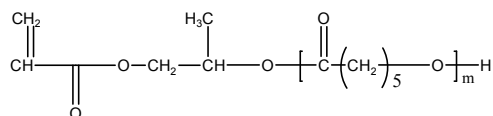
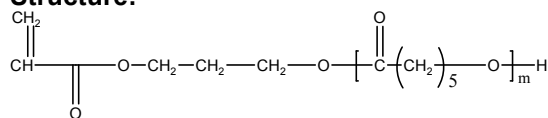


**Sample Name:** Hydroxypropyl acrylate ended poly( $\epsilon$ -caprolactone)

**Sample #:** P7143-CL-vinyl

**Structure:**

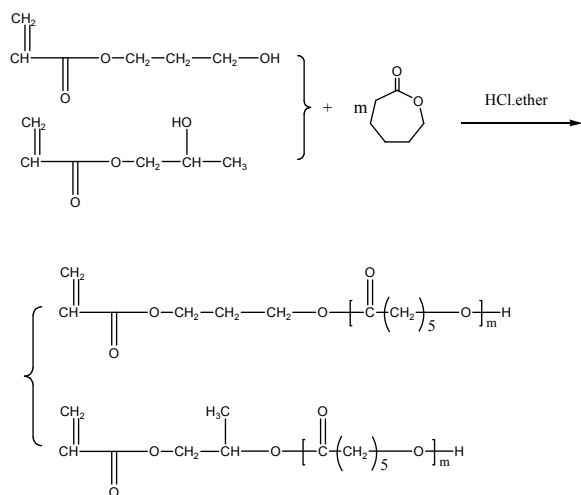


**Composition:**

$M_n \times 10^3$	PDI
11.2	1.4

**Synthesis Procedure:**

Hydroxypropyl acrylate ended poly( $\epsilon$ -caprolactone) is prepared by cationic polymerization of caprolactone in the presence of hydroxypropyl acrylate (mixture of isomers) and HCl. The scheme of the reaction is illustrated below:



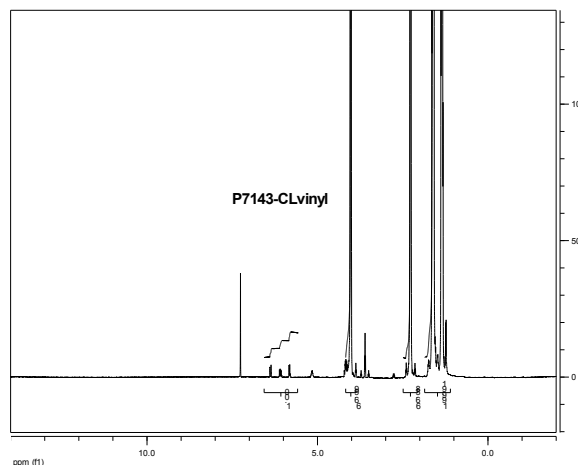
**Characterization:**

The molecular weight is calculated from NMR of poly( $\epsilon$ -caprolactone) by comparing the peak area of the acrylate protons at about 5.7-6.4 ppm with the  $\epsilon$ -caprolactone protons at about 4.1 ppm. The polydispersity index (PDI) is obtained by size exclusion chromatography.

**Solubility:**

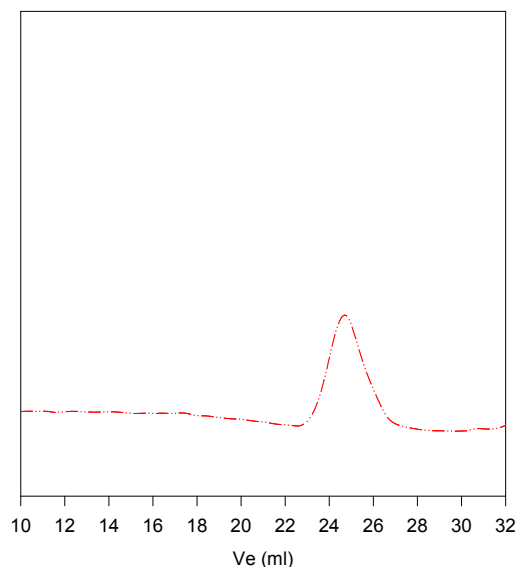
The polymer is soluble in toluene, THF,  $\text{CHCl}_3$  and  $\text{CH}_2\text{Cl}_2$ . The polymer is insoluble in methanol, hexane and ether.

**$^1\text{H}$  NMR of the polymer:**



**SEC of the polymer:**

**P7143-CLvinyl**



Size exclusion chromatography of Polymer:

---  $M_n=11200$ ,  $M_w=15700$ ,  $PI=1.4$