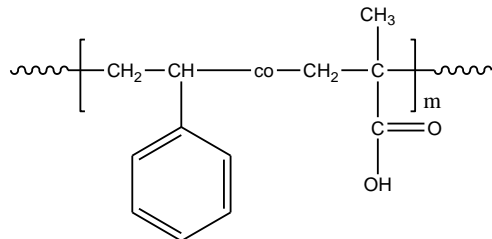


Sample Name:

Random Copolymer Poly(styrene-co-methacrylic acid)

Sample #: P7414-SMAAran

Structure:**Composition:**

PS (mol%) : 49

| Mn x 10 ³ PS-co-PMAA | PDI |
|---|-------|
| 5.3 | 1.4 |
| T _g for the random copolymer | 139°C |

Synthesis Procedure:

The polymer is prepared by ATRP of styrene and t-butyl methacrylate, followed by hydrolyzing the poly(styrene-co-t-butyl methacrylate), and then processed by sodium bicarbonate.

Characterization:

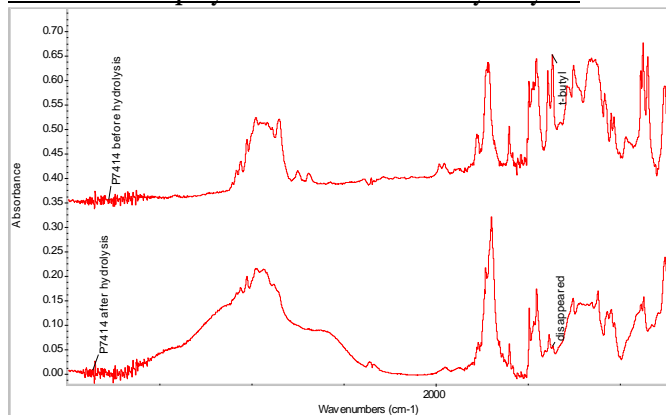
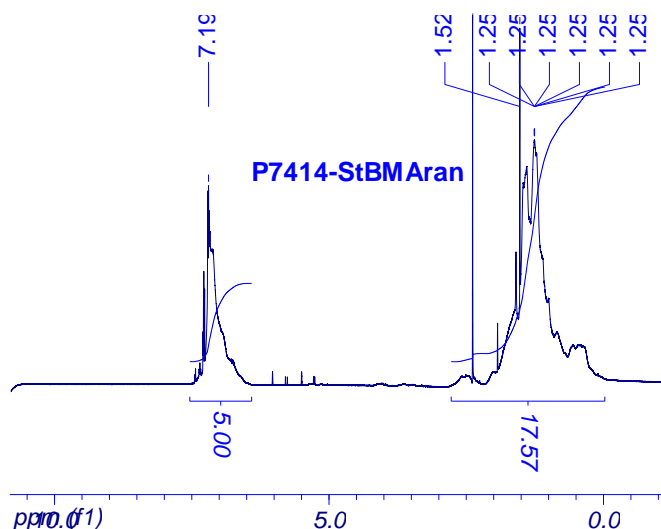
The molecular weight and polydispersity index (PDI) were calculated from the starting polymer poly(styrene-co-t-butyl methacrylate) based on GPC. The copolymer composition was calculated from ¹H-NMR spectroscopy by comparing the peak area the aromatic protons of styrene at about 6.66-7.05 ppm with the protons of t-butyl methacrylate at about 0.8-2.5 ppm that deducts the contribution of the styrene back bone protons according to the poly(styrene-co-t-butyl methacrylate).

Thermal analysis:

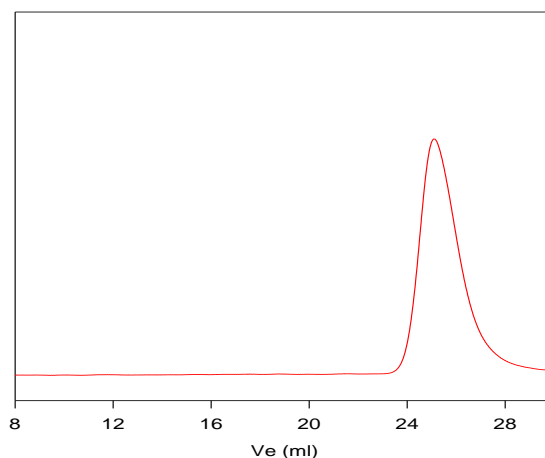
Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Solubility:

The polymer is soluble in acetone, insoluble in ether, hexane.

FTIR of the copolymer before and after hydrolysis:**¹H-NMR Spectrum of the random copolymer before hydrolysis:****SEC of the random copolymer before hydrolysis:**

P7414-StBuMAran



Size exclusion chromatograph of random copolymer: poly(S-co-tBuMA):

M_n=6400, M_w=9000, M_w/M_n=1.4

Polystyrene content: 49%mol by NMR

after hydrolysis, the poly(Styrene-co-methacrylic acid)

Mn: 5300 Mw: 7400 PDI: 1.4

Polystyrene content: 49%mol

DSC thermogram for the sample: