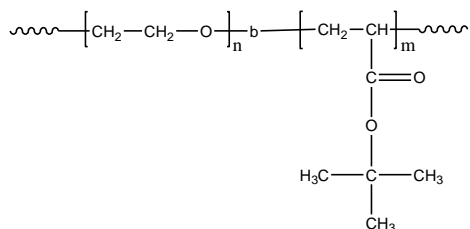


Sample Name: Poly(ethylene oxide -b- t-butyl acrylate)

Sample #: P7364-EOtBuA

Structure:

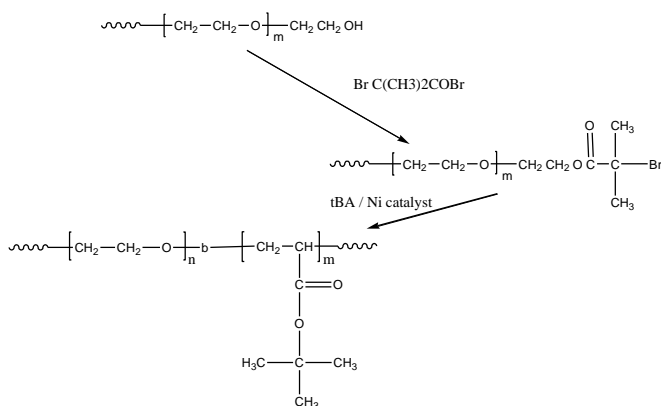


Composition:

Mn x 10 <sup>3</sup> PEO-b-tBA (k)	PDI
5.0-9.0	1.15

Synthesis Procedure:

The polymer is prepared as following scheme:



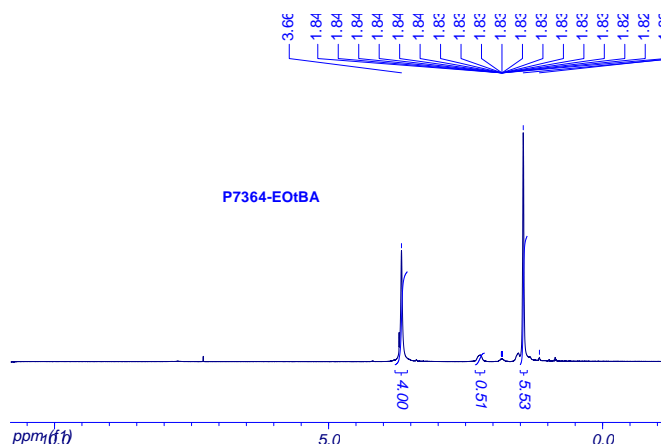
Characterization:

The final block copolymer composition was calculated from <sup>1</sup>H-NMR spectroscopy by comparing the peak area of the t-butyl acrylate protons at 1.43 ppm with the peak area of the ethylene oxide protons at 3.6 ppm. Copolymer PDI is determined by SEC.

Solubility:

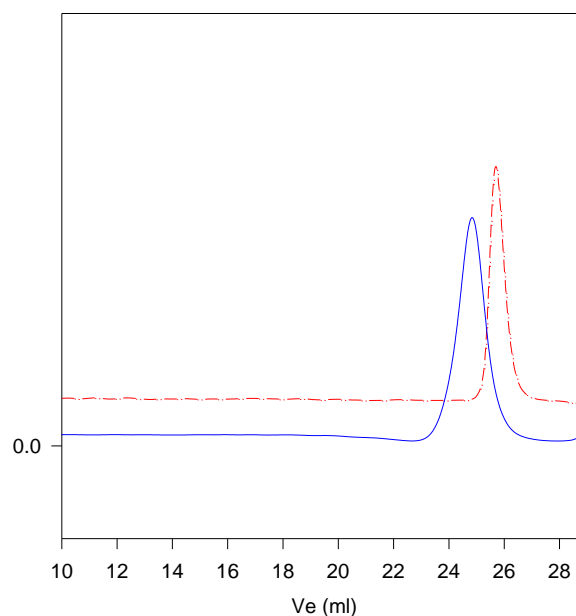
The polymer is soluble in CHCl<sub>3</sub>, methanol, THF and precipitated out from cold hexane or ether.

**<sup>1</sup>H-NMR Spectrum of the block copolymer:**



**SEC of the block copolymer:**

P7364-EOtBuA



Size exclusion chromatography of poly(ethylene oxide-b-t-butyl acrylate)

--- PEO, M<sub>n</sub>=5000, M<sub>w</sub>=5200, Mw/Mn=1.05

— Poly(ethylene oxide-b-t-butyl acrylate)

Mn: PEO(5000)-b-tBA(9000) Mw/Mn=1.15