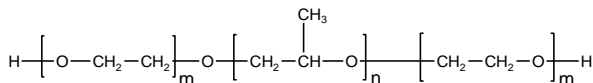


Sample Name:

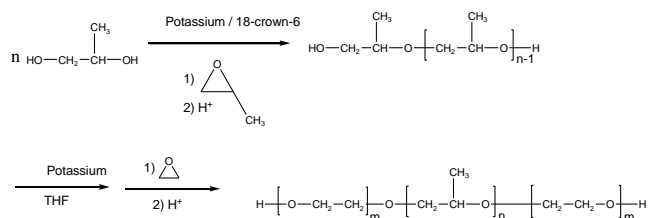
Poly(ethylene oxide-b- propylene oxide -b- ethylene oxide)

Sample #: P8751A-EOPOEO**Structure:****Composition:**

$M_n \times 10^3$	PDI
6.0-b-3.1-b-6.0	1.08

Synthesis Procedure:

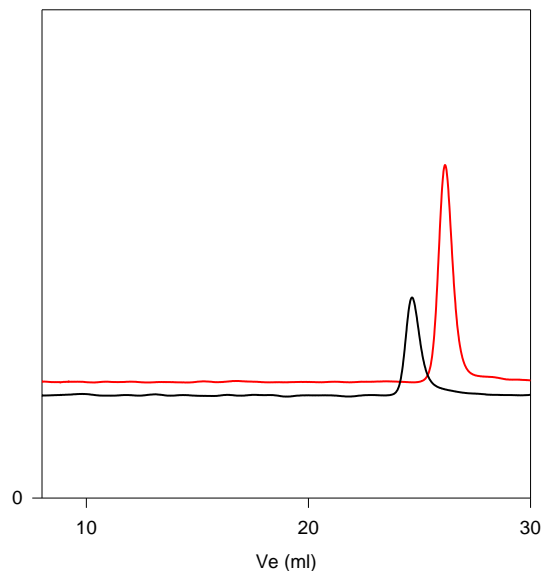
Poly(ethylene oxide-b- propylene oxide -b- ethylene oxide) is prepared by living anionic polymerization with sequence addition of propylene oxide followed by ethylene oxide. The scheme of the reaction is illustrated below:

**Characterization:**

The molecular weight and polydispersity index of this polymer were determined by size exclusion chromatography (SEC) using a Varian liquid chromatograph equipped with a UV and refractive index detector.

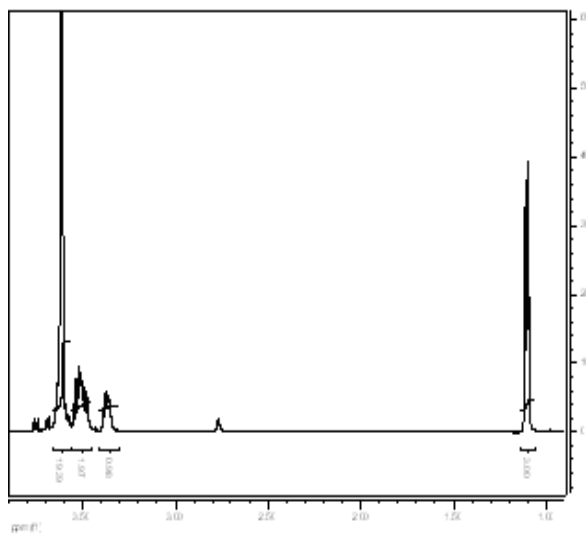
Solubility:

Polymer is soluble in THF, CHCl_3 , and toluene.

SEC of Sample:**P8751A-EOPOEO**

Size exclusion chromatography of:
(ethylene oxide-propylene oxide-ethylene oxide) triblock copolymer:

— Poly(propylene oxide) center block: $M_n=3100$, $M_w=3250$, $M_w/M_n=1.05$
 — Block Copolymer EO(6000)-b-PO(3100)-b-EO(6000), $M_w/M_n=1.08$

HNMR of the Polymer:

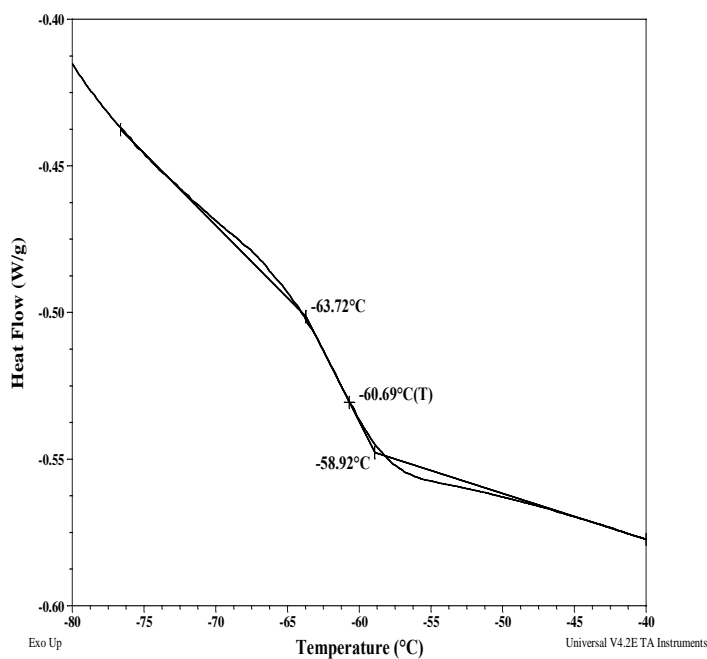
Thermal analysis of the sample# P8751A-EOPOEO

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 20°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Thermal analysis results at a glance (EO-PO-EO)

Sample	T_m (°C)	T_c (°C)	T_g (°C)
EO	60	30	-61
PO	-	-	-

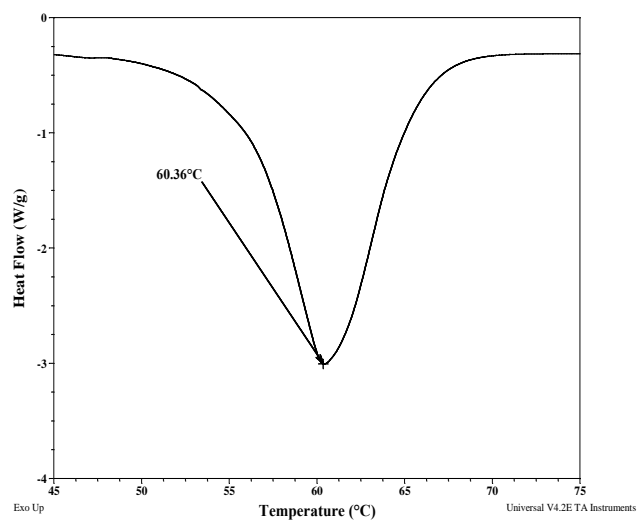
Typical thermogram for the PEO block



Melting and crystallization curve for the sample

The melting temperature (T_m) was taken as the maximum of the endothermic peak where as the crystallization temperature (T_c) was considered as the minimum of the exothermic peak.

Melting curve for PEO block:



Crystallization curve for PEO block:

