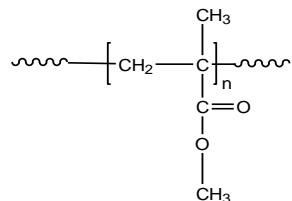


Sample Name: Poly(methyl methacrylate)  
Syndiotactic rich contents>85%

Sample #: P8081-MMA  
Syndio contents: 86% hetero 14% iso: 0.0%

**Structure:**

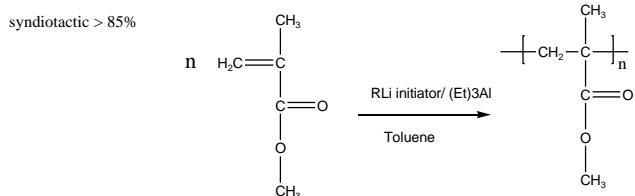


**Composition:**

Mn x 10 <sup>3</sup>	PDI
15.0	1.15
T <sub>g</sub>	106°C

**Synthesis Procedure:**

Syndiotactic Poly(methyl methacrylate) is obtained by living anionic polymerization using tert.BuLi as initiator in the presence of trietyl aluminum in toluene. The polymerization of MMA monomer carried out at -78 °C in the presence. For further details please see the following references.<sup>(1-4)</sup>. The polymerization scheme can be illustrated as follows:



**Characterization:**

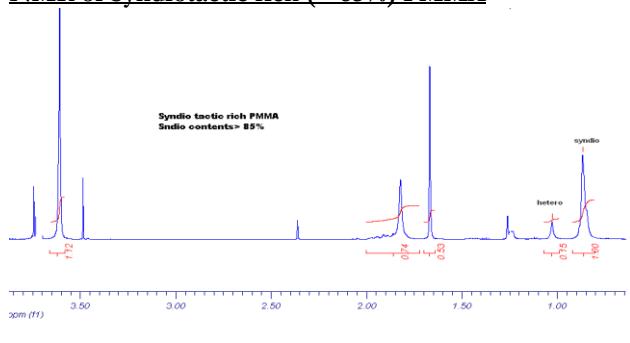
The molecular weight and polydispersity index (PDI) are obtained by size exclusion chromatography (SEC) in THF. SEC analysis was performed on a Varian liquid chromatograph equipped with refractive and UV light scattering detectors. Three SEC columns from Supelco (G6000-4000-2000 HXL) were used with triple detectors from Viscoek Co. <sup>1</sup>H NMR analysis was carried out on Varian instrument at 500MHz.

Thermal analysis of the samples was carried out using a differential scanning calorimeter (TA Q100) at a heating rate of 10°C/min. The inflection glass transition temperature (T<sub>g</sub>) of the sample has been considered.

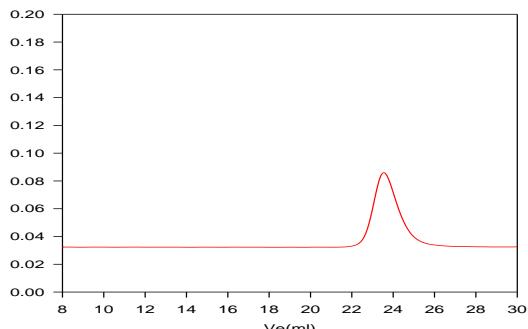
**Solubility:**

Poly(methyl methacrylate) is soluble in THF, CHCl<sub>3</sub>, toluene and dioxane. The polymer precipitates from hexanes, methanol and ethanol.

**NMR of Syndiotactic rich (> 85%) PMMA**

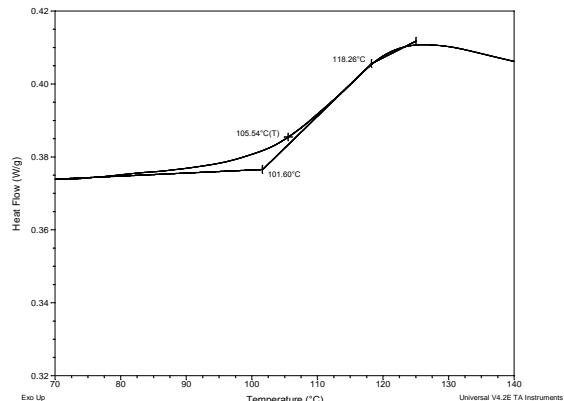


**SEC of Homopolymer:  
P8081-sMMA**



Size exclusion chromatography of poly(methyl methacrylate):  
M<sub>w</sub>= 15,000 M<sub>w</sub>=17,000, M<sub>w</sub>/M<sub>n</sub>=1.15 dn/dc: 0.085 in THF at 30 °C  
and intrinsic viscosity: 0.127 dl/g

**Thermogram of #P8081-MMA**



**References for further information:**

1. (a) S. K. Varshney, R. Fayt, Ph. Teyssie, US Patent 5,629,393, 1997 (b) Ph. Bayard, R. Fayt, Ph.Teyssie and S. K. Varshney, Vuillemin B, Phillippe, H, US patent 5,677,387, 1997.(c) Ph. Bayard, R. Fayt, Ph.Teyssie and S. K. Varshney, B,Vuillemin, H. Phillippe, US patent 5,687,534, 1997.(d) S. K. Varshney, R. Fayt, Ph. Teyssie, US Patent 5,723,559, 1998. (e) Ph. Teyssie, S. K. Varshney, R. Jerome, R. Fayt US patent, 4,826,941, 1989.
2. Ph. Teyssie, Ph. Bayard, R. Jerome, S. K. Varshney, and J. S. Wang, *35th IUPAC International Union of Pure & Applied Chemistry International Symposium on Macromolecules*" 1994, 67.
3. Ph. Teyssie, R. Fayt, J. P. Hautekeer, C. Jacobs, R. Jerome, L. Leemans and S. K. Varshney *Makromolekular Chemie, Macromol. Symp.*, 1990, 32,61-73.
4. S. K. Varshney, J. P. Hautekeer, R. Fayt, R. Jerome, and Ph.Teyssie *Macromolecules*, 1990, 23, 2618-2622.