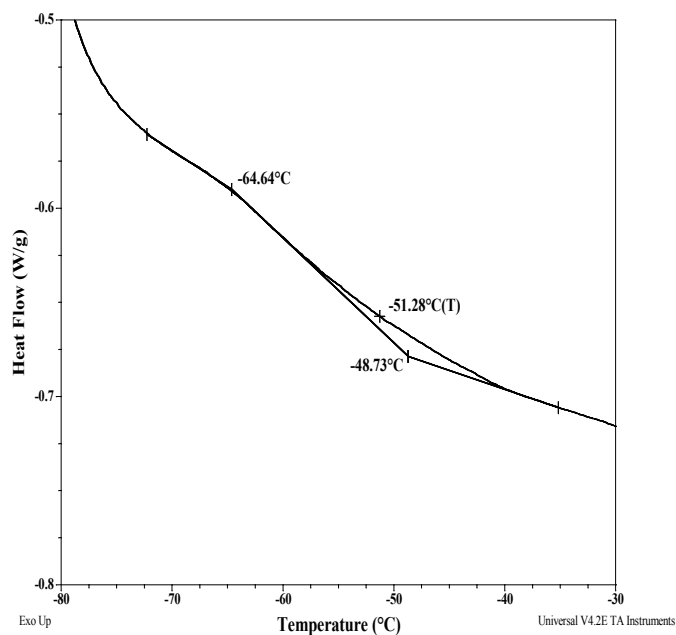
## Thermal analysis of the sample P7121-CL2OH

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature ( $T_g$ ).

### Thermal analysis results at a glance

$T_m$ (°C)	$T_c$ (°C)	$T_g$ (°C)
63	31	-51

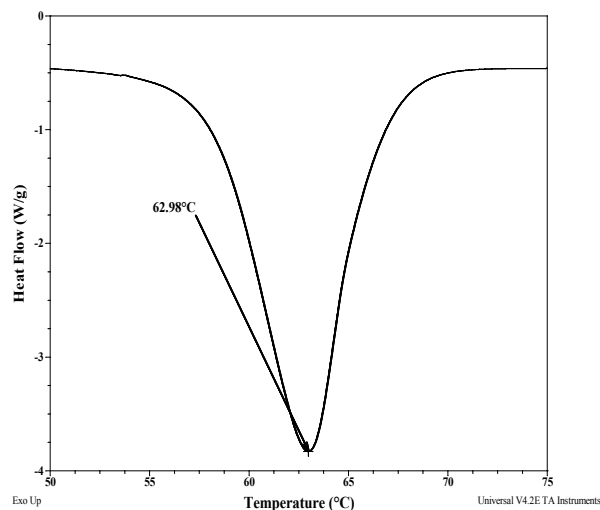
### Thermogram for the sample:



### Melting and crystallization curves for the sample

The melting temperature ( $T_m$ ) was taken as the maximum of the endothermic peak where as the crystallization temperature ( $T_c$ ) was considered as the minimum of the exothermic peak.

### Melting curve for the CL sample:



### Crystallization curve for the CL sample:

