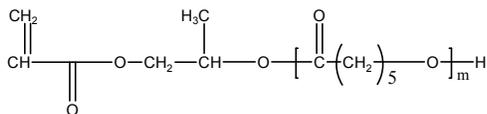
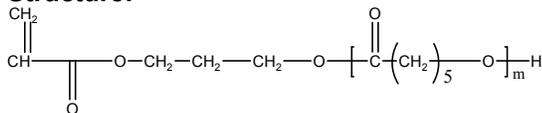


**Sample Name: Hydroxypropyl acrylate ended poly( $\epsilon$ -caprolactone)**

**Sample #: P7143-CL-vinyl**

**Structure:**

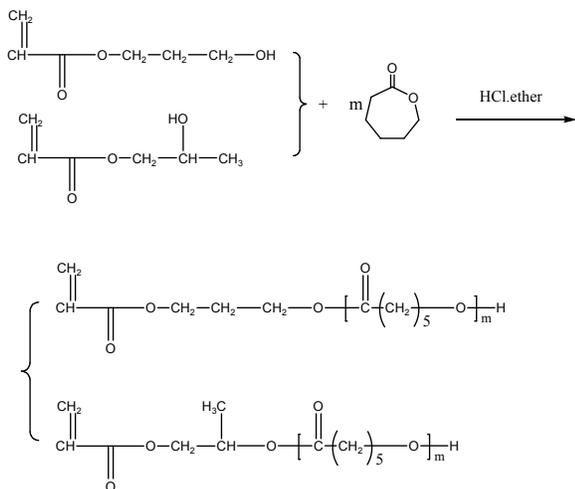


**Composition:**

Mn x 10 <sup>3</sup>	PDI
11.2	1.4

**Synthesis Procedure:**

Hydroxypropyl acrylate ended poly( $\epsilon$ -caprolactone) is prepared by cationic polymerization of caprolactone in the presence of hydroxypropyl acrylate (mixture of isomers) and HCl. The scheme of the reaction is illustrated below:



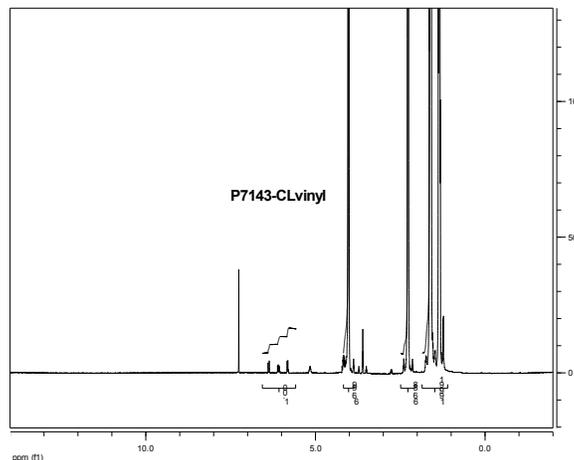
**Characterization:**

The molecular weight is calculated from NMR of poly( $\epsilon$ -caprolactone) by comparing the peak area of the acrylate protons at about 5.7-6.4 ppm with the  $\epsilon$ -caprolactone protons at about 4.1 ppm. The polydispersity index (PDI) is obtained by size exclusion chromatography.

**Solubility:**

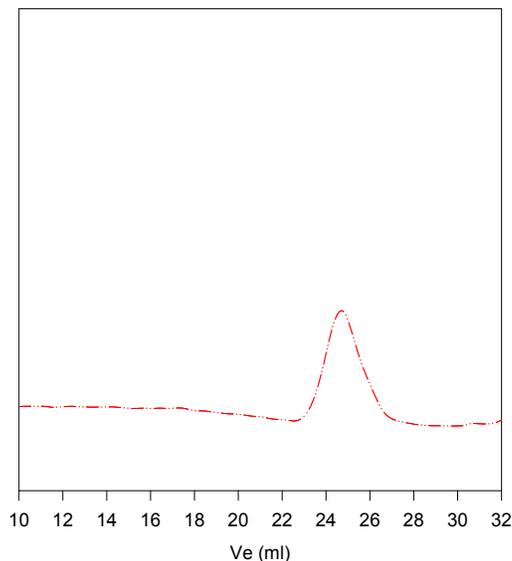
The polymer is soluble in toluene, THF, CHCl<sub>3</sub> and CH<sub>2</sub>Cl<sub>2</sub>. The polymer is insoluble in methanol, hexane and ether.

**1H NMR of the polymer:**



**SEC of the polymer:**

**P7143-CLvinyl**



Size exclusion chromatography of Polymer:

--- M<sub>n</sub>=11200, M<sub>w</sub>=15700, PI=1.4