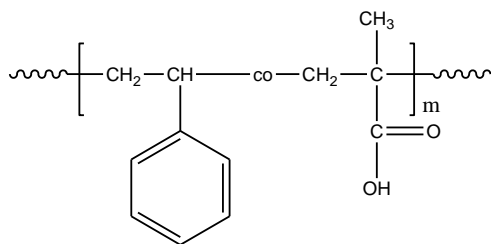


Sample Name:

Random Copolymer Poly(styrene-co-methacrylic acid)

Sample #: P7415-SMAAran**Structure:****Composition:**

PS (mol%) : 82

Mn x 10 ³ PS-co-PMAA	PDI
2.0	1.7
T _g for the random copolymer	109°C

Synthesis Procedure:

The polymer is prepared by ATRP of styrene and t-butyl methacrylate, followed by hydrolyzing the poly(styrene-co-t-butyl methacrylate), and then processed by sodium bicarbonate.

Characterization:

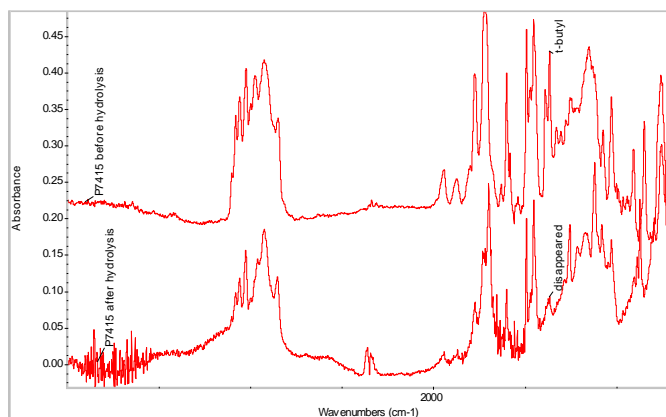
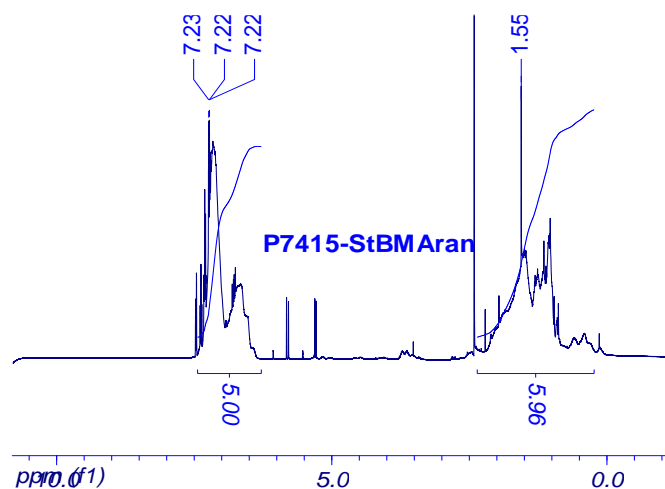
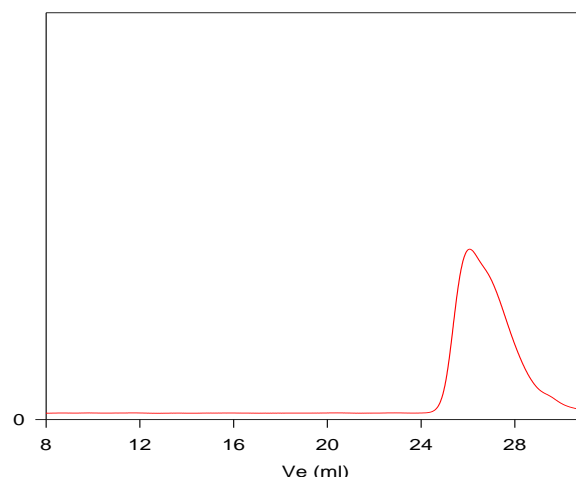
The molecular weight and polydispersity index (PDI) were calculated from the starting polymer poly(styrene-co-t-butyl methacrylate) based on GPC. The copolymer composition was calculated from ¹H-NMR spectroscopy by comparing the peak area the aromatic protons of styrene at about 6.66-7.05 ppm with the protons of t-butyl methacrylate at about 0.8-2.5 ppm that deducts the contribution of the styrene back bone protons according to the poly(styrene-co-t-butyl methacrylate).

Thermal analysis:

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Solubility:

The polymer is soluble in acetone, insoluble in ether, hexane.

FTIR of the copolymer before and after hydrolysis:**¹H-NMR Spectrum of the random copolymer before hydrolysis:****SEC of the random copolymer before hydrolysis:****P7415-StBuMAran**

Size exclusion chromatograph of random copolymer: poly(S-co-tBuMA):

M_n=2100, M_w=3600, M_w/M_n=1.7

Polystyrene content: 82%mol by NMR

after hydrolysis, the poly(Styrene-co-methacrylic acid)

Mn: 2000 Mw: 3400 PDI: 1.7

Polystyrene content: 82%mol

DSC thermogram for the sample: