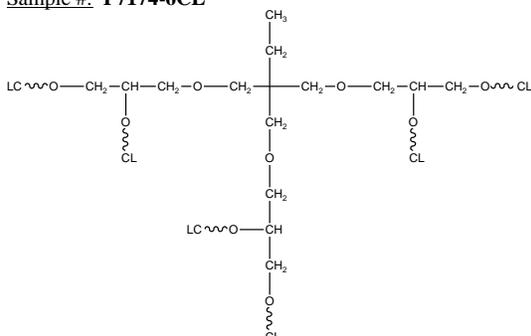


Sample Name:  
**Six arm Poly( $\epsilon$ -caprolactone)**

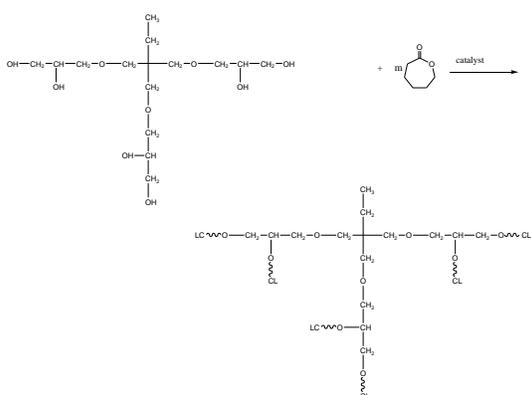
Sample #: **P7174-6CL**



Mn x 10 <sup>3</sup> (branch)	PDI
0.4 (Mn total 2400)	1.2

**Synthesis Procedure:**

The polymer was prepared by ring opening polymerization of caprolactone using Tin octoate as the catalyst and initiator bearing 6 OH groups, bears Mn of 380. The scheme of the reaction is illustrated below:



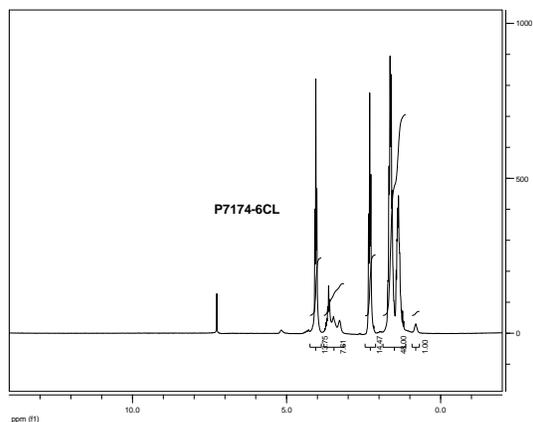
**Characterization.**

The Mn of the polymer is calculated from 1H-NMR spectroscopy by comparing the peak area of the core protons at about about 3.6 ppm with the  $\epsilon$ -caprolactone protons at about 4.1 ppm. Polydispersity is determined by size exclusion chromatography (SEC): Varian liquid chromatograph equipped with UV and refractive detector. SEC columns from Supelco were used with THF containing 2 vol% (Et)3N as the eluent.

**Solubility:**

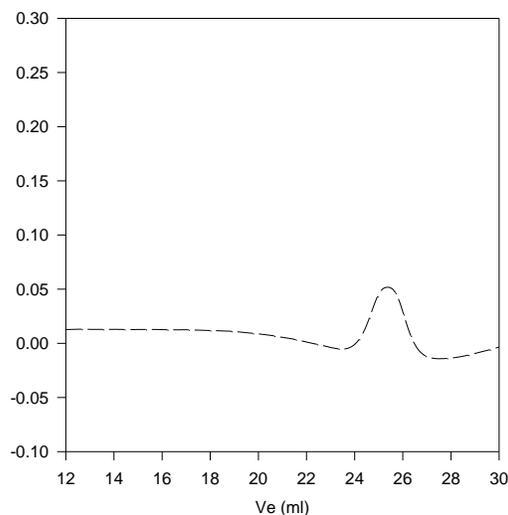
Polymer is soluble in toluene, THF, water and CHCl<sub>3</sub>. The polymer is insoluble in hexane, ether, cold isopropanol and ethanol.

**NMR of the product**



**SEC of the product**

**P7174-6CL**



Size Exclusion Chromatogram of Six-Arm Poly(caprolactone)  
Mn the core is 380

..... P7174-6CL: M<sub>n</sub>=2400, M<sub>w</sub>=2900, M<sub>w</sub>/M<sub>n</sub>=1.2  
Core Mn 380